Distinguishing alternative kinetic models for hydrogen borrowing within the model-based design of experiment framework for model discrimination

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Introduction and Motivation

- U Hydrogen borrowing is a widely used protocol in the pharmaceutical industry to diversify alcohols in new drug discovery [1].
- A hydrogen borrowing cycle can be described using three elementary steps: 1) oxidation; 2) addition; 3) reduction \rightarrow various kinetic models can be developed.
- Available experimental data, however, would constrain the model space to a few kinetic models with estimable parameters [2].
- This work presents a model-based design of experiment (MBDoE) framework for model discrimination applied through a cloud-based system (SimBot) [3] to select the best model for a hydrogen borrowing case study.



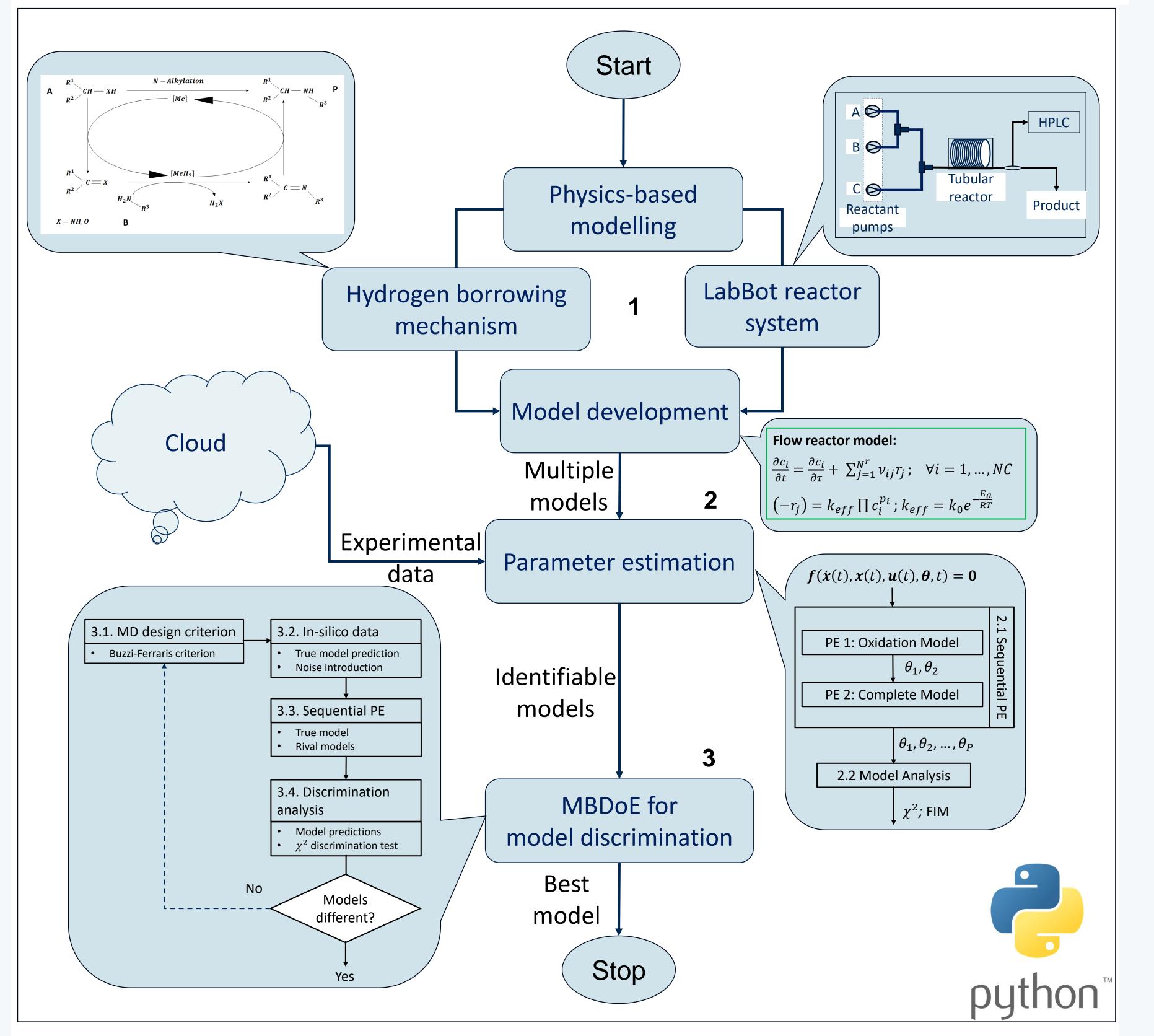
2 Model calibration and goodness of fit analysis

The hydrogen borrowing case study involves benzyl alcohol and benzylamine reacting on Ru catalyst in the LabBot reactor to form di-benzylamine and tribenzylamine (at sufficiently long residence times).

- □ Six kinetic models describing increasing number of chemical steps and species were developed.
- \Box Table 1 shows the results of the models when tested for χ^2

A.Y Methodology

- □ Fig. 1 shows the cloud-based SimBot software, which depends on physics-based modelling for model development and employs a sequential parameter estimation technique
- The Python-coded SimBot employs identifiable physics-based models in the model-based design of experiments (MBDoE) for model discrimination.



model adequacy and Fisher information model identifiability (|*FIM*|), identifying the two simplest models.

Table 1:Results from χ^2 model adequacy test and Fisher information analyses for the six candidate kinetic models

Model number	Number of model parameters	χ^2	χ^2_{ref}	FIM
1	6	26.49	60.48	397.00
2	6	26.48	83.68	397.36
3	8	23.01	92.81	0.00
4	10	23.01	101.88	0.00
5	10	23.01	113.15	0.00
6	12	23.02	122.11	0.00

3 MBDoE for model discrimination in-silico

- □ Fig. 2A obtained from in-silico model discrimination studies shows the two identifiable models: Models 1 and 2, which are zeroth and first orders, respectively, with respect to the catalyst amount, are similar, i.e., their discrimination probabilities are around 0.50.
- However, a decrease in the catalyst amount (if assumed an experimental design variable, Eq. 3) would provide a clear distinction among Model 1 (True Model) and Model 2 (Rival Model) (Figs 2B,C,D), the discrimination probability surpassing 0.99 at 3% catalyst decrease.

Fig. 1: SimBot kinetic model identification framework for hydrogen borrowing

1 Simbot modelling and optimisation structure

Differential and algebraic equations (DAEs):

$$f(\dot{x}(\tau), x(\tau), u(\tau), \theta, \tau) = \mathbf{0}$$
 Eq. 1
 $f(t) = g(x(\tau)); \quad x(0) = x_0$ Eq. 2

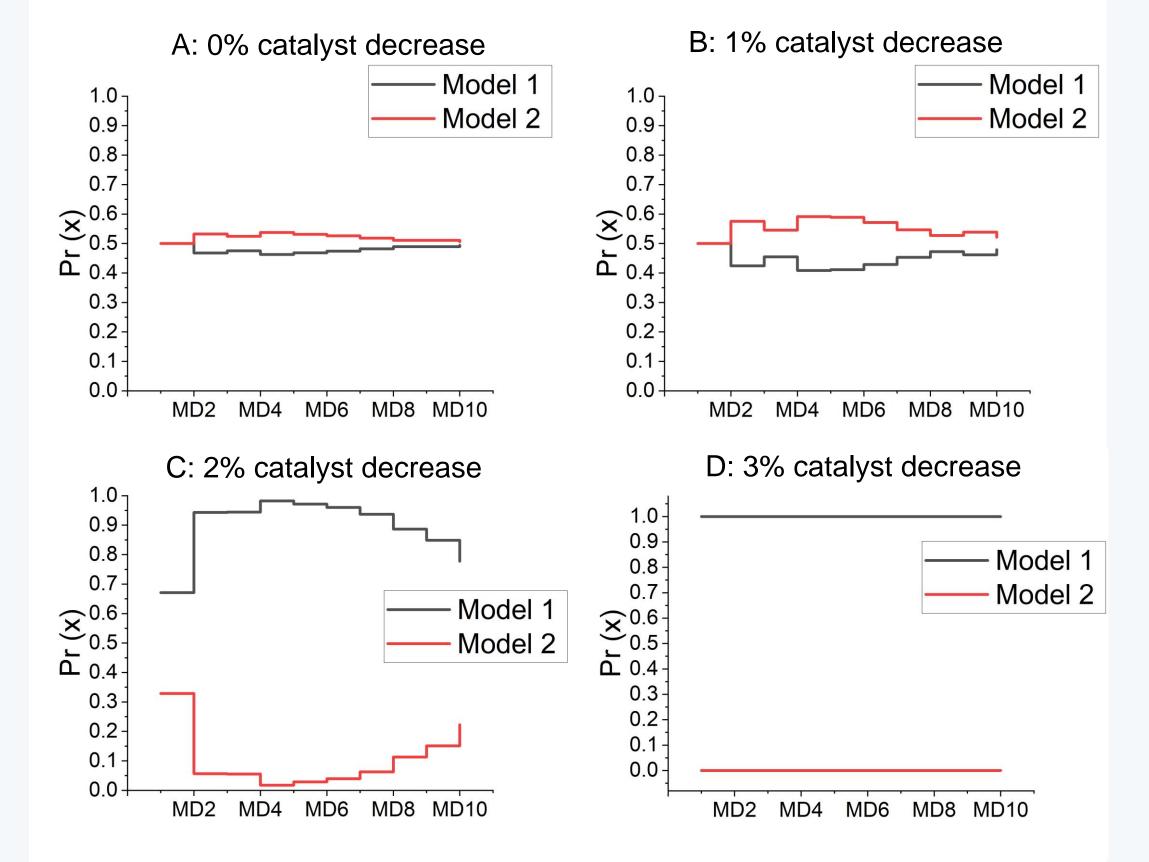


Fig. 2: Model discrimination experiments (MD) via in-silico studies between Models 1 and 2 with catalyst decrease of A. 0%, B. 1%, C. 2% and D. 3%

Conclusions

Within cloud-based Simbot framework, the two promising kinetic models have been identified among candidates and tested for the hydrogen borrowing.

 $\boldsymbol{\varphi} = [\boldsymbol{u}^T, \tau, \boldsymbol{x}_0^T]^T; \boldsymbol{x}(\tau) \in \boldsymbol{X}$ Eq. 3

Eq. 1 describes the reactor DAEs model initialised and measured using Eq. 2 within the design space $\boldsymbol{\Phi}$ described by Eq. 3.

□ Modelling objectives [4]:

- Parameter estimation for maximizing the log-likelihood function (sequentially performed[5]): $\psi_{PE} = \max_{\boldsymbol{\phi} \in \boldsymbol{\Phi}} (-1) \left[\log(2\pi)^{N_s N_y} + \sum_{s=1}^{N_s} \sum_{k=1}^{N_y} \log \det \boldsymbol{V}_y + (\hat{\boldsymbol{y}} - \boldsymbol{y})^T \boldsymbol{V}_y^{-1} (\hat{\boldsymbol{y}} - \boldsymbol{y}) \right]$ Eq. 4
- Model-based DoE for model discrimination among two rival models using the Buzzi-Ferraris divergence criterion:

$$\psi_{MD-BF} = \max_{\phi \in \Phi} \left\{ \left(y^1 - y^2 \right)^T \left(2V_y + V_y^1 + V_y^2 \right)^{-1} \left(y^1 - y^2 \right) \right\}$$
Eq. 5

x(t): state variable, $\hat{y}(t)$: measured responses, u(t): control variables, θ : parameters, t: time; y: model expectation, N_s : sampling points, N_v : No of measured responses, V_{v} : response covariance matrix, V_{v}^{i} : model *i* prediction covariance matrix, ψ : objective function, φ : experimental design vector

- □ In-silico MBDoE study shows that these models can only be distinguished by decreasing the catalyst amount.
- □ Future validation experiments will be needed to confirm the impact of catalyst decrease on model discrimination and hence the adequacy of Model 2 in representing reaction kinetics in the hydrogen borrowing system.

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