



Article

# Strain Rate Effect on Artificially Cemented Clay with Fully Developed and Developing Structure

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Abstract: The rapid expansion of land reclamation necessitates a fundamental understanding of the strain rate effects on structured clays. While the rate effect has been widely studied in various soils, the interplay between bond structure and strain rate sensitivity remains unclear. This study investigates these mechanisms using artificially cemented kaolin (ACK) with controlled curing periods (2 and 30 days) to simulate naturally bonded clays. A series of undrained triaxial tests was conducted under low (100 kPa) and high (600 kPa) confining stresses, employing constant strain rates (0.01–5%/h) pre-peak and stepwise rate changes post-peak. The results reveal that the strain rate effects are governed by the bond structure maturity and drainage mechanisms. For the 30-day curing ACK, the pre-peak strength under low confining stress shows minimal rate sensitivity due to the rigid bond, while high confining stress induces a "negative" rate effect attributed to localised drainage along shear planes. The post-peak behaviour consistently exhibits a positive isotach-type rate effect (+3%/log-cycle) driven by viscous sliding. In contrast, the 2-day curing ACK displays negative rate effects pre-peak influenced by ongoing curing and post-peak strength reductions (-8%/log-cycle) linked to stick-slip dynamics. These findings establish a framework for predicting rate-dependent behaviour in structured clays, offering insights into land reclamation and subsequent construction work.

**Keywords:** structure state; cemented clay; strain rate effect



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## 1. Introduction

Land reclamation projects have been increasingly developed in China for transportation infrastructure [1,2], and the main works are ground treatment with natural structured clay (e.g., deep cement mixing [3–5]), backfill works, and imposition of surcharge loads on the treated clay. Consequently, the construction rate is a pivotal determinant influencing the deformation characteristics of reclaimed land featuring structured clay substrates [3,6]. It is critical to systematically investigate the rate-dependent behaviour and strength properties of both structured and destructed clays in the context of engineering design and analysis.

The rate effects on various structured soils have been investigated comprehensively through a series of laboratory experiments [7–9] and numerical simulations [10,11], however, the effect of shear rates on clay with varying structural states remains controversial [12–14]. Especially, the relationship between soil structure and rate sensitivity is still not fully understood. The effect of strain rate on undrained shear strength

was previously believed to result from a higher excess pore pressure. However, this explanation is only applicable to normally consolidated or less-structured soils and is only one of the contributing factors. Torisu et al. [15] investigated the diverse pore pressure responses to strain rate in intact deep marine clays and their constitutive state. For the intact specimen, a higher strain rate caused a higher pore pressure, while a contrary trend was found in the reconstituted specimen. In contrast, Asaoka et al. [16] suggested that in drained conditions, any rate effect arises from the resistance of pore water to escape from the soil element, while Oka et al. [17] concluded from numerical studies that rate sensitivity is influenced not only by the viscous nature of the soil but also by strain localisation and migration of the pore water within the specimen. Han et al. [18] investigated the strain rate effects on natural stiff clay with adhesive-bonded structures. Compared to the reconstituted clay, the rate dependency was higher due to the interparticle bonding. However, the evolution of excess pore pressure was independent of the strain rate in the undrained triaxial shearing process.

Extensive research has been conducted on the rate effects on residual strength (with a well-formed shear plane) using a ring shear apparatus [19–21]. The causes of positive rate effects have been attributed to factors such as inherent clay viscosity [22], turbulent shear patterns [23], and particle breakage [24]. Conversely, the negative rate effect can be attributed to the healing stage [25], bond restoration among clay particles [26], and delayed dissipation of excess pore water pressure [27].

The effects of soil structure on the viscous response are not easily defined in natural clays [14,28], and there are still gaps in the understanding of the rate sensitivity of simpler-structured clays, such as cemented clays [29,30]. Wu et al. [31] revealed that the alcium silicate hydrates (C-S-H) and calcium aluminate hydrates (C-A-H) were the major reaction product (bond structures) for the mixture of cement and kaolinite clay, and the released oxide colloids and the associated secondary products accumulate at the interface between the primary cementitious paste and clay particles, forming a soft porous phase.

This paper aims to investigate the effect of bond structure on the time-dependent behaviour of artificially cemented clays with different curing times. This material serves as a suitable model for simulating natural cemented soil, allowing for controlled experiments to obtain repeatable and reliable results, leading to the establishment of a unified framework. Additionally, this research has practical applications in predicting the behaviour of soil in the field following improvement measures like cement grouting. Various triaxial undrained shear tests were carried out, examining both the pre-peak and post-peak stage behaviour to analyse the mechanism of the rate effect from the initiation of the shear plane with an intact bond structure to the residual shear on the shear plane with broken bonds.

## 2. Materials and Methods

The tests were carried out using commercial kaolin (47% silicon dioxide and 38% aluminium oxide), and the sample preparation was the same as that adopted by Li and Baudet [12]. The plastic limit was determined as 35% and the liquid limit as 75%. To prepare the artificially structured clays, cement and kaolin were initially mixed in a dry state. Water was then added in proportions of two times the liquid limit, followed by the addition of 3% ordinary Portland cement. The artificially cemented kaolin (ACK) specimens were left to cure in the consolidometer under a vertical stress of 100 kPa for a duration of either 2 days (young ACK) or 30 days (old ACK) before being transferred to the triaxial cell.

The investigation of the rate effects on these specimens was divided into a pre-peak stage and a post-peak stage. In the pre-peak stage, different constant strain rates (CRS) were applied to three identical specimens consolidated to the same stress level. As shear planes developed in all specimens, the control of the strain rate changed stepwise (SRS). All tests performed are listed in Table 1.

Test Name	Curing & Consolidation Stress (kPa)	Curing Time (Days)	p′0	Pre-Peak Strain Rate (%/h)	Post-Peak Strain Rate (%/h)
OACK-P100-R0.01			100	0.01	0.1/5
OACK-P100-R0.1		30		0.1	0.1/5
OACK-P100-R1	100			1	0.1/5
OACK-P600-R0.1			600	0.1	0.1/5
OACK-P600-R5				5	0.1/5
OACK-P600-R5Cr ^				5 + creep	0.1/5
YACK-P100-R0.01				0.01	0.1/5
YACK-P100-R1	100	2	100	1	0.1/5
YACK-P100-R5				5	0.1/5
YACK-P600-R0.1			600	0.1	0.1/5
YACK-P600-R5				5	0.1/5

**Table 1.** Summary of triaxial tests on ACK specimens.

Notes: OACK means Old ACK cured for 30 days, YACK means Young ACK cured for 2 days; P100 means the confining stress equal to 100 kPa; R0.01 means the strain rate is 0.01%/h during the pre-peak shearing stage. ^Test with undrained creep shear during pre-peak stage.

## 3. Results

### 3.1. Rate Effect on Developed Structured Clay

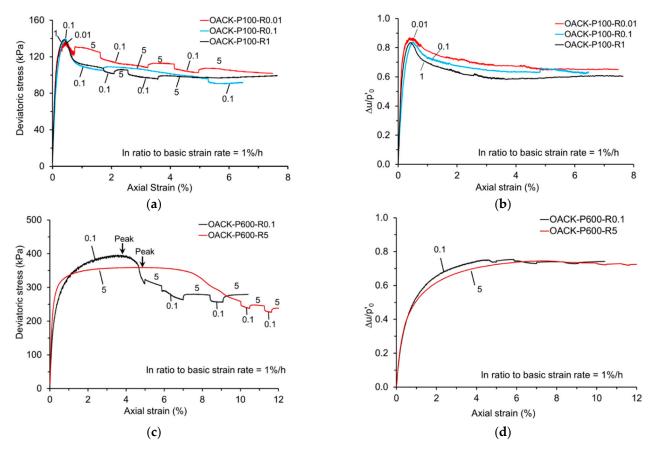
Figure 1a shows the general stress-strain behaviour of old artificially cemented kaolin (OACK) specimens prepared with the same developed bond structures, and tested under the same low confining pressure of 100 kPa, applying different constant strain rates (0.01, 0.1, and 1%/h) during the pre-peak stage. The stress-strain behaviour exhibits a highly brittle nature, with coinciding curves up to the peak, while the excess pore pressure shows minor differences.

The rate sensitivity of the peak strength and the strain at the peak strength are insignificant. This trend is similar to the previous results for cemented kaolin conducted by Suzuki et al. [32], which suggests that 4% cement kaolin shows an insignificant effect of fast shearing on the peak and residual strength. However, this outcome deviates from the rate effect on natural cemented soils [8], where an obvious 'positive' rate effect on the peak strength was found. This discrepancy may arise from differences in bond composition: artificial bonds in ACK are significantly stronger than those in the base clay, whereas natural clay bonds exhibit similar strength to the base material. Consequently, the behaviour of Leda clay was predominantly influenced by the deformation of both the bonds and the base clay, whereas in ACK, the pre-peak stage behaviour was primarily governed by the bonds alone, whose strength and deformation were insensitive to the strain rate.

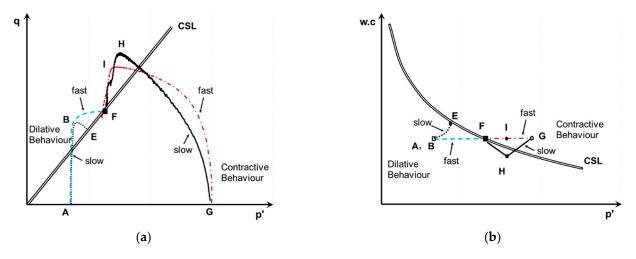
In order to investigate the rate effect on clay with ruptured bond structures, two specimens were tested under a higher confining stress of 600 kPa. In contrast to the response observed in pure kaolin (PK) and OACK under low confining stress, a "negative" rate effect on the peak strength was observed (Figure 1c), while the pore water pressure response shows minimal sensitivity to the strain rate (Figure 1d). This may be attributed to local drainage from the shear plane to the outside area, and the contractive behaviour results in a drier (denser) state on the shear plane. This localised drainage-induced increase in shear resistance outweighs the positive viscous effect, resulting in a "negative" rate effect. This phenomenon is further elucidated through the stress path and v-lnp' spaces shown in Figure 2. Local drainage in non-structured PK results in a new stress path from B to F rather than the traditional path from B to E, while local drainage in the structured ACK results in a stress path from G to H to F rather than from G to I to F. The mechanics based on strain

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localisation and local drainage can also explain the more 'ductile' behaviour under high strain rates, as shown in Figure 1c.



**Figure 1.** Test results on OACK at low and high confining stress: (a,c) deviatoric stress versus axial strain; (b,d) normalised pore pressure response.



**Figure 2.** Illustration of local drainage and its 'negative rate effect' during undrained shear on OACK: (a) stress space; (b) water content and effective confining stress space.

An additional test was carried out to investigate the negative rate effect during the pre-peak stage, as shown in Figure 3. In this test, the specimen was initially subjected to a strain rate of 5%/h until the deviator stress reached approximately 90% of the peak strength. Subsequently, the test was transitioned from strain control to stress control by maintaining the deviator stress constant. This undrained creep stage lasted for nearly 40 h, which was the duration required for the specimen subjected to the slower straining

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of 0.1%/h to reach its peak state. Following the creep stage, a strain rate of 5%/h was resumed, and the specimen was sheared until failure.

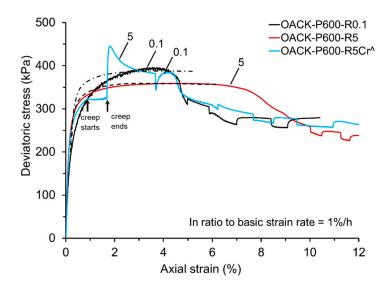


Figure 3. Additional Creep test of OACK at pre-peak shearing stage. ^ means test with creep stage.

The test performed at 5%/h with the inclusion of the creep interval reaches a higher peak strength than the test with the same strain rate without the creep stage. It is interesting to note that the peak strength achieved in the test with creep coincided with that attained in the test conducted at the slower rate of 0.1%/h. Considering that the specimens were cured for periods exceeding 28 days, it is unlikely that the 10% difference in peak strength is due to further curing. Instead, it is suggested that the duration of the test contributes as much to this apparent ageing effect, particularly when the strain rate is sufficiently low to allow for more local drainage within and outside the potential shear plane. After deceleration to the lower strain rate of 0.1%/h, the stress-strain curve is seen to rejoin the curve corresponding to that specific rate.

During the post-peak stage, the response exhibits a pronounced and persistent isotach viscous pattern, regardless of the applied confining stress (both low and high). The positive rate effect on the strength of structured clay observed in this study is in good agreement with the results of previous studies. The shear plane developed and was fully completed at approximately 1% axial strain after reaching the peak. Consequently, the dominant mechanics shift entirely towards the sliding of two relatively rigid blocks. The behaviour was more like shearing in a direct shear box, but with an inclined pre-existing shear plane. However, the pore pressure remained insensitive to the strain rate, as shown in Figure 1b,d. Therefore, the persistent stress jump observed could not be caused by a change in the excess pore water pressure. The stress jumps between the stress and strain curves with a logarithmic increase in the axial strain rate were quantified using parameter  $\gamma$ , where the jump in deviatoric stress,  $\Delta q$ , is normalised by the value at failure,  $q_f$  (accounting for the initial state and confining stress level). The average rate effects show a consistent value of approximately 3%, as illustrated in Figure 4.

$$\gamma = \frac{\Delta q/q_f}{\log(\dot{\varepsilon}_{after}/\dot{\varepsilon}_{previous})},\tag{1}$$

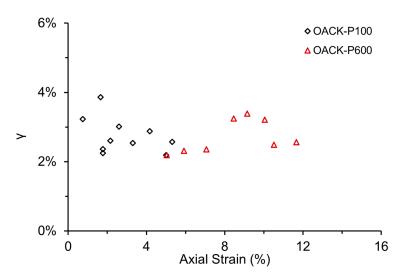
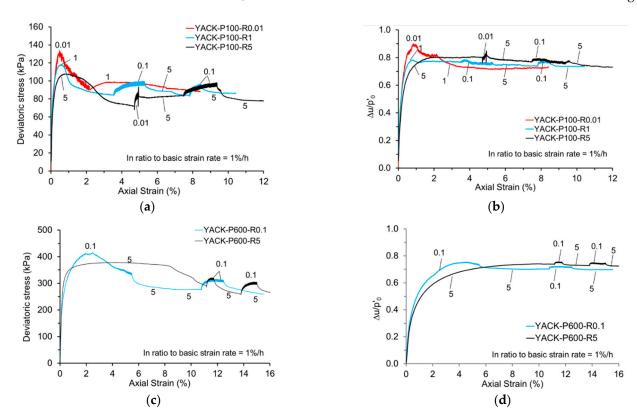


Figure 4. Positive rate effect of OACK during the post-peak shearing stage.

### 3.2. Rate Effect on Developing Structured Clay

Figure 5a shows the general stress-strain behaviour of young ACK specimens (curing for 2 days) under three different constant strain rates and a low confining stress. During the pre-peak shear stage, it is evident that slower strain rates result in higher peak strengths due to the longer curing time. Additionally, the axial strain at peak strength was slightly delayed with higher strain rates, specifically  $\varepsilon$ peak = 0.48%, 0.53%, 0.9% under 0.01%/h, 1%/h, and 5%/h, respectively. Notably, a lower strain rate resulted in a higher shear strength and more brittle behaviour, which has been found in OACK and was attributed to local drainage.



**Figure 5.** Test results on YACK at low and high confining stresses: (a,c) deviatoric stress versus axial strain; (b,d) normalised pore pressure response.

Similar results were obtained under high confining stress, as shown in Figure 5c. Comparing these results to tests conducted on OACK, it appears that the additional curing

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time effect due to lower strain rates is not as pronounced under such a high confining stress. Again, the volumetric change in soil dominates the behaviour of the young ACK specimen, rather than any bond structure. Furthermore, the additional strength value obtained was approximately 37.3 kPa at a slower strain rate of 0.1%/h, which closely aligns with the value observed in OACK at 37 kPa.

Figure 5b,d show the development of excess pore pressure during undrained shearing at different strain rates. In the case of OACK specimens whose structure was much stronger before peak, the pore pressure development appeared to be independent of the strain rate. Conversely, in young ACK specimens, a lower strain rate led to higher shear resistance and greater excess pore pressure. However, after reaching the peak, a relatively stable pore pressure was obtained. Furthermore, the axial strain at the peak excess pore pressure exhibits a slight delay compared to the axial strain at the peak strength.

In the post-peak shear stage, a negative rate effect was observed, accompanied by a more pronounced and regular "stick-slip" pattern [33] when the shear plane is well formed. It is important to note that the mechanism behind the negative rate effects differs significantly from that of the pre-peak shear stage: the immediate stress jump was still positive due to the rate acceleration, but it was almost overshadowed by the subsequent negative effect resulting from a combination of curing and stick-slip behaviour. Throughout the undrained shear process, the young ACK specimens continued curing and strengthening. Therefore, a slower strain rate allowed for more curing time, which led to increased shear resistance. Simultaneously, as the shear plane had already been initiated, the roughness of the surface was higher than that of the shear plane formed in OACK. This increased roughness was a consequence of clay aggregate breakage, resulting in intensified "stick-slip" behaviour associated with higher shear resistance. The rate effects were also quantified using the same method mentioned above, and the average value was around -8%, as shown in Figure 6. It is worth mentioning that since the roughness of the shear plane was determined by the entire history of post-peak shear stages, this negative rate effect was more random than the positive rate effect.

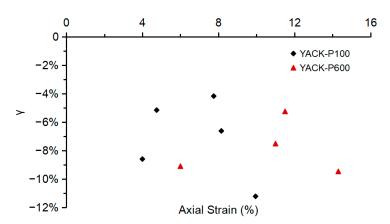


Figure 6. Negative rate effect of YACK during post-peak shearing stage.

#### 4. Discussion

According to the aforementioned test results, the strain-rate-dependent behaviour of clay, especially with bond structures, was found to be influenced by the presence and patterns of bond structures, inherent viscosity, local drainage during shear plane formation, and roughness of the shear plane. Table 2 summarises previous investigations on the effect of the rate of triaxial shearing on the strength of different types of soil with various soil structure statuses. The positive rate effect on the strength of the OACK observed in this study is in good agreement with the results of previous studies.

**Table 2.** Rate effect of clayey soils under triaxial shearing.

Type of Soil	Soil Structure Status	Shearing Procedure	Shear Rate (%/h)	Rate Effect			
				Pre-Peak/Small Strain	Post-Peak /Large Strain	Mechanism	Reference
Belfast clay	OC Undisturbed	Triaxial SRS	0.05-0.5-5	Positive	Positive	Shear viscosity	Graham et al. [8]
Hong Kong Marine clay	NC + OC Recon.	Triaxial CRS	0.15-1.5-15	Positive	Positive	Shear viscosity	Zhu & Yin [34]
,	OC Undisturbed	Triaxial SRS	0.2-2-20	Positive	Positive	Shear viscosity and smaller excess PWP at a higher rate	Cheng & Yin [35]
London clay	NC + OC Recon.	Triaxial SRS	0.007-0.05-0.5	Positive	Insensitive	Shear viscosity and decaying isotach at large strain	Sorensen et al. [14]
	OC Undisturbed	Triaxial SRS	0.05-0.2-0.8	Positive	Positive	Rate dependence of post-sedimentation structure	
Merville stiff clay	NC + OC Recon.	Triaxial CRS	0.26-2.6-26.0	Positive	Positive	Shear viscosity	Han et al. [18]
	OC Undisturbed	Triaxial CRS	0.26-2.6-26.0	Positive	Insensitive	Rate dependence of interparticle debonding	
Pure Kaolin clay	NC + OC Recon.	Triaxial SRS	0.1-0.5-2-10	Positive	Positive	Shear viscosity	Li & Baudet [12]
Artificial cemented Kaolin clay	OACK at low p'	Triaxial CRS + SRS	0.01-0.1-1-5	Insensitive	Positive	Stiff bonds at pre-peak; shear mode change at post-peak	This study
,	OACK at high p'	Triaxial CRS + SRS	0.1-5	Negative	Positive	Bonds broken and local drainage near shear plane;	
	YACK at low p'	Triaxial CRS + SRS	0.01-1-5	Negative	Negative	Combined curing effect and stick-slip	
	YACK at high p'	Triaxial CRS + SRS	0.1-5	Negative	Negative	Combined curing effect and stick-slip	

OC—Overconsolidated; NC—Normal Consolidated; CRS—Constant Rate of Strain; SRS—Stepwise change Rate of Strain; PWP—Pore Water Pressure.

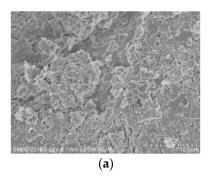
Since the shear behaviour was dominated by different factors during the pre-peak and post-peak shear stages, after the formation of the shear band on the specimen, it is worth comparing it with the shear behaviour under ring shear. Table 3 summarises previous studies on the rate effect of cohesive soils on residual strength. The reasons for the negative effect observed in the present study during the pre-peak stage are similar, i.e., partially/locally drained, resulting in a 'denser' soil status.

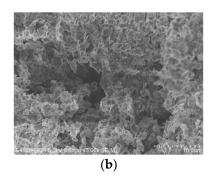
Table 3. Rate effect of 11 clayey soils under ring shearing.

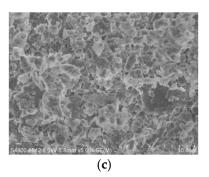
Type of Soil	Soil Structure Status	Shearing Procedure	Shear Rate (mm/min)	Rate Effect on Residual Strength	Mechanism	Reference
Kaolin clay	Recon. CF = 74%	Ring shear	0.013-0.13-1.12- 9.9-90.8-230	Positive	Shear viscosity; sliding to turbulent shear with a higher rate	Tika et al. [22]
Claystone	Recon. $CF = 52\%$	Ring shear	0.05-0.92-10-100- 400-6000	Negative	Soils with transitional shear	
Amber clay	Recon. CF = 66%	Ring shear	12-60-120-300	Negative	Healing, broken bonds restoration at a lower rate	Gratchev & Sassa [26]
Brown clay	Recon. CF = 19%	Ring shear	12-60-120-300	Negative	Healing, broken bonds restoration at a lower rate	
Kaolin clay	Recon. CF = 100%	Direct shear	3.6-36-360	Negative	Larger excess PWP with a higher rate	Li et al. [19]
Kaolin clay	Recon. CF = 74%	Ring shear	0.09-0.6-1-11.1	Positive	Shear viscosity; Only significant v > 0.5 mm/min	Scaringi & Di Maio [36]
Kualiangzi landslide	Recon. $CF = 74\%$	Ring shear	0.002-0.6-1-120	Positive	Shear viscosity; only positive v > 3 mm/min	
Kaolin clay	Recon. $CF = 74\%$	Ring shear	0.02-0.1-0.2-1-10	Positive	Shear viscosity; Only significant v > 0.1 mm/min	Suzuki et al. [32]
4% Cemented Kaolin clay	Recon.	Ring shear	0.02-0.1-0.2-1-10	Insensitive	undulating shear behaviour	
Kaolin clay	Recon. $CF = 46\%$	Ring shear	0.02-0.2-2-20	Positive	Shear viscosity; sliding to turbulent shear;	Duong et al. [27]
Kaolin + Bentonite clay	Recon. CF = 50.8%	Ring shear	0.02-0.2-2-20	Negative	Larger excess PWP and finer particles at the shear zone with a higher rate	

Recon.—Reconstituted Soil; CF—Clay Fraction; PWP—Pore Water Pressure.

The Scanning Electron Microscope (S-4800, manufactured by Hitachi, Tokyo, Japan) tests have been carried out in order to investigate the microstructure of pure kaolin and cemented kaolin. The samples were collected from the shear band area of the specimens after triaxial shearing. The results indicate that the incorporation of cement leads to the formation of a flocculated and aggregated structure, which consequently results in an increase in both the pore size and particle size. Figure 7a clearly illustrates the platy nature of the kaolin particles, with their orientations being randomly distributed. Figure 7b shows the SEM images of the ACK specimens under low confining stress; the platy particles were loosely stacked with larger pores, showing lower compaction, less fragmentation, and no preferred orientation. These characteristics indicate a relatively brittle and sliding shear. In contrast, Figure 7c shows that high pressure leads to tighter particle packing, reduced porosity, increased fragmentation, and slight particle alignment along the shear direction. The shear patterns are more frictional. Additionally, the pore structures evolve from dispersed and larger pores under low pressure to compressed microcracks and sealed pores under high pressure, thereby reducing the permeability.

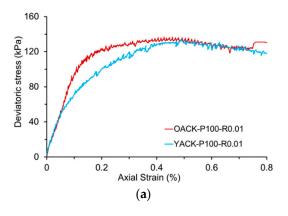


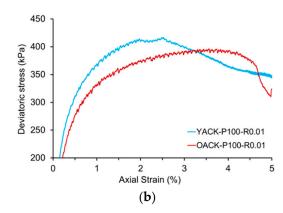




**Figure 7.** SEM images of the shearing specimens: (a) pure kaolin after shearing; (b) cemented kaolin after shearing at a low confining stress of 100 kPa; (c) cemented kaolin after shearing at a high confining stress of 600 kPa.

Furthermore, it is worth mentioning that two types of stick-slip (SS) shear patterns were observed during the entire undrained shear process, i.e., random SS during pre-peak stage for both YACK and OACK samples, and intense SS during the post-peak stage for YACK samples. Figure 8a,b show the stress-strain curves of both YACK and OACK during the pre-peak stage in undrained shearing. The 'saw-tooth' shape disturbance of the stressstrain curves was only present when the critical threshold strain rate associated with the confining stress was reached. For a low confining stress of 100 kPa, the critical rate was found to be as low as 0.01%/h, while for a higher confining stress of 600 kPa, the critical rate could be 0.1%/h. Additionally, the fluctuation of stresses was quite regular in OACK, whose bond structure was completely developed. The intensity of the fluctuation increased as the axial strain approached the peak. In contrast, in YACK, the fluctuations were more random, occurring both in the vertical (stress) axis and the horizontal (strain) axis. This randomness indicates the immature nature of the cementitious bonds in YACK; in other words, the bonds were simultaneously gaining strength due to curing and losing strength due to shearing, resulting in a coupling between the slow rate of shearing and the curing time effects.

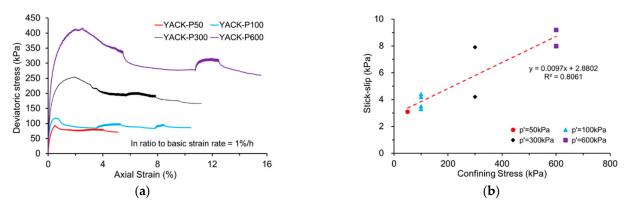




**Figure 8.** Stick-slip shear pattern observed in the pre-peak shearing stage of both YACK and OACK: (a) shearing at a low confining stress of 100 kPa; (b) shearing at a high confining stress of 600 kPa.

Figure 9a shows the stress-strain curve of YACK during the post-peak stage of undrained shearing. According to the theory of stick-slip, under the same shear rate and roughness of the shear plane, the stick-slip effect could be manifested by the normal force on the sliding shear plane, which could be quantified by the bandwidth of the saw-tooth- shaped shear stress curve. The results indicated bandwidth values of 3.1 kPa, 4.4 kPa, 7.9 kPa, and 9.2 kPa under confining stresses 100 kPa and 600 kPa, respectively. It

is observed that there exists a noticeable linear relationship between confining stress and the quantified stick-slip effect, as shown in Figure 9b.



**Figure 9.** Stick-slip shear pattern observed in the post-peak shearing stage of YACK: (a) under different confining stresses (50, 100, 300, and 600 kPa) and (b) Quantified stick-slip effect.

#### 5. Conclusions

This paper focused on the mechanism of rate effect on clayey soil with different structural states. Specifically, the artificially cemented kaolin with different curing times and confining stresses was tested at a constant strain rate at the pre-peak stage and a stepwise changed strain rate at the post-peak stage using a triaxial shear apparatus.

- (1) The fully developed ACK exhibited a shearing behaviour primarily governed by the proportion of intact bonds under low confining stresses, making it insensitive to strain rate. In contrast, under a large confining stress, the cementing bonds are significantly destroyed during isotropic compression, and a negative rate effect is observed due to local drainage at a slow rate of shearing. During the post-peak stage, the shear behaviour of the fully developed ACK switched to a pure isotach with a well-formed shear plane owing to its inherent viscosity.
- (2) The ACK with a developing structure shows a slight negative effect during the prepeak stage under both low and high confining stresses, resulting from the combined effect of curing time and local drainage. In the post-peak stage, the presence of an intense stick-slip shear pattern and increased bond breakage at a well-formed shear plane results in an increase in shear resistance, i.e., a negative rate effect.
- (3) Two types of stick-slip shear patterns were observed during the undrained shearing of ACK with a developing structure. Both types of stick-slip only occurred with a critical threshold strain rate associated with the confining stress. The stick-slip effect at the post-peak stage could be manifested by the normal force on the sliding shear plane, and a linear relationship was found

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#### **Abbreviations**

The following abbreviations are used in this manuscript:

ACK Artificially Cemented Kaolin
YACK Young Artificially Cemented Kaolin
OACK Old Artificially Cemented Kaolin

CRS Constant Rate of Strain

SRS Stepwise change Rate of Strain

PWP Pore Water Pressure
OC Overcosolidated
NC Normal Consolidated

CF Clay Fraction
Recon. Reconstituted Soil

SEM Scanning Electron Microscope

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