

1 **Keywords:** whole body magnetic resonance imaging, machine learning, deep  
2 learning, random forests, convolutional neural networks, lesion detection, cancer

3

#### 4 **Introduction**

5 Machine learning applications are ever-present in our daily activities, whether the  
6 beneficiary is aware of it or not. Medical imaging, and, more specifically, clinical  
7 radiology could not have remained unaffected by these advances [1-3].

8

9 The development and application of machine learning methods in radiology, has the  
10 potential to support a series of clinical tasks, such as automatic lesion detection and  
11 segmentation, lesion classification, patient risk stratification or patient outcome  
12 prediction and may apply to radiological images of different modalities. Recently,  
13 driven by the rapid progress in computational power and speed and the availability of  
14 big datasets, the use of deep learning and, more specifically, convolutional neural  
15 networks has revolutionised the field of automated analysis of radiological images by  
16 accomplishing some of the aforementioned tasks with remarkable accuracy [4-6].

17

18 The developed machine learning methodologies seek to improve the diagnostic and  
19 predictive performance of radiological scans and generate an, 'up to the hilt', time-  
20 efficient and error-proof workflow for the reporting radiologist. The role of  
21 computational tools is intended to be complementary and supportive to the radiologist,  
22 potentially performing time-consuming tasks such as quantitative measurements; the  
23 experienced radiologists' judgement remains the reference standard, taking many  
24 other factors and non-imaging information into account. However, to quote Curtis

25 Langlotz of Stanford from the Radiological Society of North America (RSNA) meeting  
26 in 2017: *'radiologists who use artificial intelligence, will replace those who don't'*.

27

28 Recent technological advances in magnetic resonance imaging (MRI), have allowed  
29 whole body MRI (WB-MRI) to be performed clinically with acceptable image quality  
30 and within reasonable time. The addition of diffusion-weighted imaging (DWI) in whole  
31 body protocols, means that WB-(DW)-MRI is now becoming an increasingly important  
32 tool in oncology for cancer diagnosis, staging and treatment response monitoring [7-  
33 9]. A **significant** challenge when reading whole body MRI scans, is the increased  
34 volume of resulting imaging data, especially when multi-parametric acquisitions are  
35 used. The reading process can then become rather time-consuming, with increased  
36 risk of misinterpretations. Also, whole body DWI for staging cancer patients has  
37 limitations with respect to its diagnostic performance [10], as it may be prone to false-  
38 positives resulting from tissues with normally occurring restricted diffusivity [11].

39

40 The National Institute of Health Research (NIHR) has funded a project (EME project  
41 XXXXX), which aims to develop state-of-the art machine learning algorithms for the  
42 automatic detection of malignant and benign lesions in multi-centre, multi-parametric  
43 whole body MRI scans [12]. The study hypothesis is that the developed machine  
44 learning tools **will** have the potential to improve the diagnostic performance and reduce  
45 the reading time of whole body MRI scans. We discuss here our experiences from this  
46 study and demonstrate the methodology employed and challenges met in the pathway  
47 towards translating our methods into a potentially useful clinical tool.

48

49

## 50 **The XXXXXX (MACHINE Learning In Body Oncology) study**

51 XXXXXX is a prospective, observational study, which aims to develop machine  
52 learning methods and validate them by comparing the diagnostic performance and  
53 reading time of WB-(DW)-MRI, when assessed alone and when assessed in  
54 conjunction with machine learning output. The study does not collect patient imaging  
55 data, but relies on data collected by other NIHR and CRUK-funded trials, referred to  
56 as 'contributing studies' [13, 14]. XXXXXX is funded by the NIHR, Efficacy and  
57 Mechanism Evaluation programme (EME project: XXXX) and is a collaboration  
58 between the XXXXX and the XXXXX. Contributing studies' data are provided by the  
59 XXXXX and XXXXX.

60

61 The study is divided into three phases, whereby in Phase 1 algorithms are developed  
62 and evaluated for their accuracy to identify normal structures in whole body MRI scans  
63 from healthy volunteers. In Phase 2 the developed algorithms will be further trained to  
64 identify benign lesions and then tested and further refined for detecting cancer lesions.  
65 Finally, in Phase 3 the algorithms will be tested in a large cohort of 'unseen' whole  
66 body MRI data. As far as we are aware, XXXXXX is the first study that applies machine  
67 learning techniques in WB-(DW)-MRI.

68

69 The XXXXXX study relies on whole body MRI data from a range of multi-centre trials,  
70 and includes a range of cancer types, and thus the setting of the study is truly  
71 pragmatic in clinical terms. As a result, the imaging data is relatively heterogeneous,  
72 or "messy", which poses significant challenges to applying any statistical image  
73 analysis approach. Current machine learning methodology requires the data to be  
74 fairly homogeneous, in the sense that the training data from which task-specific

75 features are learned should be similar to the unseen test data, on which one wishes  
76 to make predictions for. Figure 1 shows a block diagram identifying the XXXXXX  
77 phases, during which the most significant challenges have been encountered to date  
78 and for which our methodology required adaptation.

79

## 80 **1. Data acquisition**

81 The use of big datasets, is a desirable feature for either clinical outcome-driven  
82 imaging studies or purely machine learning outcome-driven imaging studies. A large  
83 cohort of examined patients can potentially increase the statistical power of primary  
84 and secondary outcomes in clinical trials and can also boost the accuracy of the  
85 employed algorithms in machine learning-related imaging studies, where larger  
86 datasets are more likely to sufficiently capture the natural variability of both anatomy  
87 and pathology. Thus, investigators turn to the use of retrospectively-acquired imaging  
88 data or look into multi-centre collaborations to maximise the amount of available data  
89 for their studies. However, this means that there will be data compliance **issues**. In  
90 studies using, for example, CT datasets, the data is likely to be fairly homogeneous,  
91 although differences in slice thickness or differences in the use of contrast may pose  
92 challenges. However, in the MRI setting, as encountered in XXXXXX, there may be  
93 **extra** significant variabilities in the data, including differences in **imaging** sequences,  
94 between manufacturers and differences in acquisition parameters posing additional  
95 challenges to the training and deployment of machine learning tools, as will be  
96 described below.

97

98

99

## 100 **1.1 MRI systems and acquisition protocol variabilities**

101 The MRI systems used in multi-centre studies, will very commonly be of different  
102 manufacturers and different field strengths, have different coil characteristics and will  
103 be quality checked to different standards, even in the context of well-designed clinical  
104 imaging studies. This implies that images of inconsistent appearance and quality will  
105 be acquired **throughout different centres**. These differences are of little consequence  
106 to interpretation by the flexible human reader, who is trained to readily adapt to visual  
107 differences, but pose significant challenges for current machine learning algorithms.  
108 Furthermore, the introduction of functional imaging, which can now be incorporated  
109 into whole body protocols as in XXXXXX, means that the spatial and signal intensity  
110 discrepancies between images acquired in different centres, can be of particular  
111 importance in machine learning-related imaging studies.

112

113 This protocol variability in terms of anatomical localisation and signal intensity effects  
114 is demonstrated, using XXXXXX data, in Figure 2. Methods with which a number of  
115 the variability issues mentioned above, were mitigated in XXXXXX, are described in  
116 the 'Data preparation' section.

117

## 118 **1.2 Image quality**

119 The versatility of MRI is the modality's 'blessing and curse'. It is very common that  
120 image acquisition in the body may be compromised by patient factors such as  
121 movement, bowel gas, joint prosthesis or surgical material and imaging datasets of  
122 compromised quality can be 'passed through the sieve' of the clinical workflow, often  
123 out of necessity.

124 Repeating sequences may not always be practicable, because of time constrains or  
125 patient exhaustion (especially if incorporating multiple sequences including DW-MRI).  
126 It should be stressed, however, that the quality of the acquired datasets might have  
127 been suitable for the objectives of the clinical study, involving human readers, and not  
128 all of the issues are externally-triggered (for example distortions in echo planar  
129 imaging (EPI) DWI acquisitions are unavoidable [15]), but they may cause very  
130 significant challenges to the machine learning algorithms and be detrimental to their  
131 performance.

132

133 This, highlights the importance of having imaging data with readiness level of '*Band*  
134 *A*', appropriate for the task at hand, as described by Lawrence 2017 [16], for machine  
135 learning studies. It is acknowledged however, that when multi-centre data are  
136 collected the scenario above is unrealistic, so removal of inappropriate or  
137 compromised datasets might be unavoidable for the purposes of algorithm training  
138 and also at test time, when predictions are made on new, 'unseen' data. We have  
139 estimated that a proportion of the datasets employed in XXXXXX, were not suited for  
140 machine learning purposes and had to be discarded. Figure 3 shows some of the  
141 image quality issues we encountered in XXXXXX.

142

143 It is, therefore, highly recommended that MRI acquisitions for machine learning studies  
144 are standardised to the highest possible degree and are performed and monitored by  
145 an experienced research radiographer or by the local MRI physicist. This issue also  
146 raises the much wider question of acquisition uniformity throughout the radiology  
147 community, in order to harness the potential benefits of applying machine learning  
148 techniques in the future.

## 149 **2. Data preparation**

150 Data preparation or pre-processing is an essential step in any machine learning study,  
151 whether related to imaging or not. In XXXXXX, where whole body MRI data from  
152 multiple imaging stations were acquired, we converted all our datasets in compressed  
153 Nifti format (nii.gz), in the interest of space and machine learning pipeline efficiency,  
154 after stitching images together according to slice location to form whole body volumes.  
155 It should be noted that, in case of DICOM data conversion to **other** 'headerless'  
156 formats, the original data should be retained **so that header information can be 'glued'**  
157 **back** to the converted images for uploading to the reading platform, as these  
158 accommodate almost exclusively DICOM data.

159

### 160 **2.1 Signal intensity standardisation**

161 As discussed earlier, the richness of acquisition schemes in MRI, comes with a major  
162 challenge. Unlike other medical imaging modalities, the image intensities in MRI do  
163 not have a fixed interpretation, not even within the same protocol or when acquired in  
164 the same body region, using the same scanner for the same patient [17]. In XXXXXX,  
165 this even applies between imaging stations in whole body acquisitions. This lack of a  
166 **fixed** meaning for intensities poses problems, not only when it comes to image  
167 quantification, but also in machine learning tasks, such as image segmentation.  
168 Therefore it is essential that an MRI signal intensity standardisation step is  
169 incorporated in the preparation pipeline before extracting the features in supervised  
170 learning algorithms or feeding the images in deep learning algorithms.

171

172 In XXXXXX we designed a specific pre-processing pipeline for intensity normalisation  
173 across images. We initially experimented with simple intra-subject intensity scaling,

174 based on signal normalisation using the 4<sup>th</sup> and 94<sup>th</sup> percentiles of the intensity  
175 histogram, a somewhat arbitrary choice which has been shown to work well for brain  
176 imaging [18]. However, in whole body imaging there is the challenge of inconsistent  
177 anatomical coverage due to protocol variability, as discussed in Section 1.1. A number  
178 of whole body volumes used in XXXXXX, fully included the head and neck regions  
179 down to the lower limbs, while others only covered the body from the shoulders down  
180 to knees (Figure 2). This violates the assumption that statistics, such as percentiles  
181 obtained from the image intensity histograms, correspond to similar anatomical  
182 regions. To address this, we make use of a rigid registration technique to  
183 approximately align all images to a reference image. In this way, the field of view  
184 between the tested and training images is normalised and similarity between the  
185 histogram statistics is ensured.

186

187 This then allows us to employ Nyul's intensity normalisation technique [19], which  
188 involves two stages. In the learning stage, a standard scale is derived from the  
189 intensity histograms of the training images using ten, uniformly distributed, histogram  
190 landmarks ranging from the 1<sup>st</sup> to the 99<sup>th</sup> percentile. In the testing stage, any new  
191 image, following rigid registration to the reference image, can then be mapped to the  
192 intensity standard scale, using the learned transformation from the training stage.  
193 Figure 4 shows an example of using this pipeline on a whole body T2w volume.

194

195 Other histogram-based methods to perform intra and inter-subject signal intensity  
196 standardisation for the same acquisition protocol are currently explored and compared  
197 to the existing pipeline [20].

198

## 199 **2.2 Generating training data**

200 Generating training data for machine learning algorithms is one of the most important,  
201 but also laborious and time-consuming processes. Manual, volumetric segmentations  
202 performed by clinical experts, should be used to ensure reliable and accurate  
203 algorithmic training. These labelled data, should also be used as the reference  
204 standard to compare with, when evaluating algorithmic performance. Semi-automatic  
205 or fully automatic methods can also be used to alleviate part of the workload, but it is  
206 suggested that these segmentations are always double-checked and finalised by a  
207 clinical expert. In XXXXXX, we used ITK-SNAP [21] to manually generate annotated  
208 whole body images. Labelling of healthy structures (23 anatomical structures, including  
209 organs and bones) occupied a significant proportion of Phase 1 of the project, but this  
210 work was of paramount importance as in Phase 2 we are using a two-stage approach,  
211 to identify cancer lesions, as will be discussed in Section 3.2.

212

## 213 **2.3 Image registration**

214 The use of multi-modal MRI data ('multi-channel' data as commonly referred to in  
215 computer science terminology) has been shown to improve algorithmic performance  
216 in tasks like brain lesion segmentation [22]. However, using multi-channel inputs for  
217 algorithm training requires optimally registered imaging datasets between modalities,  
218 so that annotated data from a single modality are used -in the interest of time-  
219 efficiency- when generating training data. Anatomically-matched datasets from  
220 different modalities, is a task which can be performed efficiently enough in the brain,  
221 where minimal gross motion or anatomical deformation is expected between  
222 acquisitions, with **using** a rigid registration algorithm.

223

224 In abdominal imaging, where there might be significant organ motion and deformation  
225 between acquisitions, a rigid registration might not suffice. The task proved to be even  
226 more challenging with whole body MRI data. Furthermore, when we attempted to  
227 register DWI volumes to anatomical volumes, we encountered the extra challenge  
228 from the geometrically distorted EPI-acquired, high  $b$ -value DW volumes [15]. We  
229 qualitatively assessed registration between DWI and anatomical volumes, when using  
230 a 12 degrees-of-freedom affine registration [23], but with mixed results. A non-rigid  
231 registration using free-form deformations [24] was also tested, but the time required to  
232 apply on the tens of whole body datasets used in XXXXXX was unacceptably long. At  
233 this stage of XXXXXX, we simply use slice-matched acquisitions, resampled to match  
234 the spatial resolution of the reference (T2-weighted) volumes. This aligns the majority  
235 of structures, in particular bones, very well between modalities, but ignores differences  
236 due to breathing or other movements of the subjects between scans.

237

238 A block diagram of the data preparation pipeline for XXXXXX, as described in Section  
239 2, is shown in Figure 5.

240

### 241 **3. Machine learning pipeline**

#### 242 **3.1 Choice of algorithm and feature crafting**

243 The choice of machine learning algorithm will depend on the task at hand.  
244 Unfortunately, there is no ‘one-fits-all’ recipe and so, the choice comes down to a  
245 recursive trial-and- error process, until the desirable performance and characteristics  
246 are reached. The number of supervised, state-of-the-art, algorithms suited for imaging-  
247 related tasks and their variants, but also the choice for the hyper-parameters in each  
248 individual method may seem infinite; previous experience, already published results

249 and the quality and quantity of available data for training should provide guidance for  
250 a good starting point.

251

252 Another important consideration for algorithm selection, is whether the model  
253 interpretability is of interest for the task at hand. Deep learning algorithms have  
254 demonstrated great accuracy in imaging-related tasks [6], but interpreting the  
255 extracted features and the complex, non-linear relationships between them, which  
256 take place in the hidden layers of the network, remains an almost impossible  
257 challenge. Despite the fact that there are now ways to visualise the features that  
258 activate specific neurons in a layer [25], the hidden layers of a deep convolutional  
259 neural network still have the traits of a 'black box'.

260

261 In XXXXXX, we mainly tested and evaluated two algorithms; one state-of-the-art  
262 ensemble algorithm based on classification forests (CFs) [26, 27] and one **deep**  
263 **learning algorithm** based on convolutional neural networks (CNNs) [28]. Classification  
264 forests are powerful, multi-label classifiers, which facilitate the simultaneous  
265 segmentation of multiple organs. They have very good generalisation properties,  
266 which means they can be effectively trained using a limited number of datasets. Both  
267 of these traits were desirable in XXXXXX. Our convolutional neural networks  
268 implementation was based on XXXXX [28, 29], an approach which has been shown  
269 to perform very well in brain lesion segmentation with multi-parametric MRI data [22].  
270 The details of the hyperparameters used for the CFs and network architecture for the  
271 CNNs, can be found elsewhere [30]. CNNs performed consistently better in healthy  
272 organ segmentation in Phase 1 of XXXXXX, so it was the algorithm of choice for Phase  
273 2 of the project (lesion detection).

### 274 3.2 Pipeline adjustments for task at hand and performance evaluation

275 Whether the task at hand is organ or lesion classification, segmentation or detection,  
276 the core of the pipeline will most commonly be an accurate and robust classifier. In  
277 XXXXXX Phase 2 we were interested in lesion localisation and characterisation, rather  
278 than segmentation. We therefore had to employ a scheme to evaluate the  
279 segmentation algorithms used in Phase 1, but now in terms of detection. A specific  
280 automatic evaluation procedure was implemented to calculate detection accuracy.  
281 This uses as inputs the manual reference segmentation and the detection map from  
282 the segmentation algorithm and calculates the true positive rate, positive predictive  
283 value and F1 score, based on a user defined distance threshold (in mm). An example  
284 plot of the accuracies for a range of detected lesions and manual segmentations  
285 distance is shown in Figure 6.

286

287 We then used the CNN algorithm, developed in Phase 1 of XXXXXX, to evaluate the  
288 performance of detected primary colon lesions from colorectal cancer patients,  
289 scanned with whole body MRI [13]. We observed that lesion detection in whole body  
290 scans was suboptimal with the CNNs, presumably due to the small fraction of lesion  
291 volume occupying the scanned space, when compared to the whole body volume. The  
292 complexity of intensities in background tissue and the lesion weak boundaries  
293 appeared to be confusing the CNN [31].

294

295 We therefore, had to adapt our approach to become a two-stage process, whereby in  
296 the first stage, the information from Phase 1 healthy organs/bones is used to identify  
297 normality and in stage two the lesion is detected (Phase 2 of XXXXXX). Stage two can  
298 be modular with respect to the anatomical location that the suspected lesion can be

299 found. According to this and the availability of training data, the architecture and  
300 configuration of the used CNN can be modified to achieve optimal performance. This  
301 work is now ongoing and the aforementioned process is depicted in Figure 7.

302

303 Finally, post-processing steps are required to prepare the machine learning output for  
304 reading. In XXXXXX, the final probability maps obtained from the CNN were  
305 smoothed, normalised and ‘thresholded’ to reduce false positives and improve visual  
306 appearance for the reading process.

307

308 An integrated machine learning pipeline should **also** incorporate an objective  
309 performance evaluation stage. The choice of performance assessment metrics will,  
310 once again, depend on the examined data availability and the task at hand. In  
311 XXXXXX, we evaluated segmentation tasks using cross-validation and a range of  
312 overlap and distance metrics [32] and detection, using the scheme described above.

313

## 314 **4. Reading process**

### 315 **4.1 Reading platforms**

316 Traditionally, the picture archiving and communications system (PACS) is used for  
317 hosting medical images and associated reader’s reports. However, PACS is not  
318 flexible enough to accommodate hanging protocols for machine learning outputs and  
319 also, access from readers external to the hosting institution is not possible. In  
320 XXXXXX, we have used a secure central imaging server (3Dnet™), provided by  
321 Biotronics3D (London, UK) [33], to ensure that images and related machine learning  
322 output, are hosted in an environment where customised hanging protocols can be  
323 created and images are accessible by all readers via a standard internet connection.

324 A hanging protocol was created for XXXXXX readers in Biotronics3D, so that stitched  
325 volumes from different imaging modalities, alongside the machine learning output, are  
326 opened and browsed simultaneously, as shown in Figure 8. This setting also allows  
327 for the anatomical localisation using cross-hairs and also fusion between the colour-  
328 mapped machine learning output and any of the MRI modalities.

329

## 330 **4.2 Reading paradigm and reading process**

331 In XXXXXX, we have used a similar reading paradigm and case report forms (CRFs)  
332 to the contributing studies [13, 14], with slight modifications to account for the machine  
333 learning output effects in the source study's diagnostic performance and reading time.  
334 Pilot testing of case report forms (CRFs) used randomised reads of anonymised scans  
335 from colorectal cancer patients [13], which were performed by 6 independent readers.  
336 Before the reading process, it was essential that the involved study readers met and  
337 reached a consensus as to how the machine learning output will be interpreted (based  
338 on suspicious lesion's size and location, detection probability value, etc.).

339

340

## 341 **5. Miscellaneous issues**

### 342 **5.1 Data and databases access**

343 In the era of machine learning in radiology, there is a need for well-organised, suitably  
344 anonymised and accurately annotated database of images, annotations and metadata  
345 throughout all stages of such studies. File nomenclature, which should be clearly  
346 defined, needs to be available to all those involved with password-controlled access  
347 to data. This may include multiple radiologists undertaking human expert  
348 segmentation and standardisation of file names, which is essential for proper

349 management of the large number of files. In addition, version control is an important  
350 concern, which needs attention during the iterative training process. As described in  
351 Kohli 2017 [34] ideal datasets for radiology machine learning studies should be FAIR  
352 (Findable, Accessible, Interoperable and Reusable). In XXXXXX, imaging data,  
353 metadata and annotations were stored in a dedicated, secure workstation. Data  
354 sharing and reporting was accomplished via Biotronics3D.

355

356 In another NIHR-funded study involving whole body MRI data (MAchine Learning In  
357 Myeloma Response - XXXXX study, EME project XXXXX), the use of XNAT [35] **for**  
358 **the aforementioned tasks** is currently being optimised. XNAT is an open-source,  
359 extensible and flexible database system that allows for image, annotations and  
360 metadata storage, sharing and management.

361

## 362 **5.2 Legal, ethical and clinical acceptance**

363 Data sharing agreements are an essential step in studies where data are being shared  
364 between collaborators. Each involved party, needs to be clear and transparent  
365 concerning the data to be shared and agreements with respect to background and  
366 foreground intellectual property should also be in place. Local contract negotiations  
367 are required prior to study commencement. Agreement for data sharing from the  
368 source study funders, trial management group, trial steering committee and sponsor  
369 should be obtained in writing.

370

371 Ethics considerations will vary depending on the arrangements of the primary source  
372 studies. For the XXXXXX study, ethics approvals were available from each of the  
373 contributing studies for use of the data and, in addition, an institutional research and

374 development approval with information governance agreement were all in place for  
375 the XXXXXX protocol at the start of the study. Public and patient representation in the  
376 trial management group is important to ensure that the patient's voice is heard in the  
377 planning of the study and in the dissemination of the findings and public acceptance  
378 of the use of machine learning support tools.

379

380 Clinical acceptance is also **an important consideration in machine learning-related**  
381 **imaging studies**. The validation of the developed machine learning tools needs to  
382 stand up to scrutiny and the methods used for testing the tools need to be clear to  
383 clinical radiologists. In XXXXXX, we have devised a viewing framework that is widely  
384 used by radiologists and incorporates the machine learning tools into a typical clinical  
385 environment for testing.

386

### 387 **Discussion- Conclusion**

388 Machine learning algorithms can now perform image analysis tasks with performance  
389 equal, or even superior, to the one achieved by human experts. Automatically derived  
390 measurements and visual guides, obtained with machine learning techniques will  
391 serve as a valuable aid in many clinical tasks and, most certainly, will transform the  
392 ways we see and use medical imaging analysis tools.

393

394 We have used XXXXXX, a study that is looking into developing machine learning  
395 methods for improving the diagnostic performance and reducing the reading time of  
396 whole body MRI data, as a platform for identifying some of the main challenges  
397 encountered in a clinical study involving machine learning. Our experiences are  
398 described in this manuscript. Given the pragmatic setting of XXXXXX, we believe that

399 the methodological steps and challenges described here, can be of invaluable  
400 assistance, and can serve as a guide, to groups who would like to apply similar studies  
401 in the future, not only for MRI, but in radiology generally.

402

403 One of the most important considerations when designing a clinical study involving  
404 machine learning, is data readiness. Acquired and used data should be assessed in  
405 the context of appropriateness with quality and uniformity being the two most important  
406 parameters to be considered. If these data traits cannot be assured upon design, then  
407 appropriate steps towards upgrading the data level readiness should be taken or even,  
408 manually identify the appropriate datasets if necessary. A robust machine learning  
409 pipeline should be designed and implemented, a task which should now be  
410 straightforward to accomplish, given that robust machine learning libraries, modules  
411 and toolboxes are now freely available, to implement a vast amount of algorithms and  
412 preparation/evaluation schemes. An important consideration for achieving the desired  
413 clinical outcome is to effectively host the resulting machine learning output, along with  
414 the clinical images, for reading. Once again, there are now a range of cloud-based  
415 services available to facilitate this process. The reading paradigm and reading process  
416 should be agreed by the readers in consensus. Finally, a range of legal, ethical and  
417 clinical acceptance issues should be considered when attempting to incorporate  
418 computer-assisting tools into clinical trials.

419

420 In conclusion, clinical studies involving the development and use of machine learning  
421 methodology require careful design, if the study objectives are to be accomplished  
422 and the employed methods to reach their full potential. The road from translating

423 computing methods into potentially useful clinical tools involves an analytical, stepwise  
424 adaptation approach, as well as engagement of a multi-disciplinary team.

425

426

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513

514 **Figure 1.** Block diagram depicting the methodological components that were  
515 considered in XXXXXX study.

516

517 **Figure 2.** Different variants of a T2-weighted whole body MRI protocol. (a): Non-fat-  
518 suppressed T2w images covering the body from the neck to mid-thighs (b): Non-fat-  
519 suppressed T2w images covering the body from the top of the head to mid-calves and  
520 (c): Fat-suppressed T2w images covering the body from the middle of the head to the

521 pelvis. Note the anatomical and signal intensity variability, which is of particular  
522 importance in machine learning imaging studies.

523

524 **Figure 3.** Demonstrating some of the data quality challenges (artefacts) we  
525 encountered in the datasets used in XXXXXX. Missing slices (a), RF interference (b)  
526 and motion artefacts (c) on T2w images. RF field inhomogeneities leading to dielectric  
527 shading (d) and RF noise in DW images.

528

529 **Figure 4.** Using intensity normalisation pipeline on a test image. (a): Original T2w  
530 volume. (b): Same image, but scale-matched using Nyul's histogram-based method  
531 described in the text, following rigid registration. The two volumes are displayed using  
532 the same window/level settings. Employing Nyul's histogram-based method improved  
533 healthy organ detection on previously unseen T2w images (c), when compared to  
534 using the simple signal normalisation based on the 4<sup>th</sup> and 94<sup>th</sup> percentiles of the  
535 intensity histogram (d).

536

537 **Figure 5.** Block diagram of the XXXXXX data preparation pipeline.

538

539 **Figure 6.** Primary colon lesion detection accuracies (true positive rate-TPR, positive  
540 predictive value-PPV and F1 score) for different ground truth-detection distances,  
541 when using the CF algorithm.

542

543 **Figure 7.** Two-stage lesion detection process, employed in XXXXXX Phase 2. During  
544 stage one, the normal organs/bones are identified, based on Phase 1 training. During

545 stage two, lesion detection takes place. Stage two can be modular, with each module  
546 algorithm training depending on anatomical position.

547

548 **Figure 8.** Biotronics3D view of the whole body volumes from different modalities and  
549 the algorithm output, fused with the diffusion-weighted image from a colon lesion.

550