

Flexible MnS–carbon fiber hybrids for lithium-ion and sodium-ion energy storage

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Abstract

Nanostructures can improve battery capacity and cycle life, especially for sulfide materials. In this work, a freestanding flexible electrode of MnS nanoparticles embedded onto carbon nanofibers was prepared by electrospinning. The produced hybrid was used as electrode for lithium ion and sodium ion batteries. MnS nanoparticles have a size of about 5 nm and the particles are evenly distributed in the carbon nanofibers. Carbon nanofibers served as electronic conductor and buffer of the volume change. MnS nanoparticles react through rapid electrochemical reaction. As a Li-ion battery anode, this hybrid electrode exhibits specific capacity from 240 mAh g⁻¹ at a high current density of 5 A g⁻¹, up to 600 mAh g⁻¹ at 200 mA g⁻¹.

Keywords: Nanostructures; Manganese sulfide; Lithium ion battery; Sodium ion battery

1 Introduction

The exploration of low cost and environmentally friendly materials is essential to promote the development of the next generation of energy storage technology[1-3]. Current commercial batteries rely on lithium ion insertion mechanism into layered materials, such as graphite at the negative electrode[4-8]. Materials going through insertion mechanism have been extensively studied, however other charge storage mechanisms such as alloying, conversion or displacement reactions are still not

1 completely understood. Compared to graphite, which stores lithium ions through
2 conversion reaction, most metal sulfides have higher theoretical specific capacity, but
3 suffer from poor electronic conductivity and structural instability upon cycling[9-11].
4 In order to improve the cycle life and rate performance, a recognized strategy is to
5 design a hybrid of the metal sulfide with an electronically conductive carbon-based
6 framework. The addition of suitable carbon materials can greatly improve the
7 electrical conductivity, the charge transfer, and the structural stability of these metal
8 sulfides during cycling. In addition, the use of metal sulfide nanoparticles into porous
9 carbon matrix can increase the surface area and improve the mechanical properties of
10 the electrode[12-17]. Among the large family of metal sulfides, MnS is a relatively
11 low-cost one[18,19] and has been investigated for various applications, including
12 sensors, light-emitting diodes, solar cells, batteries and supercapacitors[20-23]. For
13 lithium ion battery application, it has been proposed that MnS has a theoretical
14 capacity of 616 mAh g⁻¹ through conversion reaction. A wide variety of MnS
15 nanostructures (e.g., nanospheres[24,25], nanowires[26], nanochains[27], and
16 nanoparticles[28]) mixed with carbon black have been investigated as anode material.
17 However, carbon black is not suitable to solve the issues related to the large volume
18 change, thus other carbon materials must be proposed. Wu et al. proposed the
19 synthesis of MnS nanoparticles embedded in porous carbon nanowires, which were
20 located in 3D graphene matrix. That material delivered a reversible capacity of 660
21 mAh g⁻¹ after five cycles at 0.5 A g⁻¹, which continuously decreased down to 526
22 mAh g⁻¹ after 100 cycles[29]. Surprisingly, Xu et al. [30] and Liu et al. [18] reported
23 capacities higher than the maximum theoretical capacity of MnS conversion reaction,
24 approximately 800 mAh g⁻¹ after 100 cycles at 0.5 A g⁻¹ using MnS hollow
25 microspheres on reduced graphene oxide sheets and 763 mAh g⁻¹ after 100 cycles at
26 0.1 A g⁻¹ using MnS crystallites grown on N-S co-doped reduced graphene oxide,
27 respectively. While these various graphene-MnS hybrid results have been reported,
28 little noteworthy effort was made on other types of hybrid. hybrid electrodes made of
29 carbon fibers embedded with MnS nanoparticles could improve the electrical
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1 conductivity of the electrode, buffer volume changes, and form a porous 3D structure
2 beneficial for electrode/electrolyte interface and mechanical stability [25,27,29-35].
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4 In this paper, we synthesized a freestanding flexible electrode of MnS
5 nanoparticles embedded onto carbon nanofibers by electrospinning and investigated
6 its electrochemical performances for lithium-ion and sodium-ion energy storage
7 applications.
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10 **2 Experimental**

11 **2.1 Material synthesis**

12 0.7 g of polyacrylonitrile (PAN, Aldrich, USA) was dissolved in 10 mL of
13 N-dimethylformamide (DMF) at 80 °C for 2 h under magnetic stirring. 0.14 mg
14 manganese sulfate monohydrate (MnSO₄·H₂O) was added into the PAN solution and
15 stirred overnight. The resulting solution was transferred to a plastic syringe with
16 stainless steel needle for the electrospinning process. The distance between the needle
17 and the aluminum current collector was maintained at 20 cm and a direct current
18 voltage of 15 kV was applied. The flow rate of the precursor solution was fixed at
19 approximately 0.3 mL h⁻¹. After the electrospinning, a white film was obtained and
20 peeled off from the aluminum current collector. The film was heated at 2 °C min⁻¹ to
21 280 °C for 5 h in a muffle furnace, then at 2 °C min⁻¹ to 700 °C for 2 h under N₂
22 atmosphere in a tube furnace. The black freestanding film obtained is labeled
23 MnS@CNF. For comparison, the same protocol was performed without manganese
24 sulfate monohydrate to obtain a freestanding flexible carbon nanofiber film without
25 MnS, noted CNF.
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50 **2.2 Characterization**

51 Crystal structures were investigated using a Dandong Haoyuan DX-2700B X-ray
52 diffractometer equipped with Cu-K α radiation source. Raman spectrum was collected
53 via a Renishaw spectrometer with an argon laser (wavelength of 514.53 nm). X-ray
54 photoelectron spectroscopy (XPS) was performed using a VG Scientific ESCALAB
55 250 spectrometer and peaks fitting was carried out using Origin. Field emission
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1 scanning electron microscope (FE-SEM, HITACHI SU8020) and transmission
2 electron microscopy (TEM, JEOL JEM-2200FS) were used to observe the sample
3 morphologies. Nitrogen sorption analysis was performed at 77 K using Kubo-X1000
4 apparatus after outgassing under vacuum at 120 °C for 2 h. The specific surface area
5 and the pore-size distribution were calculated using the Brunauer–Emmett–Teller
6 (BET) method and the Horvath-Kawazoe algorithm, respectively.
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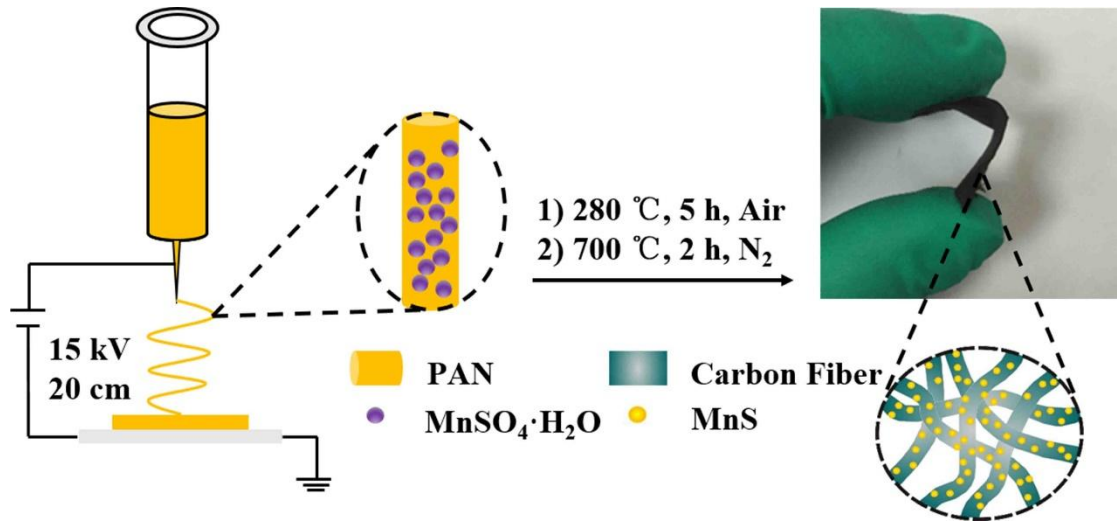
10 **2.3 Electrochemical measurement**

11 The electrochemical performance was investigated using 2032-type coin cells
12 assembled in an argon-filled glovebox. The freestanding films were cut into 0.64 cm²
13 rectangles with mass loadings of 1.25 mg cm⁻² for MnS@CNF. Then they were
14 directly used as the working electrode without adding binder or conductive additives.
15 For lithium ion battery test, 1 M LiPF₆ in a mixture of ethylene carbonate (EC) and
16 diethyl carbonate (DEC) (1:1 in weight) was used as the electrolyte and lithium foil
17 was used as the counter and reference electrode. For sodium ion battery test, 1 M
18 NaClO₄ in a mixture of ethylene carbonate (EC) and propylene carbonate (PC) (1:1
19 v/v) was used as the electrolyte and metallic sodium was used as the counter and
20 reference electrode. The working and counter electrodes were separated by a Celgard
21 2400 membrane and Whatman glass microfiber filters for lithium ion battery test and
22 sodium ion battery respectively. Cyclic voltammetry (CV) measurements were
23 performed on a Bio-Logic VSP potentiostat. Galvanostatic charge-discharge
24 measurements were conducted using a LANHE CT2001A at various current densities.
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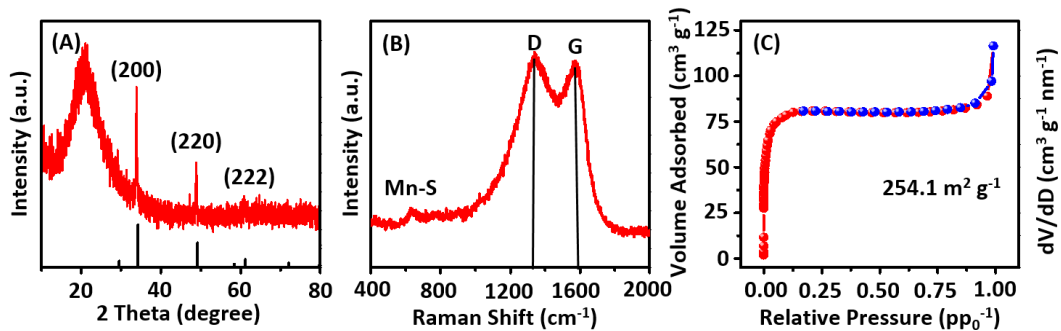
46 **3 Results and discussion**

47 The preparation procedure of MnS@CNF film is schematically shown in Figure
48 1. First, continuous polymer nanofiber webs containing dissolved MnSO₄ are
49 prepared by electrospinning, a low-cost and scalable approach for forming long
50 polymer fibers. The fibers are collected as a freestanding film thanks to the formation
51 of a randomly oriented fiber network. Then, the flexible MnS@CNF electrode is
52 obtained through a two-step heat treatment process. In the first step, the as-spun film
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1 is heated in air at 280 °C to remove absorbed water and solvent. In the second step,
2 the film is carbonized in an N₂ atmosphere at 700 °C. During the carbonization
3 process, the PAN polymer backbones turn into carbon nanofibers and MnSO₄
4 particles react to form MnS particles. The electrode contains 16 wt % of MnS, as
5 determined by TGA (Figure S1).
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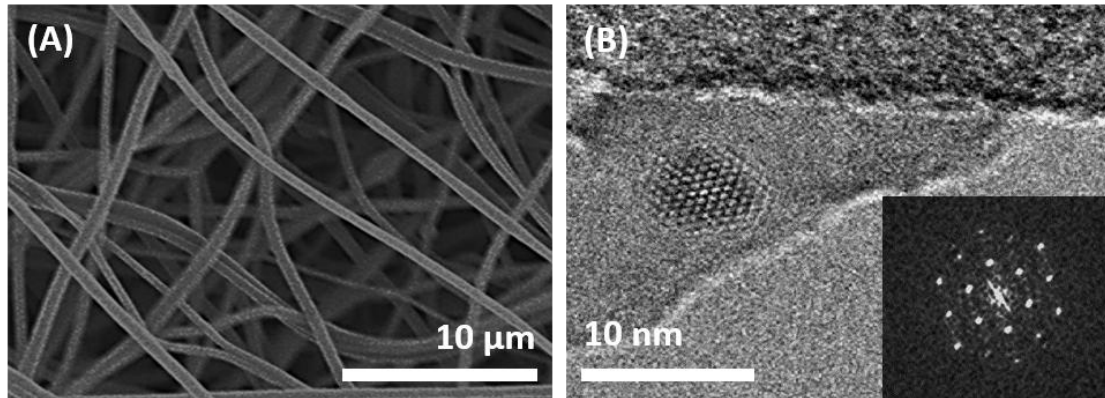
30 Figure 1. Schematic illustration of the synthesis of MnS@CNF and a digital photo of
31 the flexible freestanding electrode.
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47 Figure 2. (A) X-ray diffraction pattern (B) Raman spectra of MnS@CNF. (C)
48 Nitrogen adsorption/desorption isotherms of MnS@CNF.
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52 Figure 2A shows the X-ray diffraction pattern of the as-synthesized MnS@CNF
53 films. The diffraction peaks at 34.20° and 49.14° are attributed to the cubic phase of
54 MnS. The crystal size of MnS is calculated to be about 5 nm using the Scherrer
55 formula. The broad diffraction peak at about 21° is attributed to amorphous carbon.
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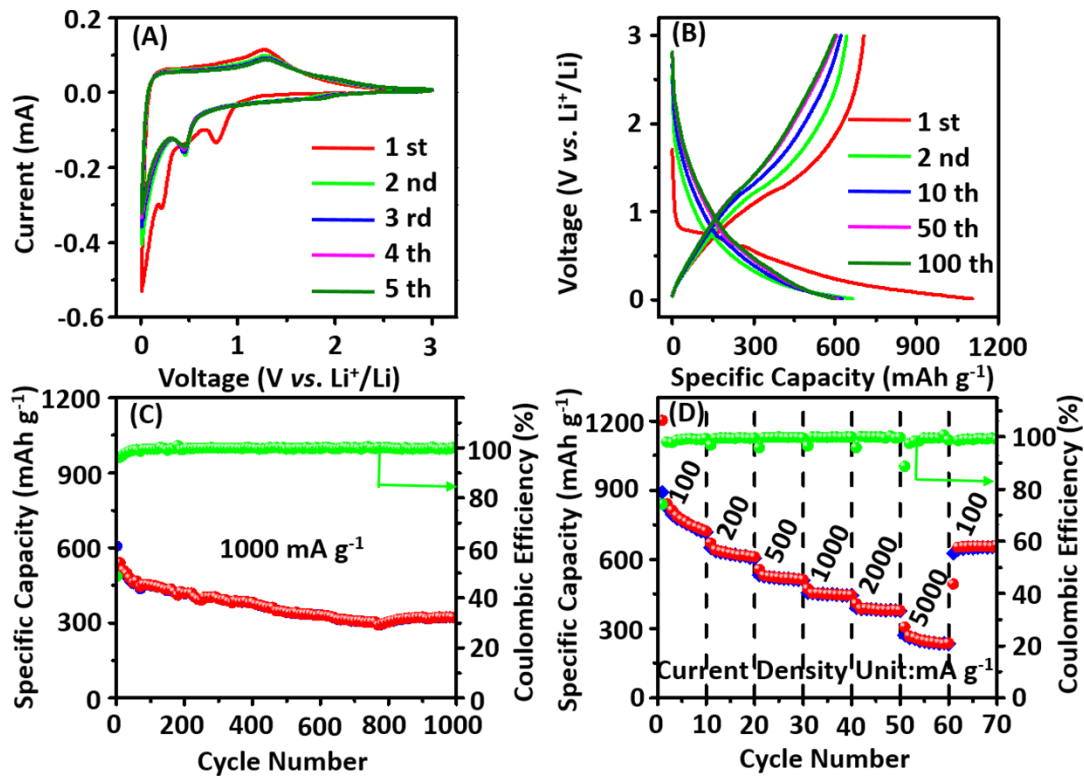
1 Figure 2B presents the Raman spectra of the as-prepared hybrid between 100 and
2 2000 cm^{-1} . The Raman scattering peak observed at 639 cm^{-1} can be assigned to the
3 MnS. The characteristic peaks around 1341 and 1574 cm^{-1} in the Raman spectrum of
4 the hybrid materials are assigned to the D band and G band from PAN[31,36]. The
5 Raman $I_{\text{D}}/I_{\text{G}}$ ratio is widely used to evaluate the quality of carbon materials. The
6 hybrid materials' $I_{\text{G}}/I_{\text{D}}$ value is calculated to be greater than one. From the Raman
7 results, we see that MnS@CNF composite materials have a large number of defects
8 and a disordered structure. This provides extra sites for Li^+/Na^+ storage, thus
9 effectively improving the specific capacity and rate capability. XPS spectra of
10 MnS@CNF are shown in Figure S2 and are consistent with the XRD and Raman
11 results. Nitrogen adsorption measurements of the MnS@CNF (Figure 2C) were
12 performed to determine the specific surface area of the electrode material. Using
13 Brunauer-Emmett-Teller method, a specific surface area of $254 \text{ m}^2 \text{ g}^{-1}$ and a total pore
14 volume of $0.18 \text{ cm}^3 \text{ g}^{-1}$ were calculated. The pore size was calculated to be in the
15 range of 0.4 to 2 nm , indicating micropores in the carbon nanofibers of the
16 MnS@CNF film (Figure S3).



48 Figure 3. (A) SEM image, (B) HRTEM image and its corresponding selected area
49 FFT pattern (inset) of the MnS@CNF electrode.

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53 Figure S4 and Figure 3A show scanning electron microscopy images (SEM) of
54 freestanding films before and after the carbonization step, respectively. The films
55 have similar morphology, consisting of a 3D network of interconnected fibers without
56 aggregation. The fiber diameter is about 500 nm . SEM of the cross section of the
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1 MnS@CNF film (Figure S5) shows that the film is approximately 13 μm thick. Figure
 2 3B shows a transmission electron microscopy (TEM) image of MnS@CNF. The
 3 corresponding 2D fast Fourier transform (FFT) pattern exhibited the typical
 4 hexagonal structure of MnS. The FFT patterns confirms that nanoscale MnS particles
 5 were successfully prepared. MnS nanoparticles are less than 10 nm large and
 6 uniformly embedded in the carbon matrix. No lattice fringes of graphitic carbon are
 7 observed, confirming the amorphous nature of the carbon fiber. Figure S6 shows the
 8 elemental distribution of C, Mn and S elements in the MnS@CNF hybrid electrode by
 9 Energy-dispersive X-ray spectroscopy mapping. It can be seen that the C, Mn and S
 10 elements are evenly distributed in the carbon nanofibers.



49 Figure 4. Electrochemical performance of the MnS@CNF electrode for lithium ion
 50 storage. (A) Cyclic voltammograms at a scan rate of 0.1 mV s⁻¹. (B) Galvanostatic
 51 charge-discharge profile at 200 mA g⁻¹. (C) Long-term cycle stability at 1000 mA g⁻¹.
 52 (D) Rate performance at various current densities.

53 The electrochemical properties of the MnS@CNF electrodes for lithium storage
 54 are shown in Figure 4. Note that the current density and specific capacity are based on
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1 the mass of the whole electrode. Figure 4A shows the five first cycles obtained by
2 cyclic voltammetry (CV) at a scan rate of 0.1 mV s^{-1} . To clarify the electrochemical
3 reaction occurring, it can be noted that the electrochemical behavior of MnS@CNF
4 electrodes is mainly attributed to MnS because the cyclic voltammogram of pure CNF
5 does not contain any of the observed redox peak (Figure S7). In the first reduction of
6 MnS@CNF, there are two peaks at about 0.1 V and 0.7 V, which can be attributed to
7 the formation of a solid electrolyte interface (SEI) layer and Li^+ insertion into the
8 MnS lattice because these peaks disappear in the subsequent cycles. The positions of
9 reduction and oxidation peaks, at 0.45 V and 1.25 V respectively, are reversible in the
10 following cycles. These peaks indicate that stable electrochemical reactions between
11 MnS and Li^+ occur, which is proposed to be a conversion reaction in the literature
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25 The discharge–charge curves of the MnS@CNF electrode for the 1st, 2nd, 10th,
26 50th and 100th cycles at a constant current density of 200 mA g^{-1} in the voltage
27 range of 0.01–3.0 V are displayed in Figure 4B. Figure S8 shows the corresponding
28 cycling performances for 100 cycles. The MnS@CNF had an initial discharge
29 capacity of 1104 mAh g^{-1} , and corresponding initial Coulombic efficiencies of 64%.
30 The low initial coulombic efficiency is attributed to the formation of the SEI layer and
31 decomposition of the electrolyte, similar to that reported in other metal oxides and
32 sulfide anode materials of lithium-ion batteries [31,37]. The subsequent cycles show
33 good reversibility and the discharge capacity remains at 598 mAh g^{-1} even after 100
34 cycles, indicating the good cycling stability of the MnS@CNF electrode. Similar to
35 other MnS hybrid reported [18,30], the capacity achieved is superior to our
36 expectation and is attributed to the synergistic effects between the 3D architecture: the
37 nanosized MnS and the high porosity of the carbon nanofiber. Interestingly, the
38 charge-discharge curves show no well-defined voltage plateau at the previously
39 mentioned oxidation and reduction potentials, on contrary to previously reported work
40 on MnS. This is due to the use of nanoparticle MnS instead of bulk particles. Indeed,
41 a battery-type material (well-defined voltage plateau) can exhibit pseudocapacitive
42 behavior (linear response) if it is scaled down to nanoparticles [38,39]. Therefore, the
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1 MnS@CNF hybrid might be more suitable for lithium ion capacitor than lithium ion
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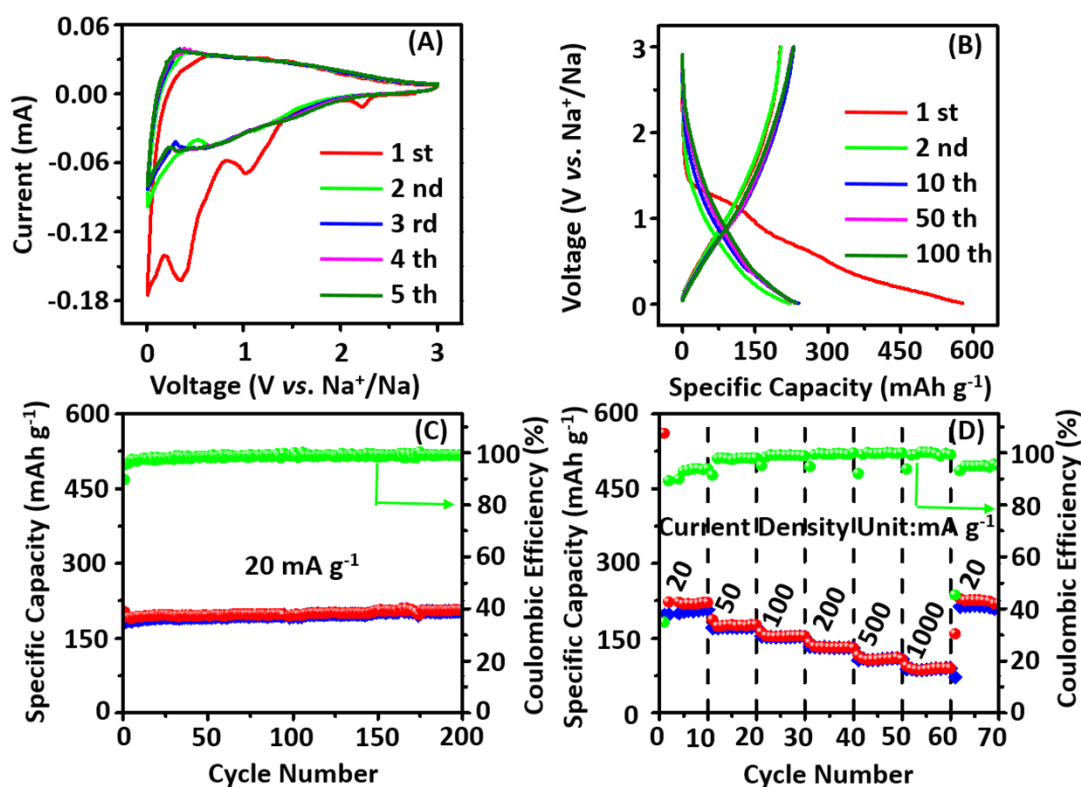
4 The MnS@CNF exhibits remarkable long-life cycling performance at high
5 current densities (1000 mA g⁻¹), as shown in Figure 4C. The initial discharge capacity
6 is 1250 mAh g⁻¹, 374 mAh g⁻¹ after 50 cycles, and 257 mAh g⁻¹ after 1000 cycles. The
7 SEM image obtained after 100 cycles (Figure S9) confirms that the 3D structure is
8 still porous and open for easy Li⁺ diffusion, even though the fiber appears thicker due
9 to SEI coating and volume expansion. The nanoscale architecture of MnS@CNF
10 increases its conductivity, reduces the diffusion distance of Li⁺, increases the effective
11 interface area, contributes to faster charge transfer, avoids the aggregation of
12 nanoparticles, and effectively adapts to large volume expansion greatly improving the
13 reversibility of MnS lithiation.
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25 Rate capability is a vital evaluation factor for high performance of LIBs and
26 lithium ion capacitors. Figure 4D displays the rate performance of the MnS@CNF
27 hybrid at different current densities. The MnS@CNF have exhibited high rate
28 performance. The discharge specific capacities of the MnS@CNF can be around 723,
29 610, 512, 445, 379 and 237 mAh g⁻¹ at 100, 200, 500, 1000, 2000 and 5000 mA g⁻¹,
30 respectively. The latter corresponds to a high energy density of 384 Wh kg⁻¹ at the
31 high power density of 7768 W kg⁻¹. When the current density returns to 100 mA g⁻¹,
32 the MnS@CNF electrode can recover a specific capacity up to 658 mA h g⁻¹. It
33 demonstrates that this architecture exhibits good electrochemical stability at high
34 rates.
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45 Figure 5 shows a series of electrochemical measurements performed in order to
46 evaluate the sodium storage capacity of the MnS@CNF hybrid. The cyclic
47 voltammograms (Figure 5A) do not display any redox peaks, except those associated
48 to SEI formation during the first reduction. Although without proof, it has been
49 proposed that MnS stores sodium through conversion reaction, similar to lithium [31].
50 In our case, there is also a contribution from the sodiation of carbon nanofibers.
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58 The galvanostatic charge-discharge curves at 20 mA g⁻¹ (Figure 5B) are
59 consistent with the CV curves, with linear voltage response. The MnS@CNF
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1 electrode provides a specific capacity of 580 mAh g⁻¹ in the first cycle of discharge,
 2 with an initial coulombic efficiency of 38 % due to SEI formation. Following cycles
 3 show good reversibility (Figure 5B and Figure 5C) and a stable capacity of 220 mAh
 4 g⁻¹ remained after 200 cycles. In addition, the rate capability test at various current
 5 densities (Figure 5D) shows good capacity retention. The MnS@CNF electrode
 6 provides an average capacity of 220, 177, 152, 132, 107 and 87 mAh g⁻¹ at 20, 50,
 7 100, 200, 500 and 1000 mA g⁻¹, respectively. These good performances are attributed
 8 to the suitable electrode design. As discussed earlier, the 3D structure with embedded
 9 MnS nanoparticles provides more active sites for rapid Na⁺ diffusion and good
 10 electrolyte availability for all electroactive surfaces. These results correspond to
 11 reasonable energy density of 129 Wh kg⁻¹ at a power density of 1480 W kg⁻¹ and
 12 calculate it for 87 mAh g⁻¹ at 1000 mA g⁻¹.



54 Figure 5. Electrochemical performance for sodium storage. (A) Cyclic voltammogram
 55 curves of the MnS@CNF electrode for the initial 5 cycles at a scanning rate of 0.1
 56 mV s⁻¹ in the voltage range of 0.01 - 3V. (B) Galvanostatic discharge-charge profiles
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1 for different cycles at a current density of 20 mA g⁻¹ in the voltage range of 0.01 – 3V.
2 (C) Cycling performance of MnS@C electrode and the corresponding coulombic
3 efficiency at 20 mA g⁻¹. (D) Rate capability at various current densities from 20 to
4 1000 mA g⁻¹.
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10 11 12 **4 Conclusions**

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14 In summary, MnS nanoparticles are embedded in carbon nanofibers by
15 electrospinning and thermal treatment. The proposed method is simple, cheap and can
16 be mass produced. The prepared hybrid material does not require any binder or
17 conductive additives and can directly be used as electrode for lithium ion or sodium
18 ion energy storage, facilitating the assembly process. The hybrid was
19 electrochemically tested as anode materials and exhibited high reversible capacity and
20 long cycle life upon Li⁺ and Na⁺ storage. It could be of interest as electrode material
21 for metal-ion capacitors, as good rate performances were observed, 240 mAh g⁻¹ at 5
22 A g⁻¹ (< 3 min charge) through lithium ion storage and 87 mAh g⁻¹ at 1 A g⁻¹ (5 min
23 charge) through sodium ion storage, respectively. These performances were attributed
24 to an open 3D architecture, consisting of MnS nanoparticles embedded in a
25 conductive network of interconnected carbon nanofibers, enabling rapid redox
26 reaction, reducing the ions diffusion distance, increasing the conductivity, and being
27 unaffected by the volume change.
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