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# Facile, productive and cost-effective synthesis of a novel tetrazine-based iron oxide nanoparticle for targeted image contrast agents and nanomedicines

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2 Juan C. Kaski • Wenhui Song • Taigang He

3

4 **Abstract** We have developed an operationally simple, time  
 5 and cost-effective protocol to produce a novel tetrazine-based  
 6 iron oxide nanoparticle using commercially available and  
 7 inexpensive materials. Our protocol proceeds at room  
 8 temperature and uses Hexafluorophosphate Azabenzotriazole  
 9 Tetramethyl Uronium, a well-known, widely used reagent for  
 10 the large-scale industrial production of important  
 11 pharmaceuticals. The nanoparticles obtained have a diameter  
 12 range between 16 and 21 nm and showed no toxicity against  
 13 endothelial cell lines. The tetrazine moiety on the  
 14 nanoparticle surface could potentially allow further  
 15 attachment of specific targeting vectors by using so-called  
 16 copper-free click chemistry. We therefore anticipate that our  
 17 protocol can represent a significant breakthrough in the future  
 18 development and commercialization of improved, tissue-  
 19 specific contrast agents and drug delivery for clinical  
 20 diagnosis, monitoring and therapy of diseases at an  
 21 asymptomatic stage.

22

23 **Keywords** Diagnosis • Magnetic Resonance Imaging • Iron  
 24 Oxide Nanoparticles • Copper-free click Chemistry •  
 25 Bioconjugation • Synthesis

26

## 27 Introduction

28

29 Since their discovery (Ohgushi, 1978), Iron Oxide  
 30 Nanoparticles (IONPs) have emerged as powerful tools for a  
 31 wide scope of applications such as in the fields of biolabeling,  
 32 medical diagnostics, and therapy (Colombo et al. 2012). In  
 33 particular as contrast agents for magnetic resonance imaging  
 34 (MRI), IONPs have attracted enormous attention. IONPs  
 35 have a transverse relaxivity which increases at higher  
 36 magnetic fields, resulting in enhanced signal-to-noise ratio  
 37 with lower dosages (Mishra et al. 2016). The use of IONPs  
 38 for diagnostic imaging is therefore expected to increase  
 39 steadily. Unlike Gd-based contrast agents (CAs), IONPs have  
 40 proven safe with some systems already approved for clinical  
 41 use (Schmitz et al. 2001; Trivedi et al. 2004). With the recent  
 42 advent of molecular imaging (Meloni et al. 2017), IONPs are

43 increasingly used for the preparation of targeted CAs,  
 44 allowing non-invasive visualization of biomolecules which  
 45 are the signatures of diseases in specific body tissues, both *in*  
 46 *vivo* and in real time. The preparation of these targeted CAs  
 47 firstly involves coating of the IONPs surface with a  
 48 biocompatible, clinically approved polymer, followed by its  
 49 functionalization with a targeting vector which allows tissue  
 50 specificity (A. M. Morawski et al. 2005).

51

52 This process, so-called standard bioconjugation, uses well-  
 53 established synthetic chemistry and involves the formation of  
 54 stable chemical bonds. Despite being reliable, this method  
 55 can lead to low yields and produce toxic byproducts, resulting  
 56 in expensive, time-consuming purifications and toxicological  
 57 screenings. A number of years may therefore be required for  
 58 the translation, large scale production and commercialization  
 59 of targeted, nanoparticle-based CAs into the clinical market.

60

61 Copper-free click reactions recently emerged as a powerful,  
 62 time-saving bioconjugation strategy to prepare targeted CAs  
 63 (Devaraj and Weissleder 2011; McKay and Finn 2014).

64 Copper-free click reactions are operationally simpler and  
 65 proceed at room temperature. They eliminate the use of  
 66 cytotoxic copper catalysts (Baskin JM et al. 2007) and are  
 67 inert to both water and oxygen. They also generate minimal,  
 68 inoffensive byproducts, providing the best yield with the  
 69 highest reaction rates. Copper-free click reactions can  
 70 proceed in living organisms, allowing the targeting of  
 71 biomolecules with high specificity without altering any native  
 72 biochemical process. Among the arsenal of available copper-  
 73 free click reactions, the Inverse Electron Demand Diels Alder  
 74 (IEDDA) reaction stands out as the most promising one for  
 75 its rapid reaction rate and generation of safe, inert nitrogen as  
 76 the only byproduct (Oliveira et al. 2017). IEDDA reactions  
 77 also involve tetrazines and cycloalkenes, both of which are  
 78 easier substrates to prepare if compared to  
 79 azadibenzocyclooctynes (DIBACs) (Debets et al. 2010) and  
 80 biarylazacyclooctynones (BARACs) (Kuzmin et al. 2010).  
 81 Despite such significant advantages, the preparation of  
 82 targeted, nanoparticle-based CAs using IEDDA is a relatively  
 83 unexplored field. A possible reason is a shortage of reliable  
 84 protocols to prepare tetrazine-based IONPs. Therefore, the

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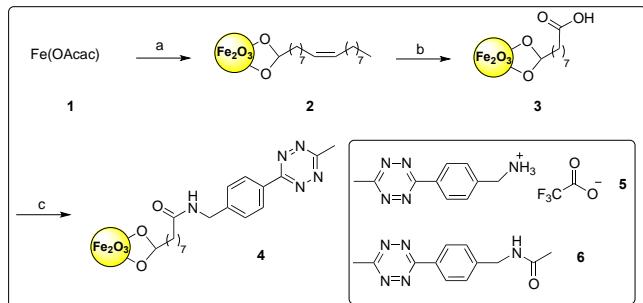
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1 identification of novel, green and efficient ways to prepare  
 2 these functional nanoparticles can accelerate the development  
 3 of improved contrast agents for diagnosis and therapy. In this  
 4 paper we designed and synthesized a novel route to a  
 5 tetrazine-bound nanoparticle **4** (Scheme 1).

6



7  
 8 Scheme 1 (a) Oleic acid, oleylamine, phenyl ether (b) BTAC,  
 9 KMnO<sub>4</sub> (c). Tetrazine **5**, HATU, DIPEA, CH<sub>2</sub>Cl<sub>2</sub>, at room  
 10 temperature.

11

12 As illustrated above, our strategy involved the loading of a  
 13 tetrazine moiety to nanoparticles **3** using  
 14 Hexafluorophosphate Azabenzotriazole Tetramethyl  
 15 Uronium (HATU), a readily available, inexpensive and well-  
 16 known reagent. Our overall approach to nanoparticles **4** can  
 17 be exploited for the future production of improved contrast  
 18 reagents, with potential application also in the fields of  
 19 nanomedicine.

20

## 21 Results and discussion

22

23 In this work, we successfully designed and developed an  
 24 operationally simple, economical and productive approach to  
 25 produce a novel tetrazine-decorated IONP **4** (Scheme 1, page  
 26 2). Our protocol is reproducible by taking an advantage of  
 27 well-established chemistry and usages of building blocks **3**  
 28 and **5**, both accessible via established published protocols  
 29 (Herranz et al. 2008; Evans et al. 2014). Nanoparticles **4** were  
 30 obtained via coupling between carboxylic acid IONPs **3** and  
 31 tetrazine-based amine **5** (Scheme 1, page 2). Our method  
 32 builds upon the reaction between a carboxylic acid and an  
 33 amine, which produces extremely stable chemical bonds even  
 34 in a biological environment and is one of the most robust,  
 35 known reactions in synthetic chemistry (Jaradat, 2018).  
 36 During this process a challenge also emerged due to the  
 37 presence of the paramagnetic core both in **3** and **4**, which  
 38 excluded quantitative reaction monitoring via NMR.  
 39 Therefore, we first decided to validate the chemistry using  
 40 acetic acid as a surrogate for nanoparticles **3**. We wanted a  
 41 fast, high yielding protocol to obtain model compound **6**.  
 42 After unsuccessful attempts to prepare this latter using N-  
 43 hydroxysuccinimide (NHS) and 1-Ethyl-3-(3-  
 44 dimethylaminopropyl)carbodiimide (EDC) in water (Herranz  
 45 et al. 2008), we found that the system HATU/DIPEA/CH<sub>2</sub>Cl<sub>2</sub>  
 46 afforded **6** in 92% yield after only 3 hours.

47 We therefore adopted this method for the synthesis of  
 48 nanoparticles **4**. Coupling between **3** and **5** was performed  
 49 with HATU and DIPEA in CH<sub>2</sub>Cl<sub>2</sub>, affording the desired  
 50 nanoparticles **4**. We found this method both safe and  
 51 operationally simple for many reasons. Firstly, HATU is an  
 52 established chemical which is widely used during large scale  
 53 synthesis of pharmaceuticals. Several reports of HATU  
 54 applications have showcased its use in the synthesis of  
 55 promising drug candidates (Dunetz et al. 2016 and references

56 cited herein). Secondly, a simple filtration/washing cycle can  
 57 be used to purify and isolate nanoparticles **4**. Thirdly, the  
 58 reaction also proceeded both at room temperature and in  
 59 presence of relatively safe chemicals. Finally, our approach is  
 60 highly reproducible. As a proof, we repeated the synthesis  
 61 three times, obtaining nanoparticles **4** with the same zeta  
 62 potentials in all cases (see Table 1). Yields of nanoparticles **4**  
 63 were 91%, 88% and 90% for repetitions 1-3 respectively. We  
 64 therefore believe that our approach to nanoparticles **4** can be  
 65 feasible for a scale-up production. The tetrazine grafted on  
 66 IONP render a nano-platform for conjugating a diverse range  
 67 of biomolecules or drugs via copper-free click chemistry.  
 68 This strategy has advantages of simplifying chemical  
 69 synthesis, avoiding cytotoxic copper catalysts and generating  
 70 a system to detect biomarkers in live cells with improved  
 71 sensitivity. One such example is the nanoparticle-antibody  
 72 conjugate developed to image extracellular receptors in  
 73 cancer cells (Haun et al. 2010).

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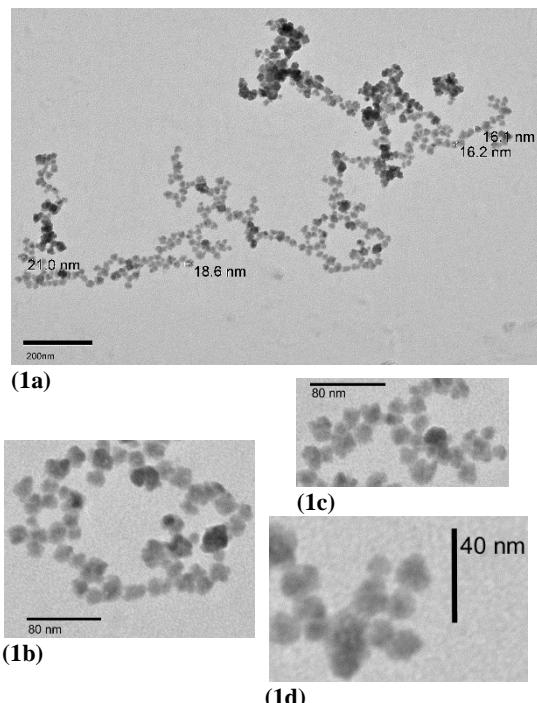
75 Table 1. Zeta potentials found for nanoparticles precursor **3**,  
 76 tetrazine bound IONPs **4** and yields obtained.

77

Sample (repeat)	IONPs <b>3</b> (mV)	IONPs <b>4</b> (mV)
<b>1</b>	-37.6	-20.5
<b>2</b>	-41.1	-16.1
<b>3</b>	-42.9	-18.1

78

79 With nanoparticles **4** successfully prepared, we then decided  
 80 to assess their shape and average size. These parameters are  
 81 relevant in assessing IONPs sensitivity for biosensing  
 82 applications. As a proof, in 2013 Kolhatkar et al.  
 83 demonstrated that cubic and spherical nanoparticles display  
 84 different sensitivities due to their different contact areas. With  
 85 this in mind, we obtained TEM images of IONPs **4** (Figures  
 86 1a-d). It can be seen that the particles are spherical in shape  
 87 with a size range between 16 and 21 nm.



88  
 89 Figures 1a-d. TEM Images of nanoparticles **2**

90

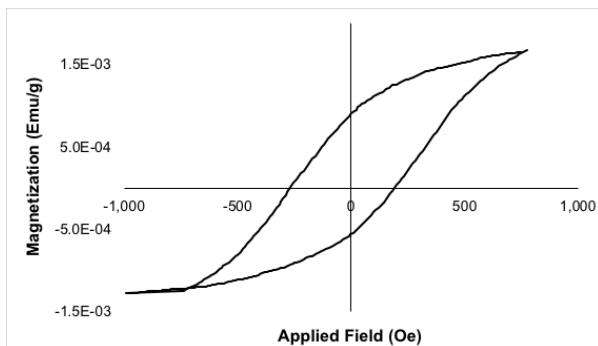
91 Once that both shape and size of the nanoparticles were  
 92 assessed, we moved to establish their magnetic properties.

1 We were particularly interested in the saturation  
2 magnetization value because this is another key indicator in  
3 assessing IONPs sensitivity for biosensing applications  
4 (Colombo et al. 2012).

5 Magnetization curves were performed on a solid sample.  
6 IONPs **4** showed a paramagnetic behaviour with a saturation  
7 magnetization value of 1.49E-03 emu/g (Figure 2),  
8 confirming also that IONPs **4** present a degree of surface  
9 functionalisation.

10

11 **Fig. 2.** Magnetization curve of IONPs **4** at 310K



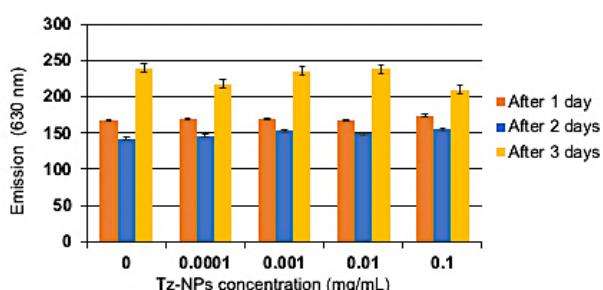
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13 To further demonstrate the potential applicability of  
14 nanoparticles **4** in pre-clinical and clinical fields, we felt  
15 mandatory to perform toxicological screenings. After being  
16 cultured in the presence of nanoparticles **4** at various  
17 concentrations for one to three days, both metabolic activity  
18 (Figure 3) and total DNA of HUVECs (Figure 4) were  
19 performed, with no cytotoxicity or changes in cell viability  
20 and morphology encountered.

21

22 **Fig. 3** Metabolic profiles of HUVEC cells treated at different  
23 concentrations of IONPs **4**.

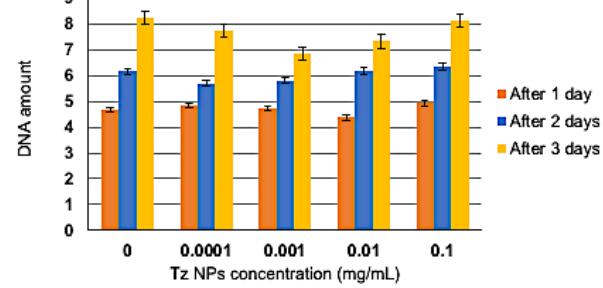
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26 **Fig. 4** Total DNA of HUVEC cells treated at different  
27 concentrations of IONPs **4**.

28



29

30

31 These results strongly suggest that targeted contrast reagents  
32 based on IONPs **4** can be safely used in pre-clinical and  
33 clinical imaging or magnetic-nanomedicine.

34 The relaxation rate is another key parameter in the  
35 applicability of nanoparticles **4** in preclinical and clinical

36 fields. We plan to obtain this parameter as a part of our future  
37 applications *in vivo*, and the results will be reported in due  
38 course.

39

## 40 Conclusions

41

42 We have developed an operationally simple, high-yielding  
43 and cost-effective protocol to produce a novel class of low  
44 toxicity, tetrazine-based IONPs. Our protocol is reproducible  
45 and the tetrazine motif can be exploited for the preparation of  
46 conjugated biomolecules or drug molecules for targeted-  
47 based contrast agents or nanomedicine by using all the  
48 strengths of the well-known copper-free click chemistry.  
49 Targeted magnetic nanoparticle-based contrast agents and  
50 nanomedicines are rapidly emerging into the preclinical and  
51 clinical fields. We therefore anticipate that our method can  
52 represent an invaluable breakthrough and provides a multi-  
53 functional nanoparticle platform for the large-scale  
54 production and commercialization of improved, tissue  
55 specific contrast agents or magnetic nanomedicine for the  
56 clinical diagnosis and therapy of diseases at an asymptomatic  
57 stage.

58

## 59 Conflicts of interest

60

61 None to declare

62

## 63 Acknowledgements

64

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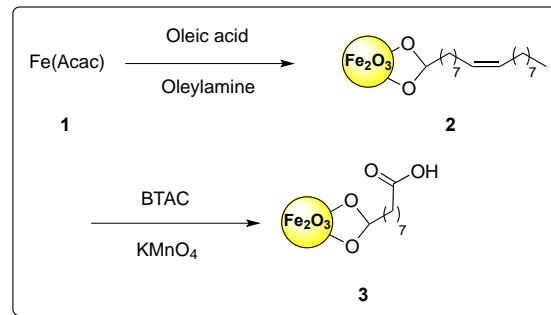
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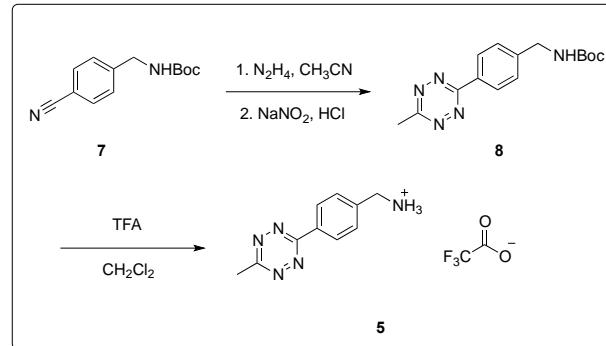
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## Experimental

This section has two parts. The first one illustrates the chemical synthesis and characterization of our nanoparticles **4**. The second part contains the toxicity assays and the protocols used for growing cell cultures. Each section contains also the specific materials and equipment used for the analysis. The synthesis required also nanoparticles **3** and tetrazine **5**, which have been obtained following published protocols (Herranz et al. 2008; Evans et al. 2014). The synthetic route to **3** and **5** is illustrated in Schemes 2 and 3.



Scheme 2. Synthetic route to nanoparticles **3**



Scheme 3. Synthetic route to tetrazine **5**

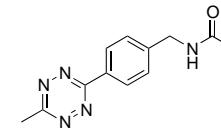
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Solvents and chemicals were purchased from commercial sources (Sigma Aldrich, Alfa Aesar, Acros) and used without further purification. Flash chromatography was performed on silica gel (Merck 60 F254, 230-400 mesh). Thin Layer Chromatography (TLC) was performed on Merck glass-backed plates coated with silica (0.2 mm, 60 F254). The presence of the compounds on the plates was detected by their exposure to ultraviolet light ( $\lambda = 254$  nm) or immersion into a basic solution containing 10% KMnO<sub>4</sub>. Nuclear Magnetic Resonance (NMR) spectra were recorded on a Bruker AV-400 instrument at 400 (or 100) MHz. Chemical shifts ( $\delta$ ) are quoted in parts per million (ppm). Transmission Electron Microscopy (TEM) images were performed using a Hitachi H7100 Microscope (0.3 nm point resolution, Tungsten hairpin filament). Magnetic measurements were performed using a Quantum Design MPMS-7 magnetometer. Zeta potentials were obtained with a Malvern Nano S90 instrument.

*Preparation and characterization of N-(4-(6-methyl-1,2,4,5-tetrazin-3-yl)benzyl)acetamide (6)*



A microwave vial was charged with a stirring bar, (4-(6-methyl-1,2,4,5-tetrazin-3-yl)phenyl)methanaminium 2,2,2-trifluoroacetate **5** (20.0 mg, 0.06 mmol), CH<sub>2</sub>Cl<sub>2</sub> (0.5 mL) and HATU (24.0 mgs, 0.06 mmol). The vial was then sealed and acetic acid (4.0 mg, 0.06 mmol) was added, followed by diisopropylethylamine (DIPEA, 60  $\mu$ L, 0.19 mmol). The resulting purple solution was then stirred at room temperature for 3 hours before being added of AcOEt (20 mL). The organics were then washed with brine, 1M HCl (10 mL), saturated Na<sub>2</sub>CO<sub>3</sub> (15 mL) brine (15 mL) and dried (Na<sub>2</sub>SO<sub>4</sub>). Removal of the solvent and chromatography on silica (CH<sub>2</sub>Cl<sub>2</sub> CH<sub>3</sub>OH 95:5) afforded **6** as a bright purple solid (14.1 mg, 92%). Spectroscopic data were consistent with the structure.

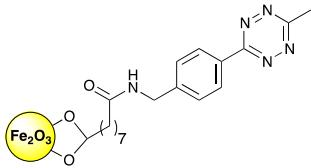
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**<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)** δ: 8.56 (d, *J* = 8.5 Hz, 2H), 7.50 (d, *J* = 8.5 Hz, 2H), 5.86 (s, 1H), 4.56 (d, *J* = 6.0 Hz, 2H), 3.10 (s, 3H), 2.09 (s, 3H).

*Preparation and characterization of tetrazine nanoparticles (4)*



A microwave vial was charged with nanoparticles **3** (3.0 g), (4-(6-methyl-1,2,4,5-tetrazin-3-yl)phenyl)methanaminium 2,2,2-trifluoroacetate **5** (4.8 g, 15.3 mmol), HATU (5.7 g, 15.3 mmol) and CH<sub>2</sub>Cl<sub>2</sub> (50 mL). DIPEA (8.1 mL, 45.0 mmol) was then added, the system sealed and the vial shaken at room temperature for 24 hours. The suspension was then centrifuged and the purple supernatants removed. The nanoparticles were then further washed with fresh CH<sub>2</sub>Cl<sub>2</sub> (50 mL each time) until the supernatants were colourless and showed absence of starting materials (by TLC analysis, CH<sub>2</sub>Cl<sub>2</sub> CH<sub>3</sub>OH 90:10). The solid was then collected and dried under high vacuum at 60 °C to afford nanoparticles **4** as a light pink amorphous solid. Nanoparticles **4** were analysed by TEM and their zeta potential obtained (Table and Figure 1, page 2, main article).

**Cytotoxicity test protocols**

Unless otherwise stated, all the following protocols were performed using sterilized equipment. Endothelial cell medium, umbilical vein endothelial cells (HUVECs), Phosphate Buffered Saline (PBS) and Trypsin were purchased from commercial sources (PromoCell GmbH, Germany) and used without further purification. Metabolic assay was performed using AlamarBlue™ (Resazurin, AB, Serotec Ltd, Kidlington, UK). Total DNA assay was performed via the bis-benzimidazole (Hoechst 33258) quantitation method (see Sigma Aldrich Technical bulletin and references cited herein). Cells metabolic activity was established via UV readings by using a Fluoroskan Ascent FL multiwall plate reader (ThermoLab Systems).

*Cells expansion culture*

The following two-step protocol was used:

**Step A.** A vial containing frozen HUVECs (-78 °C) was gradually warmed to room temperature. Contents were pipetted out and transferred into a 50 mL falcon tube containing fresh endothelial cell growth medium (20 mL). After vortexing (1 minute) and centrifuging (1200 rpm, 5

min), the supernatants were removed and the pellet reconstituted in endothelial cell growth medium (20 mL). The vortexing-centrifugation cycle was repeated another two times (3 times overall). Fresh endothelial medium (20 mL) was added to the pellet and the resulting suspension transferred into a sterilized T-150 flask. The system was then put into an incubator (37 °C, 1% CO<sub>2</sub>); at regular intervals (48 hours) the old medium was removed, cells washed with warm PBS (37 °C, 3 × 20 mL, 3 min) and fresh endothelial medium (20 mL) was added.

**Step b.** Once the required confluence was reached (>90%, 4-5 days typically required), the cell medium was removed and cells washed with warm PBS (37 °C, 3 × 20 mL, 3 min). After PBS removal, a solution of Trypsin-EDTA was added (5 mL) and the system put into the incubator. Upon complete cell detachment (3-5 minutes required, floating observed via light microscope), the cell suspension was transferred into a falcon tube and 20 mL of fresh medium was added. After centrifugation (1200 rpm, 5 minutes) the supernatants were removed and fresh medium (30 mL) was added to the cell pellet. The system was vortexed for 1 minute and the suspension partitioned into three T-150 flasks (10 mL each), which were put into the incubator (37 °C 1% CO<sub>2</sub>). Step B was then repeated until the required amounts of cells were obtained (16 passages).

**Metabolic assay (Alamar Blue)™**

Each well (of a 25 wells array) was loaded with the following:

1. A HUVECs suspension (100 µL, optimised initial density 5.45 × 10<sup>5</sup> cells/mL).
2. The appropriate volume of endothelial cell medium.
3. The required amount of nanoparticles solution (from a 3 mg/mL stock solution in water).

Each of the 5 columns had the following nanoparticles concentration: 0 (control), 0.1, 1, 10 and 100 µg /mL and the total volume in each well was 1 mL.

After the required incubation period (1, 2 or 3 days at 37 °C, 1% CO<sub>2</sub>) the supernatants were discarded and the cells washed with warm PBS (3 × 1 mL, 3 minutes). A solution of AlamarBlue™ (400 µL, 10% in HUVEC medium) was then added to each well and the plates returned to the incubator (37 °C 1% CO<sub>2</sub>). After 2 hours the supernatants were removed and transferred to a 96-well microtiter plate (Note: a hypodermic needle was used to eliminate any eventual bubbles from the solution surfaces). The solutions were then analysed spectrophotometrically and the presence of the resorufin (the metabolic product of Alamar Blue™,  $\lambda_{\text{ex}} 580$  nm,  $\lambda_{\text{em}} 630$  nm) was quantified in each case.