

# 1 **Sharing tableware reduces waste generation, emissions and water** 2 **consumption in China's takeaway packaging waste dilemma**

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30 China has a rapidly growing online food delivery and takeaway market, serving 406 million  
31 customers with 10. 0 billion orders and generating 323 kt of tableware and packaging waste in  
32 2018. Here we use a top-down approach with city-level takeaway-order data to explore the  
33 packaging waste and life-cycle environmental impacts of takeaway industry in China. The ten  
34 most wasteful cities, with just 7% of the population, in terms of per capita waste generation  
35 produced 30% of the country's takeaway waste, 27%-34% of country's pollutant and 30% of  
36 water consumption. We defined one paper-substitution and two sharing tableware scenarios  
37 to simulate the environmental mitigation potentials. The results of scenario simulations find  
38 that sharing tableware could reduce up to 92% waste generation, more than two-thirds of  
39 environmental emissions and water consumption. Such a mechanism provides a potential  
40 solution to address the food packaging waste dilemma and a new strategy for promoting  
41 sustainable and zero-waste lifestyle.

## 42 **Introduction**

43 The digital revolution and changing lifestyles are reshaping the takeaway industry <sup>1,2</sup>. In China,  
44 online food delivery platforms such as Meituan, Ele.me and Baidu are undergoing rapid  
45 development and traditional food shopping habits are changing with advances in e-commerce  
46 and mobile terminal technology <sup>3,4</sup>. It is estimated that users of online takeaway platforms in  
47 China increased in number from 60 million in 2011 to 416 million in 2019 <sup>5</sup>. China's online food  
48 delivery and takeaway market value has experienced an estimated increase from 22 billion yuan  
49 in 2011 to 285 billion yuan in 2019 <sup>5</sup>, and the proportion of online takeaway turnover in the  
50 total catering industry in China increased from 1.4% in 2015 to 10.6% in 2018 <sup>6</sup>.

51 The negative impacts of production and disposal of single-use plastic packaging on the  
52 environment and human health are growing global concerns <sup>7-9</sup> and in China, the 20 million  
53 takeaway orders placed per day across the three online food delivery platforms are associated  
54 with the use of 7.3 billion single-use plastic tableware sets per year<sup>10</sup>. China is now the world's  
55 largest plastic and waste producer, generating 60.4 million tonnes (Mt) of plastic products in  
56 2018 <sup>11</sup> and an estimated 553 kilotonnes (kt) of municipal solid wastes (MSW) per day <sup>12</sup>.

57 Packaging accounts for one-third of MSW.

58 A number of initiatives in China have sought new solutions for MSW management and plastic  
59 reduction, including the MSW sorting implementation plan jointly issued by National  
60 Development and Reform Commission (NDRC) and Ministry of Housing and Urban-Rural  
61 Development (MHURD) in March 2017 <sup>13</sup>, the "zero-waste city" pilot program by General Office  
62 of the State Council in January 2019 <sup>14</sup>, and a national-wide single-use plastic ban by DNRC and  
63 Ministry of Ecological Environment (MEE) in January 2020 <sup>15</sup>. In terms of the priority areas of  
64 plastic pollution such as from e-commerce and the takeaway industry, Shanghai Association of  
65 Food Contact Materials has, for example, released three non-binding food packaging standards  
66 to encourage replacement of plastic food containers and bags with paper bowls and bag, and  
67 biodegradable sacks<sup>16-18</sup>. The standards were implemented on a trail basis by three online food  
68 delivery platforms in three districts of Shanghai since June 2018 <sup>19</sup>. Shanghai was the first pilot

69 cities to implement the national MSW sorting policy, and the first mandatory regulation on  
70 domestic waste management in China has been acted upon in Shanghai on July 1<sup>st</sup>, 2019,  
71 mentioning that restaurant and food delivery business could not provide single-use chopsticks  
72 and cutlery, if not requested by consumers <sup>20</sup>.

73 In terms of sustainable management strategies, a number of studies have focused on the  
74 environmental impacts of food tableware or packaging (e.g. container <sup>21-28</sup>, cutlery <sup>28-30</sup>, and bag  
75 <sup>28,31,32</sup>) with different materials (e.g. petroleum-based polymers <sup>21-26,30-33</sup>, and bio-based  
76 polymers <sup>21,24,27,29,30,32,34,35</sup>) and lifecycle processes. For example, within its lifespan a  
77 Tupperware reusable food saver was shown to balance out the life cycle impacts of single-use  
78 plastic takeaway food containers made from aluminium or extruded polystyrene <sup>26</sup>. When life-  
79 cycle energy use and environmental emissions were compared between one-way and  
80 returnable food packaging systems in the European context, reusable packaging systems offered  
81 potential environmental and economic benefits over single-trip solutions <sup>36,37</sup>. Circular solutions  
82 associated with innovative reuse models, such as reusable packaging can be effective  
83 alternatives in minimising negative externalities of plastic packaging <sup>38,39</sup>.

84 As the sharing economy has the potential to promote shifts in collective consumption  
85 behaviour<sup>40</sup>, sharing tableware may effectively decrease single-use plastic packaging and  
86 enhance sustainability of the takeaway industry. Here we quantify the takeaway packaging  
87 waste and seven environmental indicators of China's takeaway industry. We use a top-down  
88 approach that divides the national packaging consumption into 353 cities based on city-level  
89 takeaway order data collected from Meituan, the largest Chinese online food delivery platform,  
90 <http://waimai.meituan.com>. Mitigation scenarios, such as paper-substitution and tableware-  
91 sharing, are compared with the baseline scenario and we show that sharing tableware is a  
92 potential solution to reduce takeaway packaging waste and a new strategy for promoting  
93 sustainable and zero-waste lifestyles.

## 94 **Results**

## 95 Waste generated by online takeaway orders

96 Chinese online food delivery and takeaway industry served 406 million customers with 10.0  
97 billion orders <sup>41</sup>, and generated 323 kt of tableware and packaging waste (218 kt plastic waste)  
98 in 2018 (visualized in Extended Data Figure 1), which is equal to three-fifths of China's overall  
99 MSW generation per day, 13 days of MSW generation in Beijing and one month of MSW  
100 generation in Dongguan (a city in Guangdong province) <sup>12</sup>. The national average per capita  
101 takeaway waste generated is 0.24 kg per year, and that generated in cities is shown in [Figure](#)  
102 [1Figure-1](#). Wuxi (a city in Jiangsu province) has the largest per capita takeaway waste (1.46 kg  
103 per year), 6 times higher than the national average, and 5.12 million times higher than that of  
104 Diqing (a city in Yunnan province).

105 *Figure 1 Takeaway packaging waste generated in China, 2018. The colours show the annual per capita*  
106 *waste generated by cities, and darker regions have higher waste. The takeaway packaging wastes are*  
107 *estimated in a top-down approach that downscales the national packaging consumption into the city-*  
108 *level with takeaway order collected from Meituan online food delivery platform. Takeaway waste*  
109 *generated in Chinese cities vary significantly notably, there is no takeaway restaurant information in the*  
110 *Shennongjia region (in Hubei province), Tongchuan (in Shannxi province), Gannan Tibetan Autonomous*  
111 *Prefecture (in Gansu province), Tibetan Autonomous Prefecture of Guoluo, Huangnan, Hainan, and Yushu*  
112 *(in Qinghai province), Guyuan (in Ningxia province), and Atux (in Xinjiang province).*

113 The ten most 'wasteful' cities, shown in [Figure 2Figure-2](#), produce 30% (97.5 kt) of the country's  
114 overall takeaway waste. As the largest packaging producer (21.8 kt), Shanghai ranked the  
115 seventh in per capital packaging waste (0.90 kg). Wuxi was the fifth packaging waste producer  
116 (9.6 kt) but contributed the largest per capital packaging waste (1.46 kg), indicating that people  
117 in Wuxi prefer ordering more takeaway than other cities. Generally, cities on the east coast (e.g.  
118 nine of the top ten cities) have a greater economy in takeaways and produce the highest  
119 amount of waste per capita, followed by the cities in the central and western regions (e.g. all  
120 the bottom ten cities as ranked by waste generation in [Figure 2Figure-2](#)). Food containers,  
121 chopsticks, and plastic bags make up 44%, 19%, and 17% of the total takeaway waste,  
122 respectively.

123 *Figure 2 Takeaway packaging waste generated per capital in Chinese cities. Cities are ranked by per*  
124 *capital takeaway packaging waste after dividing city takeaway packaging wastes by the population.*

125 *The bar charts show the per capita takeaway packaging waste of top and bottom 10 cities, and*  
 126 *contribution of each tableware and packaging is shown in different colours.*

## 127 **Environmental impacts of online takeaway orders**

128 China’s online takeaway ordering produced 709 kt of CO<sub>2</sub>, 2.0 kt of SO<sub>2</sub>, 2.6 kt of NO<sub>x</sub>, 485 t of  
 129 PM<sub>2.5</sub>, 436 mg of dioxin, 2.8kt of COD, and consumed 2.5 million m<sup>3</sup> of water in 2018. Single-use  
 130 food container, plastic bag, and tissue have higher environmental impacts (85% on average)  
 131 compared with other tableware. Food containers are the largest contributor to CO<sub>2</sub> (57% of the  
 132 total CO<sub>2</sub>), SO<sub>2</sub> (52%), NO<sub>x</sub> (48%), PM<sub>2.5</sub> (48%), and dioxin (46%) emissions from tableware and  
 133 are responsible for the greatest river water consumption (47%) from tableware. Plastic bag is  
 134 the second-greatest contributor of emissions of CO<sub>2</sub> (25%), NO<sub>x</sub> (18%), PM<sub>2.5</sub> (39%) and dioxin  
 135 (17%). Napkin makes up the largest share of COD emission (59%) and the second-largest share  
 136 of SO<sub>2</sub> emission (18%) and water consumption (20%). The results from tableware and life cycle  
 137 processes are presented in **Table 1**. From a lifecycle process perspective, the production  
 138 of raw material and tableware contributes more than four-fifths of the whole life-cycle  
 139 environmental impacts (i.e. 96% of SO<sub>2</sub>, 92% of PM<sub>2.5</sub>, 89% of COD, and 80% of water).  
 140 Production of raw material is the major source of CO<sub>2</sub> emissions (59%), followed by incineration  
 141 (34%). Incineration accounts for the largest dioxin emission (62%). Transportation contributes  
 142 the least to environmental impacts (less than 13% except for NO<sub>x</sub> emission, which is 54%).

143 ***Table 1 Takeaway environmental impacts by tableware and life cycle processes in China, 2018.** The*  
 144 *environmental impacts of the takeaway industry are the sum of life-cycle phases of eight types of*  
 145 *tableware and packaging. The environmental impact of each packaging is estimated by multiplying the*  
 146 *annual packaging consumption by the life-cycle emission factor. Six life-cycle phases including production*  
 147 *of raw material (“Material production”), transportation of raw materials to production sites, production*  
 148 *and packaging of tableware and packaging (“Tableware production”), distribution of tableware and*  
 149 *packaging products to suppliers, takeaway delivery to consumers, utilization of tableware, and final*  
 150 *disposal (“Incineration” and “Landfill”) are considered, while the transportation of raw materials for*  
 151 *tableware production, tableware production for suppliers and takeaway delivery were aggregated into*  
 152 *“Transportation” phase. There is no additional environmental impact in the tableware utilization phase*  
 153 *under baseline scenario.*

Indicator	CO <sub>2</sub>	SO <sub>2</sub>	NO <sub>x</sub>	PM <sub>2.5</sub>	Dioxin	COD	Water
Unit	kt	t	吨	t	mg	t	10 <sup>3</sup> m <sup>3</sup>

By tableware

Food container	406.09	1,057.12	1,241.83	231.45	202.41	708.07	1,157.91
Spoon	62.33	166.47	165.96	10.88	22.44	37.65	141.92
Chopsticks	4.56	45.59	333.65	23.55	50.04	65.29	307.57
Toothpick	0.12	1.19	8.88	0.60	1.35	1.81	8.69
Napkin	24.93	354.89	267.49	21.80	55.43	1,627.69	493.13
Cutlery wrapper	35.13	62.08	93.39	7.26	17.97	22.38	98.53
Toothpick wrapper	1.58	6.60	13.56	0.35	14.27	19.64	71.26
Plastic bag	174.65	321.45	467.94	189.19	72.50	280.63	184.14
<i>By life cycle process</i>							
Material production	417.07	1,339.84	1,009.60	392.19	81.31	2,281.58	1,053.17
Transportation	3.39	58.76	1412.92	16.71	0.47	60.16	365.54
Tableware production	45.29	591.21	118.19	53.85	81.94	184.56	917.91
Incineration	243.14	23.09	50.26	21.94	268.86	85.83	119.65
Landfill	0.51	2.01	1.74	0.19	3.83	153.03	5.88
Total	709.39	2,015.39	2,592.71	484.88	436.42	2,763.15	2,463.16

154 There are large regional differences in the environmental impacts of the takeaway industry in  
155 Chinese cities (see Supplementary Table 6 for each environmental impact). We find that  
156 relatively few cities are responsible for a disproportionately large share of the total emissions  
157 and water consumption. For example, the ten most ‘wasteful’ cities contribute 32% of the  
158 county’s CO<sub>2</sub> emissions and 30% of the county’s water consumption from tableware packaging,  
159 but have just 7% of the population (pollutant emissions can be found in Supplementary Table 6).  
160 As the most developed regions in China, city clusters of Jing-Jin-Ji, Yangtze River Delta, and Pearl  
161 River Delta owing approximately one-seventh of the country’s cities, are responsible for 53% of  
162 the country’s CO<sub>2</sub> emissions and 48% of the county’s water consumption from takeaway  
163 packaging, and have 24% of the population. Rich and tourist cities have larger environmental  
164 impacts from takeaway orders than others (see Extended Data Figure 2). See Extended Data  
165 Figure 2(b) of top 10 cities in per capita CO<sub>2</sub> emissions as an example. As popular tourist cities  
166 Qinhuangdao in Hebei province (2.5 kg per capita), Kunming in Yunnan province (2.0 kg per  
167 capita), Sanya in Hainan province (1.9 kg per capita) have large CO<sub>2</sub> emissions from takeaway.

168 **Figure 3 Life-cycle takeaway CO<sub>2</sub> emission and takeaway Engle’s coefficient of China, 2018.** The blue  
169 dots represent the takeaway carbon emission per capita of the cities. The larger the dots are, the larger  
170 the per capita CO<sub>2</sub> emission estimated by dividing life-cycle CO<sub>2</sub> emissions of eight takeaway packaging  
171 by the population. City’ colour show their takeaway Engle’s coefficient (TEC), defined as the proportion  
172 spent on takeaway of the household expenses. Annual takeaway spending of the city is determined by  
173 multiplying annual takeaway order volume with associated sale price. Darker red colours represent  
174 higher proportions of income spent on takeaway. We examine the Pearson correlation coefficients  
175 between the TEC and per capita CO<sub>2</sub> emission in cities (0.817, p-value 0.000). There are strong

203 *correlations between the variables at the 0.01 significance level (2-tailed), indicating that the per capita*  
204 *takeaway CO<sub>2</sub> emission is closely related to the TEC.*

205 We define takeaway Engle's coefficient (TEC), as shown in [Figure 3](#)~~Figure 3~~, to further explore  
206 the city-level takeaway spending and lifestyle differences. A higher TEC (darker red in [Figure](#)  
207 [3](#)~~Figure 3~~) indicates proportionately greater spending on takeout. We find that tourist and rich  
208 cities have larger TECs than others, indicating their residents are willing to pay more on  
209 takeaway food. Among the top ten cities with high TECs, six are tourist cities, such as Liaoyang  
210 (in Liaoning province), Behai (in Guangxi province), Sanya (in Hainan province), Kelamayi (in  
211 Xinjiang province), Xiamen (in Fujian province), and Tongliao (in Inner Mongolia province). The  
212 remaining four cities (Wuxi and Suzhou in Jiangsu province, Wuhu in Anhui province, and  
213 Shenzhen in Guangdong province) are rich, coastal cities. The less-developed cities in the  
214 western region (e.g. Loudi in Hunan province and Wuwei in Gansu province) have lower TECs.  
215 The TEC of Wuxi is 0.88%, which is 5.2 times higher than the national average (0.17%) and 2640  
216 times higher than that of Loudi, and the takeaway CO<sub>2</sub> emission of Wuxi is 4.01 kg/cap, which is  
217 8 times higher than the national average (0.52 kg/cap) and 236,239 times higher than that of  
218 Loudi. High-income cities in developed areas with high TECs contribute larger takeaway CO<sub>2</sub>  
219 emission than do low-income cities, and these large cities face greater environmental burdens.

## 220 **Tableware sharing to mitigate impacts of online takeaway orders**

221 With the fast-development of circular and sharing economy<sup>40,42</sup>, paper alternatives and reusable  
222 tableware provide potential solutions to mitigate the environmental impact of the takeaway  
223 industry in China. To evaluate the mitigation potentials of different management strategies for  
224 the Chinese takeaway industry, we define two scenarios (see scenario design, Extended Data  
225 Figure 1 and Supplementary Table 1 for more details):

226 (1) Paper-substitution scenario: a set of tableware that includes a polyethylene (PE)-coated  
227 kraft paper container; a kraft paper bag; single-use cutlery package, comprising a  
228 polypropylene (PP) spoon, a pair of wooden chopsticks, a wooden toothpick and its  
229 wrapper, napkin and a biaxially oriented polypropylene (BOPP) chopstick wrapper.



230 (2) Tableware-sharing scenario: a reusable and returnable tableware set that includes a silicone  
231 container (Partita); a reusable high-density polyethylene (HDPE) non-woven bag; a cutlery  
232 package (wrapped by napkin), comprising a reusable silicone spoon, a pair of reusable  
233 wooden chopsticks, a recycled napkin and a wooden toothpick and its recycled wrapper.  
234 Two different takeback mechanisms are considered, including centralized takeback  
235 mechanism whereby all tableware will be collected by courier and hand-washed in the  
236 restaurant separately, and decentralized takeback mechanism that assumes all the reusable  
237 tableware are returned to collection points by consumers and machine-washed in central  
238 cleaning stations.

239 **Figure 4** and **Figure 5** show the life-cycle environmental emissions and water consumption by  
240 tableware and processes under different scenarios, and different scales are used side by side for  
241 the same indicator. The paper-substitution measure can reduce plastic waste by 57% (183kt)  
242 and CO<sub>2</sub> emissions by 49% (365 kt), but it creates an additional 493 kt of paper waste,  
243 corresponding to 1.5 times the waste generated in the baseline scenario. Since pulp and paper  
244 production is one of the most energy-intensive manufacturing sectors <sup>43</sup>, paper-substitution  
245 produces 79% more NO<sub>x</sub>, 465% more dioxin, and 89% more COD emissions and consumes an  
246 additional 41% of water.

247 Paper bags and paper food containers are the primary sources of CO<sub>2</sub> (62%), SO<sub>2</sub> (70%), NO<sub>x</sub>  
248 (82%), PM<sub>2.5</sub> (87%), dioxin (93%), COD (66%) emissions, and water consumption (68%). Dioxins  
249 are mainly by-products of industrial processes, especially chlorine bleaching of paper pulp,  
250 production of raw material (e.g. kraft paper) is responsible for the largest share of the dioxin  
251 emissions (58%). Raw material production contributes the most to the COD emissions (66%),  
252 followed by landfill (17%) and tableware production (13%).

253 The results could be attributed to the fact that withstanding the same pressure and having the  
254 same volume, the paper bag has more mass, about seven times more than the plastic bag.  
255 Paper bag production consumes 1.1 times energy and four times the amount of water, leads to  
256 14 times eutrophication of water bodies, and produces 2.7 times solid waste it takes to make

257 plastic bags<sup>44</sup>. For those areas without formal waste collection and recycling systems, paper  
258 substitution is not the optimal option for addressing takeaway packaging waste dilemma.

259 **Figure 4 Life-cycle takeaway environmental impacts (air) by tableware and packaging under scenarios.**  
260 *These bar charts indicate the CO<sub>2</sub> and four air-pollutant emissions by six life-cycle phases and eight*  
261 *tableware and packaging under baseline (SC-baseline), paper-substitution (SC-paper), and two*  
262 *tableware-sharing scenarios. “SC-Decentral washing” denotes sharing tableware collection with manual*  
263 *washing in restaurants. “SC-Central washing” implies the decentral collection of sharing tableware with*  
264 *machine washing. “Material prod” means production of raw material, and “Tableware prod” denotes*  
265 *production of tableware and packaging. “Transportation” represents material transport to tableware*  
266 *manufacturers, tableware transport to suppliers, and the food delivery to consumers. “Incineration” and*  
267 *“Landfill” represent the end-of-life process for single-use tableware and packaging, and “recycle” shows*  
268 *the final disposal for reusable items. “Washing” and “Takeback” belong to the utilization of sharing*  
269 *tableware phase, respectively indicating water, electricity, and detergent consumption during the*  
270 *washing process, as well as transport from decentralized tableware collection points to central cleaning*  
271 *centres and send back to restaurants. “Cutl. W.” means the cutlery wrapper. “Toot. W.” refers to the*  
272 *toothpick wrapper.*

273 **Figure 5 Life-cycle takeaway environmental impacts (water) by tableware and packaging under**  
274 **scenarios.** *These bar charts indicate COD emission and water consumption by six life-cycle phases and*  
275 *eight tableware and packaging under baseline (SC-baseline), paper-substitution (SC-paper), and two*  
276 *tableware-sharing scenarios. The abbreviation for scenarios and life-cycle phases are the same as Figure*  
277 *4.*

278 Tableware-sharing scenarios have stronger mitigation effects on environmental impacts,  
279 reducing takeaway waste by 92% (295 kt including 217 kt plastic waste, 63 kilotons disposable  
280 chopsticks, and 13 kt paper waste) and environmental impacts by more than two-third (97% of  
281 CO<sub>2</sub>, 93% of SO<sub>2</sub>, 68% of NO<sub>x</sub>, 89% of PM<sub>2.5</sub>, 84% of dioxin, 95% of COD and 67% of water for  
282 decentralized takeback) compared with the baseline scenario. The use of recycled napkins can  
283 mitigate more than one-half of environmental impacts (i.e. 73% of CO<sub>2</sub>, 52% of SO<sub>2</sub>, 17% of NO<sub>x</sub>,  
284 38% of PM<sub>2.5</sub>, 61% of dioxin, and 96% of COD for decentralized takeback) and 67% of water  
285 consumption compared with the use of virgin napkins.

286 The production of material and tableware generates the largest environmental emissions (CO<sub>2</sub>,  
287 dioxin, COD), followed by transportation (including takeback logistics) and washing phase. For  
288 SO<sub>2</sub>, NO<sub>x</sub> and PM<sub>2.5</sub> emissions and water consumption, transportation is the main contributor.  
289 Life-cycle water consumption of a reusable tableware set is 21 times higher than that of one-  
290 way tableware set (see Supplementary Table 9). The water consumption of reusable tableware

291 is only 30% of cumulative one-way tableware in a year period. There are similar tendencies for  
292 other indicators, indicating that reusable tableware has resource-saving benefit and  
293 environmental mitigation potential.

294 The decentralized collection scenario has larger SO<sub>2</sub>, NO<sub>x</sub>, COD emissions than centralized  
295 takeback due to the extra impacts of takeback logistics. Takeback transportation contributes 4%  
296 of CO<sub>2</sub> emissions, less than 16% of air pollutant emissions (SO<sub>2</sub>, PM<sub>2.5</sub>, dioxin) and water  
297 consumption, and 21% of COD emissions, but contribute the largest NO<sub>x</sub> emissions (75%).  
298 Compared with centralized collection with manual washing, the decentralized collection with  
299 machine washing can save another 31,617 kWh of electricity, 2000 m<sup>3</sup> water, and 1.4 kt  
300 detergent, corresponding to reducing more than one third of environmental impact of washing  
301 process (i.e. 34% of CO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, PM<sub>2.5</sub>, and 35% dioxin, COD and water).

## 302 **Discussions and policy implications**

303 To deal with the problem of takeaway packaging waste in China, policy-makers need specific  
304 information on the environmental impacts of the takeaway industry. We develop a top-down  
305 approach to estimate the takeaway waste generation and the life-cycle environmental impacts  
306 in China with city-level meal-ordering data from Meituan. The potential environmental impacts  
307 of different management strategies are indicated that tableware sharing is an effective and  
308 sustainable way to lessen the environmental impact of the takeaway industry.

309 Results of the sensitivity analysis demonstrated that life-cycle inventory datasets from different  
310 geographic regions have [significant-notable](#) impacts on the results (see Supplementary Table 7).

311 The baseline scenario is less sensitive than the paper-substitution scenario. The effects of life  
312 cycle inventory (LCI) datasets on baseline results of CO<sub>2</sub>, COD and water are within 10% [of each](#)  
313 [other](#). SO<sub>2</sub>, NO<sub>x</sub>, PM<sub>2.5</sub>, and dioxin emissions are more sensitive than other indicators.

314 Transportation contributing to the largest effects of CO<sub>2</sub>, NO<sub>x</sub>, COD, and dioxin emissions is  
315 more sensitive than other lifecycle phases. If the weights of food container and bag were  
316 increased by 5%, their environmental impacts would increase by 1% to 4% (see Supplementary  
317 Table 8). Paper containers and bags are more sensitive to plastic ones for packaging weights.

318 The shared tableware and packaging could balance out the CO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, PM<sub>2.5</sub> and COD  
319 emissions of the same amount of single-use plastic packaging in the baseline scenario after  
320 being reused 14 times (39 times for water consumption and 91 times for dioxin emission, as  
321 shown in Supplementary Table 9). Even under 90% and 75% of return rate, shared tableware  
322 requires 20 reuses to offset the impact of the disposable item in baseline and paper-  
323 substitution scenarios (43 times for water consumption and 122 times for dioxin emission.

324 The sustainable model of sharing tableware needs to be established to achieve win-win  
325 amongst government, restaurants, food delivery platforms, and consumers. Measures for the  
326 supervision and administration of takeaway food safety <sup>45</sup> and food safety operation  
327 specifications <sup>46</sup> have been acted upon in the online takeaway services of China since 2018, and  
328 the government should propose incentives and punitive schemes for the adoption and safe use  
329 of sharing tableware. The online food delivery platforms should be responsible for the  
330 distribution and [inspect-monitor](#) the usage of shared items. The restaurants and the consumers  
331 could increase star ratings and receive subsidies by using and returning the reusables. Public  
332 education and guidance encourage consumers to make sustainability a key factor in using and  
333 returning sharing items. The sharing tableware should be used as a pilot in cities that have large  
334 takeaway customer bases. With joint efforts and mutual cooperation, the sharing packaging  
335 mechanism can not only accelerate the transition to a zero-waste takeaway future, but also be  
336 promoted to the industry of retail, catering, and logistics to create a zero-waste society. By  
337 comparing life-cycle environmental impacts of sharing takeaway packaging with single-use  
338 items, we hope that tableware-sharing can serve as a feasible solution for reducing food  
339 delivery packaging waste that many cities around the globe struggle with, help integrated  
340 policy-making for the sustainable development of the takeaway industry.

341 There are uncertainties and limitations in this study. We made assumptions to simplify the type,  
342 material, and size of tableware and packaging. The city-level meal ordering data were collected  
343 from Meituan platform, and the possible asymmetries existing in the remaining takeaway  
344 market were not considered. The resource consumption during the washing process may be

345 different among shared items, we calculate them as a tableware set due to the data limitation.  
 346 Life-cycle inventories for seven environmental indicators were compiled, impact category  
 347 indicators are quantified to assess the effects of takeaway industry on the environment and  
 348 human health. We only focus on environmental impacts of takeaway packaging, and the food  
 349 waste are excluded. A population's acceptance and human behavioral change under the sharing  
 350 mechanism is a good point to explore the environmental impacts of food waste.

## 351 **Methods**

352 Life-cycle environmental impacts of China's takeaway industry were estimated under three scenarios  
 353 (see scenario design), while potential environmental mitigation strategies with different packaging  
 354 materials and management mechanisms were explored. System boundary and function unit was  
 355 production, packaging, transportation, utilization, and disposal of annual tableware and packaging  
 356 consumed in China's takeaway industry (see Extended Data Figure 3), and the production of machinery  
 357 and infrastructure was excluded. Since cutlery, napkins, and chopsticks are habitually bundled with  
 358 takeaway orders, and each takeaway is assumed to be equipped with a set of tableware and packaging  
 359 (see Extended Data Figure 1 and Supplementary Table 1 for more details). Based on the life cycle  
 360 thinking method and ISO 14040/44 methodological guidelines<sup>47,48</sup>, the annual environmental impacts  
 361 was calculated by multiplying the consumption of tableware and packaging by the corresponding  
 362 emission factor (see Equation 1).

$$EF_{s,k} = \sum_{i=1}^I \sum_{j=1}^J AD_{s,i} \cdot CF_{s,k,i,j} \quad \text{Equation 1}$$

363 where  $EF_{k,s}$  represents the environmental emission and water resource consumption of environmental  
 364 indicator  $k$  under scenario  $s$ ;  $AD_{s,i}$  denotes the annual takeaway or packaging  $i$  consumption related  
 365 to takeaway order amount under scenario  $s$ ;  $CF_{s,k,i,j}$  indicates the emission factor of environmental  
 366 indicator  $k$  and tableware and packaging type  $i$  in life cycle process  $j$  under scenario  $s$ ; Index  $j$  shows  
 367 the life cycle phase;  $k$  represents different environmental or resource indicators, including carbon  
 368 dioxide, sulfur dioxide, nitrogen oxides, particulates less than 2.5  $\mu\text{m}$ , dioxin (measured as 2,3,7,8-  
 369 tetrachlorodibenzo-p-dioxin), river water consumption, and chemical oxygen demand;  $s$  expresses  
 370 different tableware management scenarios;  $i$  represents five types of tableware and cutlery (food

371 container, spoon, wood chopsticks, wooden toothpick, napkin), three types of packaging (packaging bag,  
372 cutlery wrapper, toothpick wrapper) and one transport packaging (corrugated carton).

### 373 **Takeaway data collection**

374 As there are no publicly available and comprehensive data on the amount of online takeaway order, the  
375 street-level takeaway order data was collected from one of the largest Chinese online takeaway  
376 platforms, Meituan (waimai.meituan.com), making up 59% of the China's takeaway market share in 2018  
377 and having more than 250 million users<sup>49</sup>. The platform recorded every takeaway food order for each  
378 restaurant in each street within each city over the past 30 days, and we accessed Meituan website at the  
379 beginning of each month (from March to August 2018). The six-month takeaway order information was  
380 downloaded and compiled in Microsoft Excel using a web crawler. 2.8 billion street-level takeaway order  
381 volumes covered 430,000 restaurants in 353 Chinese cities between February 2018 to July 2018. To  
382 better discuss the takeaway environmental impacts in the city level, we aggregated the street takeaway  
383 order data to the city-level.

384 The average daily online takeaway transactions come to 1,534,000, which covers 88% of the actual  
385 transaction volume of Meituan in 2018<sup>50</sup>. 82.6% of users choose takeaway ordering service through the  
386 online platform, and 64.1% consumers order takeaway from Meituan, followed by Ele.me (25%)<sup>41</sup>,  
387 indicating Meituan takeaway order data is representative for exploring city-level order behavior  
388 difference and associated environmental impacts of China's online takeaway industry. Assuming the  
389 takeaway order volume follows a uniform distribution over time, six-month takeaway order volume of  
390 Meituan is expanded two-fold to represent the annual takeaway order volume, and the takeaway order  
391 in the whole industry is determined based on Meituan's market share (see Supplementary Table 5).

### 392 **Scenario design**

#### 393 Baseline scenario

394 The baseline scenario is designed from the current packaging material and waste disposal patterns.  
395 Plastic single-use food containers are extensively used in China, occupying 90% of total (polypropylene  
396 (PP) and polystyrene (PS) each half)<sup>51,52</sup>, while the polyethylene (PE)-coated paper box contributes 10%.  
397 The environmental impacts of food container are calculated by the weighted sum based on their market  
398 shares. The spoon is made of PP, and chopsticks and toothpicks are made of birch wood. The packaging

399 bag is made of low-density polyethylene (LDPE), the napkin is made of virgin bleached chemical pulp,  
400 and the cutlery wrapper and chopstick wrapper are respectively made of biaxially oriented  
401 polypropylene (BOPP) and printing paper. A corrugated carton is considered for the primary packaging  
402 for tableware transportation and its specification is listed in Supplementary Table 2. A takeaway is  
403 delivered by a courier with the electric bike. In China, only Shanghai and Beijing have enforced the waste  
404 classified collection policy since July 2019 and May 2020<sup>20,53</sup>. The post-consumer takeaway packaging  
405 waste was mixed with municipal solid waste and ended up at an incineration or landfill site, and no  
406 waste was recycled.

#### 407 Paper substitution scenario

408 To further discuss the environmental mitigation potential of the takeaway industry, we design a paper  
409 substitution scenario based on the practical pilot case of Shanghai. Takeaway plastic containers and bags  
410 are substituted by paper ones. If food providers fail to implement the new standards, they will face  
411 platform-specific punishments, including lower rankings, and canceling platform subsidies. Food  
412 containers and bags are made of kraft paper, and paper box is coated by PE film. Other tableware and  
413 packaging materials and their end-of-life are the same as those used in the baseline scenario.

#### 414 Tableware-sharing scenario

415 The tableware-sharing scenario is designed based on ideas of sharing economy. Reusable containers  
416 have been successfully adopted in global takeaway industry. For example, the EcoBox initiative based on  
417 deposit-return is developed for transporting meals at the restaurant, canteen, and takeaway food outlet  
418 in Luxembourg. As the largest lunch box producer in Tokyo, Japan, Tamago-ya company delivers “bento”  
419 lunch boxes to local office workers at noon and collects the box in the afternoon by the courier. A  
420 restaurant named Yi Kou Liang Shi in Beijing has applied reusable tableware to delivery takeaway food,  
421 90% of reusable tableware can be centralizedly collected. The applications in the United States, Europe,  
422 Southeast Asia, and Austria have demonstrated the feasibility of the reusable tableware<sup>54</sup>, which set a  
423 good example for the sharing tableware mechanism implementation of China.

424 Paper, glass, ceramic, stainless steel, and silicone are alternative materials for food container. Paper  
425 container cannot ensure a tight seal and is not suitable for hot liquid food and soup. The reused glass  
426 and ceramic containers are safe for microwave and dishwasher. For the same volume, glass and ceramic

427 containers are the heaviest, and they are more prone to breakage during delivery than others. Due to  
428 the decreased corrosion and temperature resistance, stainless-steel container may not be suitable for  
429 long-term food storage and delivery. Silicone is considered as an ideal material for food container  
430 attributed to the superiorities of safety, long-term usage (ten-year lifetime for Partita silicone food  
431 container), and easy cleaning. The thermal insulation property could keep takeaway food warm during  
432 the delivery. For the above reasons, we selected food-grade silicone as the material for reusable food  
433 container and spoon.

434 The container is designed with dual compartments, which can be used to store both staple food (i.e. rice)  
435 and dishes, thereby reducing the numbers of food packaging consumption by one-half. A recycled HDPE non-  
436 woven bag is selected to carry the takeaway as they are tough, durable, cost-effective, and reusable  
437 (maximum lifespan of 180 uses). The napkin and toothpick wrapper are made from 100% recycled  
438 content. 100% recycled napkin paper is used to wrap the cutlery, and plastic cutlery wrapper is not  
439 required. Chopsticks are made of beech wood with a lifetime of two years and should be replaced every  
440 six months from the health perspective. The post-consumer toothpick, napkin, cutlery wrapper,  
441 corrugated carton, and broken tableware and cutlery were collected and transported to a recycling  
442 facility, and the recycling rate is assumed to be 100%.

443 Differentiated takeback mechanisms and cleaning ways are considered: (1) Centralized collection with  
444 manual washing. Snacks and fast food are the biggest players in Chinese online catering market,  
445 contributing 44% of the total number of restaurants in 2018<sup>55</sup>. As some snack and fast food providers do  
446 not have space for dishwasher, sharing tableware is assumed manually washed in the restaurant. The  
447 post-consumer tableware is collected at the next delivery and taken back to the restaurant in which the  
448 courier picks up a new takeaway order. (2) Decentralized collection with machine washing. Consumers  
449 can return the tableware to collection points from where it is delivered to central cleaning stations by  
450 diesel truck. The cleaning stations equipped with commercial dishwashers are responsible for cleaning  
451 and disinfection of tableware and taking back to the restaurant. Given that shared containers and  
452 packaging could be all returned and cleaned on the same day after use, a batch of tableware and  
453 packaging with the same amount of average daily takeaway order volume is put on the market and  
454 reused for one year. 360 uses for one batch of containers and spoons, and 180 uses for two batches of  
455 chopsticks and non-woven bags, are calculated in this scenario. The tableware-sharing scenario is an  
456 optimal tableware set and aims to lessen environmental impact.



## 457 **Life-cycle inventory**

458 Due to a lack of consistent and systematic life cycle inventory of food packaging products in China, the  
459 life-cycle inventories of the takeaway industry were compiled by direct measurements (weight), China  
460 life cycle database (CLCD, China-Public 0.8) <sup>56</sup>, peer-reviewed literature and manufacturers' data, and  
461 data gaps were filled by the background attributional datasets of Ecoinvent (v3.5) <sup>57,58</sup>. The production of  
462 tableware and packaging was considered to be in China (see Extended Data Figure 4 for manufacturer  
463 distributions), and the technology level during the production, transportation, and disposal was assumed  
464 to be homogenous within each city.

### 465 Production of raw material and tableware

466 The food container, spoon, plastic bag, cutlery wrapper, and PE film of the paper are made of petroleum-  
467 based polymers. Chinese average data of PS and LDPE granule production from CLCD have been applied  
468 <sup>56</sup>. The production of PP and silicone came from the rest of the world (RoW) of Ecoinvent, which was  
469 aggregated data for all processes from raw material extraction until delivery at plant <sup>57</sup>. The polymers  
470 were extruded and thermoformed to final products of tableware and packaging, while conversion  
471 processes, including injection moulding, foaming, blow moulding and stretch blow moulding came from  
472 the RoW dataset, Ecoinvent<sup>57</sup>, and the losses and auxiliaries in the production process were included.  
473 The nonwoven bag is made of nonwoven textiles from PP granules. The consumptions of nonwoven  
474 fabrics, electricity, and cotton yarn were from the local manufacturer, while LCI of electricity production  
475 was sourced from market for electricity, medium voltage (CN) dataset in Ecoinvent<sup>57</sup>, and others came  
476 from RoW dataset.

477 Paper container, paper bag, napkin, toothpick wrapper, and corrugated board box belong to paper  
478 products. CO<sub>2</sub> emission inventories of production of packaging paper, corrugated board, and tissue paper  
479 in China were sourced from Chen, et al. <sup>59</sup>. Chinese CO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, PM<sub>2.5</sub>, COD emissions and water  
480 inventories of writing paper were collected from Ren <sup>60</sup> to model the production of the toothpick  
481 wrapper. The life cycle inventories of kraft paper (bleached, unbleached) were used to model the  
482 production of the paper container and paper bag <sup>57</sup>. The single-wall corrugated board box was sourced  
483 from the corrugated board box production (RoW) dataset <sup>57</sup>. The production of napkin and 100%  
484 recycled printing paper respectively sourced from the production of tissue paper production (virgin,

485 GLO) and graphic paper production of Ecoinvent<sup>57</sup>. The electricity consumed in cutting and folding into  
486 small sized portable napkin was collected from local manufacturer. The electricity and ethylene-vinyl  
487 acetate copolymer consumed in cutting and gluing during toothpick wrapper production were collected  
488 from local manufacturer.

489 Single-use chopstick and toothpick are made from birch with 0.45 g/cm<sup>3</sup> of air-dried density, and  
490 reusable ones are made of beech wood with 0.79 g/cm<sup>3</sup> of air-dried density. The chopstick  
491 manufacturing process involves logging, milling, shaping, bleaching, natural drying, and polishing, while  
492 inputs of electricity, water, sulfur dioxide and paraffin wax came from local manufacturer. The wood  
493 effective utilization rate during disposable chopsticks manufacturing was 60%<sup>61</sup>. See Supplementary  
494 Table 3 for unit process and data source of production of each tableware and packaging.

#### 495 Transportation

496 Transportation includes the transportation of secondary materials for tableware production, tableware  
497 production for suppliers and takeaway delivery. The tableware manufacturer distributions at city level  
498 came from Alibaba (www.1688.com), one of the largest online wholesale platforms in China. More than  
499 7,000 manufacturers of tableware and packaging are located in Zhejiang, Guangdong, Jiangsu, Fujian and  
500 Shandong Provinces of China (see Extended Data Figure 4). The raw materials were assumed to travel  
501 150 km from raw material production plants to the tableware and packaging manufacturers by a heavy-  
502 duty diesel truck<sup>31</sup>. After being packaged in the above provinces, the tableware and packaging was  
503 transported to the distribution centre across the country, while the transport route was determined  
504 based on the shortest path principle, and distances are collected from Baidu map (map.baidu.com) listed  
505 in Supplementary Table 4. Tableware and packaging were then distributed to the retailer, assuming a  
506 distance of 150 km<sup>26</sup>. Life-cycle inventories for heavy diesel truck (18 tonnes) were collected from CLCD  
507<sup>56</sup>. The transportation of post-consumer tableware from waste collection plants to the final disposal sites  
508 was included in the final disposal phase.

509 There are 2.7 million Meituan riders in 2018, 45% of the riders receiving more than 20 orders per day,  
510 and 40% of the riders travel more than 50 kilometres per day<sup>62</sup>, and annual total travel distances and  
511 total delivery orders were determined based on these distributions. By dividing the total number of  
512 takeaway orders by annual travel distance, the delivery distance of each order was 2.0 km, identical with  
513 survey results in Wen, et al.<sup>28</sup>. Electricity consumption per 100 km of electric bikes is estimated by the

514 voltage, current and endurance mileage <sup>63</sup>. Due to the large market share, we take two-wheeled food  
515 delivery electric bike produced in Zhuhai Weifan Lithium battery technology co. LTD (48V, 48AH, 155km)  
516 for example, the charge-discharge efficiency of lithium battery is 95% and its electricity consumption is  
517 1.56 kWh per 100 km. Electricity consumed per order during takeaway delivery is 0.032 kWh. The life  
518 cycle emission factor of the provincial electricity grid mix in China from Ecoinvent is adopted to reflect  
519 the regional environmental differences of electricity production <sup>57</sup>.

## 520 Utilization

521 Single-use tableware and packaging produce no additional environmental impact in this process. For the  
522 reusable items, impacts of takeback logistics and tableware washing were considered. The energy and  
523 water consumed in manual and machine dishwashing were from a research report, indicating to clean 74  
524 dishes and achieve the same acceptable level of cleaning performance, manual dishwashing consumed  
525 45.9 litres of water and 1.39 kWh of electricity (mainly from hot water), and machine dishwashing only  
526 consumed 11.5 litres of water and 0.92 kWh of electricity<sup>64</sup>. They found that electric dishwashers have a  
527 [substantial significant](#) water-saving effect, which is consistent with the finding of Europe study <sup>65</sup> and  
528 Chinese test reports <sup>66,67</sup>. The detergent consumed in machine and manual dishwashing was respectively  
529 from the local manufacturer and Gallego-Schmid, et al. <sup>26</sup>. The life cycle inventory in production of water  
530 and detergent come from tap water production (RoW) and non-ionic surfactant production (RoW) of  
531 Ecoinvent <sup>57</sup>. Takeback logistics for centralized collection by courier was included in the tableware  
532 delivery phase. The tableware in collection points is delivered to central cleaning centre and sent back to  
533 restaurants after cleaning and disinfecting (heavy diesel truck, 18 tonnes), assuming a distance of 100  
534 km.

## 535 End-of-life

536 We assumed that the takeaway tableware and packaging within each province were disposed of in the  
537 same way. The proportion of incineration and landfill of MSW for each province were collected from the  
538 China statistical yearbook <sup>68</sup>. The treatment of waste paper, wood, and various waste plastic in municipal  
539 incineration and sanitary landfill were sourced from RoW dataset, Ecoinvent <sup>57</sup>. The dioxin emission  
540 factor of Chinese MSW incineration was collected from Ni, et al. <sup>69</sup>. The inventories of sorting and  
541 recycling of waste plastic, paper and wood were from Ecoinvent <sup>57</sup>. Due to a lack of data on the

542 treatment of waste silicone, treatment of waste PE for recycling was used to estimate end-of-life impacts  
543 of silicone tableware and spoon.

## 544 **Sensitivity analysis**

545 The LCI datasets from different geographical regions and the weight of tableware and packaging may  
546 affect the emission factor and activity data (quantities of raw material and production resources  
547 required). The effects of LCI datasets from Europe (RER) and RoW, Ecoinvent (V3.5) on environmental  
548 impacts were investigated under three scenarios. Since food container and bag was responsible for more  
549 than three-fifth of entire environmental impacts, the sensitivity analysis of weights of container and bag  
550 was then performed. Baseline, paper substitution and tableware sharing scenarios were considered as  
551 the benchmarks and the weights of container and bag are designed 5% heavier than the benchmark.

552 The reuse time is one of the [significant-important](#) parameters for evaluating the environmental benefits  
553 of shared tableware and packaging <sup>25,54</sup>. Each environmental indicator was calculated to explore how  
554 many times reusable packaging should be used to balance out the impacts of one use for single-use  
555 alternatives in the baseline and paper substitution scenarios. Since the impact of food delivery is the  
556 same, it was excluded from the estimation. The production, transport, and end-of-life of corrugated  
557 carton for packaging tableware is excluded. The return rate of sharing packaging is another parameter  
558 with high uncertainty, which mainly relies on the takeback behaviour of consumer. Based on the average  
559 return data of a Chinese takeaway restaurant named Yi Kou Liang Shi, we assumed 90% of shared-  
560 tableware can be centralizedly collected in real operation. There is no decentralized collection example  
561 in the Chinese takeaway industry but the express delivery industry. Based on the return rate of sharing  
562 express packaging in pilots of Zhejiang's universities, 75% of shared tableware is assumed to be  
563 decentralized collected in practical application. It means that to replace one unit of single-use  
564 alternative, it is respectively required 1.1 unit and 1.3 unit of shared tableware set for centralized and  
565 decentralized collection. The effects of return rate on the environmental differences ~~in~~ [for](#) each indicator  
566 were explored.

## 567 **Data availability**

568 The weight of tableware and packaging and cities' takeaway order data are respectively provided in  
569 Supplementary Table 1 and Supplementary Table 5. The life-cycle inventories are sourced from

570 manufacturers' data, China life cycle database<sup>56</sup>, Ecoinvent<sup>57</sup> and literature sources<sup>59,60,69</sup>. All data used  
571 in the study are available from the corresponding author upon reasonable request. Source data are  
572 provided.

### 573 **Code availability**

574 All programming codes are available from the corresponding author upon reasonable request.

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## 737 **Author contributions**

738 Y.Z. and D.G. designed the study. Y.Z., W.X. and J.L. prepared data. Y.Z. conducted calculations and drafted  
739 the manuscript. D.G., Y.Z. and Y.S. led the analysis. Y.Z and Y.S drew the figures. All authors (Y.Z, Y.S., D.G,  
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## 742 **Competing interests**

743 The authors declare no competing interest.

## 744 **Additional information**

745 **Extended data** is available for this paper.

746 **Supplementary information** is available for this paper.

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