

1 **Analysis of unbound plasma concentration of oxcarbazepine and the 10-**
2 **hydroxycarbazepine enantiomers by liquid chromatography with tandem mass**
3 **spectrometry in healthy volunteers**

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29 **ABSTRACT**

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31 This study describes the development and validation of a method for the analysis
32 of unbound plasma concentrations of oxcarbazepine (OXC) and of the enantiomers of its
33 active metabolite 10-hydroxycarbazepine (MHD) [S-(+)- and R-(-)-MHD] using liquid
34 chromatography with tandem mass spectrometry (LC-MS/MS). Additionally, the free
35 fraction of the drug is described in healthy volunteers (n=12) after the oral administration
36 of 300 mg OXC/12 h for 5 days. Plasma aliquots of 200 μ L were submitted to
37 ultrafiltration procedure and 50 μ L of the ultrafiltrate were extracted with a mixture of
38 *tert*-butyl methyl ether:dichloromethane (2:1, v/v). OXC and the MHD enantiomers were
39 separated on a OD-H chiral phase column. The method was linear in the range of 4.0 to
40 2.0 μ g/mL for OXC and of 20.0 to 6.0 μ g/mL plasma for the MHD enantiomers. The
41 limit of quantification was 4 ng for OXC and 20 ng for each MHD enantiomer/mL
42 plasma. The intra- and inter-day precision and inaccuracy were less than 15%. The free
43 fraction at the time of peak plasma concentration of OXC was 0.27 for OXC, 0.37 for S-
44 (+)-MHD and 0.42 for R-(-)-MHD. Enantioselectivity in the free fraction of MHD was
45 observed, with a higher proportion of R-(-)-MHD compared to S-(+)-MHD.

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47 **Key words** oxcarbazepine, 10-hydroxycarbazepine, free fraction, LC-MS/MS,
48 enantiomers.

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54 1. INTRODUCTION

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56 Oxcarbazepine (OXC) is considered a prodrug and part of its anticonvulsant effect
57 depends on its active 10-hydroxycarbazepine (MHD) metabolite which is formed by the
58 rapid presystemic reduction of OXC. MHD contains a chiral center at position 10, but the
59 R-(-)- and S-(+)-MHD enantiomers exert similar anticonvulsant effects in animal models
60 [1–5]. The kinetic disposition of the MHD metabolite is enantioselective in healthy
61 volunteers after administration of a single oral dose of OXC, with an area under the
62 plasma concentration versus time curve (AUC) S-(+)/R-(-) ratio of 3.8 [6].

63 The binding of drugs to plasma proteins affects different pharmacokinetic and
64 pharmacodynamic parameters since only the free concentration is available for
65 distribution, elimination and receptor interaction [7,8]. Plasma protein binding of chiral
66 drugs can be enantioselective, affecting the pharmacological activity and
67 pharmacokinetic profile of these drugs [9]. In patients with trigeminal neuralgia, the
68 percentage of plasma protein binding was approximately 59% for OXC and 39% for the
69 MHD metabolite [10]. Plasma protein binding of MHD administered as enantiomeric
70 mixture to epileptic patients was 40% using equilibrium dialysis and 45% using
71 ultrafiltration [11], while *in vitro* studies report values of 30% for both MHD enantiomers
72 in rat and human plasma [12].

73 The methods for the separation of the unbound concentration of OXC and MHD
74 described so far have used equilibrium dialysis or ultrafiltration [11-12], followed by
75 HPLC with ultraviolet (UV) detection, for OXC and MHD as enantiomer mixture [10,11]
76 or for the MHD enantiomers [12]. Regarding the methods for analysis of total
77 concentration of oxcarbazepine and MHD enantiomers in plasma using LC-MS/MS, the

78 quantification limit reported ranged from 12.5 to 50.0 ng for OXC and of 31.5 ng to 50
79 ng for each MHD enantiomer/mL plasma [13-15].

80 There are no clinical data on the plasma protein binding of individual MHD
81 enantiomers. The present study describes the development and validation of a method for
82 the sequential analysis of the unbound concentration of OXC and MHD enantiomers in
83 plasma using ultrafiltration and liquid chromatography coupled to mass spectrometry
84 (LC-MS/MS). The method showing a quantification limit of 4.0 ng for OXC and of 20.0
85 ng for each MHD enantiomer/mL plasma, so far the most sensitive one, was used for
86 analysis of the free fraction of the drug in plasma samples collected at the time of peak
87 plasma concentration (t_{max}) from healthy volunteers after the oral administration of 300
88 mg OXC/12 h for 5 days.

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90 **2. MATERIALS AND METHODS**

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92 **2.1. Analysis of the unbound concentration of OXC and of the MHD enantiomers**

93

94 *2.1.1. Standard solutions and reagents*

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96 Oxcarbazepine (99.6%) was purchased from USP (Rockville, USA) and the
97 racemic MHD metabolite (98%) from Toronto Research Chemicals (North York,
98 Canada). 4-Methylprimidone (internal standard, IS) was purchased from Sigma (St.
99 Louis, MO, USA). The solvents dichloromethane and *tert*-butyl methyl ether were
100 obtained from Mallinckrodt Baker (Phillipsburg, NJ, USA), hexane, methanol and
101 ethanol from Panreac Química SAL (Barcelona, Spain), and isopropanol from Tedia Way
102 (Fairfield, USA). All solvents were of chromatographic grade. Ammonium acetate was

103 obtained from Mallinckrodt Baker (Phillipsburg, Xalostoc, Mexico). The water used in
104 the experiment was purified with the Sinergy UV[®] system (Millipore, Molsheim, France).

105 Stock solutions were prepared in methanol at a concentration of 100 µg OXC/mL
106 and 200 µg MHD/mL. Dilutions were then prepared to obtain the working solutions at
107 concentrations of 0.008, 0.02, 0.04, 0.2, 0.4, 0.8, 1.6, 2.4 and 4 µg OXC/mL methanol
108 and of 0.08, 0.2, 0.4, 2.0, 4.0, 8.0, 16, 24 and 40 µg MHD/mL methanol. The 4-
109 methylprimidone solution was prepared at a concentration of 200 µg/mL methanol and
110 diluted to 40 µg/mL.

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112 *2.1.2. Sample preparation*

113

114 Aliquots (200 µL) of blank plasma or plasma samples were transferred to a
115 Centrifree[®] ultrafiltration device (Millipore, Carrigtwohill, Ireland). The plasma
116 ultrafiltrate was obtained by centrifugation of the samples at 1,875 g for 40 min in a
117 centrifuge with a fixed-angle rotor (angle of 36°) (model NT 825, Nova Técnica,
118 Piracicaba, Brazil) refrigerated at 4°C.

119 Aliquots (50 µL) of the ultrafiltrate were spiked with 25 µL of the IS and extracted
120 with 2 mL of a mixture of *tert*-butyl methyl ether:dichloromethane (2:1, v/v). The tubes
121 were shaken for 40 min in a horizontal shaker (Marconi desktop reciprocating shaker,
122 model MA 139/CTF) and then centrifuged for 10 min at 1,275 g (Hitachi[®] refrigerated
123 centrifuge, model CF8DL, Tokyo, Japan). The organic phases were separated and
124 concentrated in a vacuum evaporation system (Christ[®], model RVC 2-25 CD plus,
125 Funkentstörungsgrad, Germany). The residues obtained were resuspended in 250 µL of
126 the mobile phase and 15 µL was used for chromatographic analysis.

127

128 *2.1.3. Chromatographic analysis*

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130 Chromatographic analysis of unbound plasma concentrations of OXC and of the
131 MHD enantiomers in plasma was conducted as previously described by our research
132 group regarding the analysis of the drugs as total concentration [13]. The LC-MS/MS
133 system consisted of a Waters 1525 μ binary gradient pump, 2777 automatic injector,
134 TCM/CHM column oven, and XEVO TQ-S triple quadrupole mass spectrometer (Waters,
135 Milford, USA).

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137 *2.1.4. Method validation*

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139 The method was validated according to the recommendations of the National
140 Health Surveillance Agency (Agência Nacional de Vigilância Sanitária – ANVISA)
141 (Resolution RDC No. 27 for May 17, 2012) for bioanalytical methods.

142 The calibration curves were constructed in triplicate at concentrations 4.0, 10, 20,
143 100, 200, 400 and 800 ng and 1.2 and 2 μ g OXC/mL plasma, and 20, 50, 100 and 500 ng
144 and 1.0, 2.0, 4.0, 6.0 and 10.0 μ g of each MHD enantiomer/mL plasma. The linear
145 regression equations and correlation coefficients were obtained from the standard/IS peak
146 area ratios plotted against the respective plasma concentrations.

147 The limit of quantification was obtained by the analysis of 10 replicates of
148 ultrafiltrate samples spiked with OXC and MHD at concentrations of 4.0 ng OXC/mL
149 plasma and of 20.0 ng of each MHD enantiomer/mL plasma.

150 The precision and accuracy of the method were evaluated by intra- and inter-assay
151 studies. Five aliquots of each quality control (QC) of OXC (4.0 and 12 ng and 0.6, 0.96
152 and 1.6 μ g OXC/mL plasma) and MHD (20.0 and 60.0 ng and 3, 4.8 and 8.0 μ g of each
153 enantiomer/mL plasma) were analyzed in the same analytical run and in three days.

154 The matrix effect was evaluated by direct comparison of the peak areas of OXC,
155 MHD enantiomers and IS injected directly into the mobile phase with the peak areas of
156 the standard solutions (12.0 ng and 1.0 μg OXC/mL plasma, 60.0 ng and 5 μg of each
157 MHD enantiomer/mL plasma, and IS) added to the blank plasma ultrafiltrates obtained
158 from eight different volunteers, including four normal plasma samples, two lipemic
159 samples and two hemolyzed samples.

160 For stability analysis, OXC (12.0 ng and 0.96 μg OXC/mL plasma) and MHD (60
161 ng and 4.8 μg of each enantiomer/mL plasma) QC samples were submitted to 6 h short-
162 term room temperature, three freezes–thaw (-20 to 25°C) cycles and 24 h in the
163 autoinjector at 4°C stability tests. The samples were also kept frozen at -70°C for 6 months
164 to evaluate long-term stability. The results of the quality control analysis were compared
165 with the nominal value.

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167 **2.2. Clinical protocol**

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169 The clinical protocol was performed as described in a previous study from our
170 group [16]. Briefly, the project was approved by the Ethics Committees of the School of
171 Pharmaceutical Sciences of Ribeirão Preto, University of São Paulo, and of the University
172 Hospital of the Ribeirão Preto School of Medicine, University of São Paulo (Protocol No.
173 214). All subjects agreed to participate in the study by signing the free informed consent
174 form. Twelve adults, non-obese healthy volunteers (22 to 45 years), non-smokers, with
175 hepatic, renal and cardiac functions in the normal range, were included in the study.

176 The subjects received 300 mg OXC/12 h (Trileptal[®], 300-mg tablets, Novartis,
177 Basel, Switzerland) for 5 days. On the fifth day, after administration of the 9th dose of
178 OXC with 200 mL water, serial blood samples (5 mL) were collected through an

179 intravenous catheter into heparinized syringes (5,000 IU Liquevine[®], Roche) over a
180 period of 12 h (zero, 0.25, 0.5, 0.45, 1, 1.5, 2, 2.5, 3, 3.5, 4, 5, 6, 8, 10, and 12 h).

181 The plasma samples for chromatographic analysis were obtained by centrifugation
182 (850 g, 10 min) of the blood samples and stored at -70°C until the time of analysis.

183

184 **2.3. Pharmacokinetic and statistical analyses**

185

186 The total plasma concentrations of OXC and of the MHD enantiomers obtained
187 in a previous study from our group [16] were used to determine the time to peak plasma
188 concentration (t_{\max}) for each volunteer (n=12). The unbound plasma concentration of
189 OXC and MHD enantiomers was only evaluated at t_{\max} for each volunteer.

190 The free fraction (f_u) in plasma of OXC and of the MHD enantiomers was
191 determined as follows:

$$192 \quad f_u = \frac{\text{unbound plasma concentration}}{\text{total plasma concentration}}$$

193

194 Statistical analysis was performed using the GraphPad InStat[®] software for the
195 calculation of means and 95% confidence intervals. The Student *t*-test for paired data was
196 used to evaluate enantiomer ratios different from unity for MHD. The level of
197 significance was set at 5% in all tests.

198

199 **3. RESULTS AND DISCUSSION**

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201 The present study describes the sequential analysis of unbound plasma
202 concentrations of OXC and MHD enantiomers in healthy volunteers (n=12) treated with

203 300 mg OXC at intervals of 12 h for 5 days. It should be noted that there are no *in vivo*
204 clinical data regarding the free fraction of MHD enantiomers in plasma.

205 This method was developed based on a previous study from our group [13]
206 analyzing total concentration; however, in this study an ultrafiltration step was added
207 using the Centrifree[®] ultrafiltration device to separate the free drug from that bound to
208 plasma proteins. During the ultrafiltration process, small molecules (free drug) present in
209 the aqueous component of plasma are forced by the pressure of the gradient to pass
210 through the selectively permeable membrane and are collected in the ultrafiltrate. The
211 protein-bound drug does not cross the membrane because of its large size and
212 consequently does not reach the ultrafiltrate [17]. OXC and the MHD enantiomers were
213 separated on a Chiralcel[®] OD-H chiral phase column (150 x 4.6 mm) using
214 hexane:ethanol:isopropanol (80:15:5, v/v/v) as the mobile phase and a run time of
215 approximately 15 min (Figure 1).

216 The method was linear over the concentration range of 4.0 ng - 2.0 μ g/mL plasma
217 for OXC and 20.0 ng - 6.0 μ g of each enantiomer/mL plasma for MHD, with correlation
218 coefficients higher than 0.99 (Tables 1 and 2). The wide intervals comprise all
219 concentrations tested.

220 The present method is more sensitive than those reported in the literature, with
221 limits of quantification of 4.0 ng OXC/mL plasma (Table 1) and of 20.0 ng of each MHD
222 enantiomer/mL plasma (Table 2) using aliquots of only 50 μ L of the ultrafiltrate [10-12].
223 Low limits of quantification are fundamental for the evaluation of the free fraction of
224 OXC, a drug that exhibits low plasma concentrations as a result of its short elimination
225 half-life (approximately 1.5 h) and of the dose interval of 12 h [13].

226 The coefficients of variation obtained in the precision studies and the percent
227 inter- and intra-assay accuracy were less than 15%, guaranteeing reproducibility and
228 repeatability of the results (Tables 1 and 2).

229 There is practically no matrix effect in the ionization of free OXC or MHD
230 enantiomers in human plasma. Values close to 100% (97.26, 94.27 and 98.87 for OXC,
231 R-(-)-MHD and S-(+)-MHD, respectively) with coefficients of variation lower than 15 %
232 (13.31, 4.55 and 5.74 % for OXC, R-(-)-MHD and S-(+)-MHD, respectively) were
233 observed when the responses of OXC, MHD enantiomers and IS added to blank plasma
234 ultrafiltrates (4 normal plasma samples, 2 lipemic samples, and 2 hemolyzed samples)
235 were compared to the responses of OXC, MHD enantiomers and IS in methanol solution.

236 OXC and the MHD enantiomers were stable in plasma ultrafiltrates during three
237 freeze-thaw cycles, when kept for 4 h at room temperature, after processing for 24 h in
238 the autoinjector, and after storage at -70°C for 6 months, as indicated by the relative
239 standard errors of less than 15% in all analyses (Table 3).

240 The method developed and validated for the analysis of the unbound
241 concentration of OXC and of the MHD enantiomers showed validation parameters
242 compatible with the analysis of samples collected at t_{max} of OXC.

243 The free fraction of OXC and of the MHD enantiomers in plasma samples
244 collected at t_{max} from each volunteer (n=12) after oral treatment with 300 mg OXC/12 h
245 for 5 days are presented in Table 4. Figure 2 shows the correlation between total and
246 unbound plasma concentrations of OXC, R-(-)-MHD and S-(+)-MHD, with r^2 higher than
247 0.54. The free fraction evaluated at t_{max} of OXC was 0.27 (0.22-0.31) for OXC, 0.42
248 (0.36-0.49) for R-(-)-MHD, and 0.37 (0.36-0.39) for S-(+)-MHD in the investigated
249 healthy volunteers, showing enantioselectivity in the plasma protein binding of MHD.
250 However, in an *in vitro* study of eslicarbazepine, Fortuna et al. [12] reported rates of about

251 30% for both enantiomers and the absence of enantioselectivity in the binding of the
252 MHD enantiomers to human and rat plasma proteins. These differences between the
253 results of the present study, a clinical study, and the *in vitro* findings might be explained
254 by the fact that in *in vitro* protein-binding studies the compounds are added to plasma
255 outside the organism, a method that may not necessarily reflect the *in vivo* situation [18].
256 Furthermore, the sample size of that study was small (n=3).

257

258 **4. CONCLUSION**

259

260 The method for the sequential analysis of unbound plasma concentrations of OXC
261 and MHD enantiomers using a Chiralcel[®] OD-H chiral phase column coupled to an LC-
262 MS/MS system shows confidence limits that are compatible with the application to a
263 clinical study of the free fraction in plasma samples collected at t_{\max} after treatment of
264 healthy volunteers with OXC (300 mg/12 h) for 5 days. The free fraction of MHD is
265 enantioselective in healthy volunteers, with higher proportion of R-(-)-MHD (0.42) when
266 compared to S-(+)-MHD (0.37).

267

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269

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364 **Figures captions and tables**

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367 **Figure 1** Chromatograms obtained in the analysis of oxcarbazepine and the MHD
368 enantiomers unbound in plasma. (A) Ultrafiltrate from blank plasma, (B) Ultrafiltrate
369 from blank plasma spiked with oxcarbazepine (0.2 µg/mL), MHD (0.1 µg of each
370 enantiomer /mL) and internal standard (IS - 4-methylprimidone - 40 µg/mL) and (C)
371 Ultrafiltrate from plasma of a healthy volunteer obtained 1 h after the last oral dose of
372 300 mg of oxcarbazepine.

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374 **Figure 2** Correlation between total and unbound plasma concentration of OXC, R-(-)-
375 MHD and S-(+)-MHD. r^2 = coefficient of determination.

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402 **Table 1** Validation of the analysis method of unbound oxcarbazepine in plasma.
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| | Unbound oxcarbazepine |
|--------------------------------------|------------------------------|
| Linearity | 4.0 ng/mL - 2.0 µg/mL |
| Equation of the line | Y=2.2194x+0.0009 |
| r | 0.9981 |
| Limit of quantitation (ng/mL) | 4.0 |
| Precision (CV %, n = 10) | 10.52 |
| Accuracy (% Inaccuracy) | 8.06 |
| Intra-assay precision (CV %) | |
| 4.0 ng/mL (n = 5) | 9.4 |
| 12.0 ng/mL (n = 5) | 5.79 |
| 0.6 µg/mL (n = 5) | 3.40 |
| 0.96 µg/mL (n = 5) | 7.93 |
| 1.6 µg/mL (1:1) (n = 5) | 9.69 |
| Interassay precision (CV %) | |
| 4.0 ng/mL (n = 5) | 9.18 |
| 12.0 ng/mL (n = 5) | 7.70 |
| 0.6 µg/mL (n = 5) | 9.50 |
| 0.96 µg/mL (n = 5) | 7.59 |
| 1.6 µg/mL (1:1) (n = 5) | 9.16 |
| Intra-assay accuracy (RSE %) | |
| 4.0 ng/mL (n = 5) | 9.37 |
| 12.0 ng/mL (n = 5) | -12.17 |
| 0.6 µg/mL (n = 5) | -9.8 |
| 0.96 µg/mL (n = 5) | -12.62 |
| 1.6 µg/mL (1:1) (n = 5) | -14.16 |
| Interassay accuracy (RSE %) | |
| 4.0 ng/mL (n = 5) | 10.17 |
| 12.0 ng/mL (n = 5) | -10.82 |
| 0.6 µg/mL (n = 5) | -3.55 |
| 0.96 µg/mL (n = 5) | -13.48 |
| 1.6 µg/mL (1:1) (n = 5) | -11.66 |

404 Coefficient of variation (CV) = [(SD/mean) x 100]; r = linear correlation coefficient; %
 405 Relative Standard Error (RSE) = [(C_{obs}-C_{nominal})/C_{nominal}] x 100.

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410 **Table 2** Validation of the analysis method of unbound MHD enantiomers in plasma.
 411

| | Unbound R(-)-MHD | Unbound S-(+)-MHD |
|--------------------------------------|------------------------|------------------------|
| Linearity | 20.0 ng/mL - 6.0 µg/mL | 20.0 ng/mL - 6.0 µg/mL |
| Equation of the line | $y=0.4039x+0.0019$ | $y=0.4286x+0.0012$ |
| r | 0.9988 | 0.9992 |
| Limit of quantitation (ng/mL) | 20.0 | 20.0 |
| Precision (CV %, n = 10) | 6.84 | 9.20 |
| Accuracy (% Inaccuracy) | -9.83 | -3.28 |
| Intra-assay precision (CV %) | | |
| 20.0 ng/mL (n = 5) | 7.71 | 10.20 |
| 60 ng/mL (n = 5) | 14.52 | 8.48 |
| 3.0 µg/mL (n = 5) | 7.52 | 8.09 |
| 4.0 µg/mL (n = 5) | 12.3 | 8.74 |
| 8.0 µg/mL (1:1) (n = 5) | 12.29 | 8.16 |
| Interassay precision (CV %) | | |
| 20.0 ng/mL (n = 5) | 1.89 | 1.90 |
| 60 ng/mL (n = 5) | 5.44 | 1.25 |
| 3.0 µg/mL (n = 5) | 3.05 | 2.37 |
| 4.0 µg/mL (n = 5) | 13.69 | 1.42 |
| 8.0 µg/mL (1:1) (n = 5) | 4.19 | 4.53 |
| Intra-assay accuracy (RSE %) | | |
| 20.0 ng/mL (n = 5) | 7.71 | 10.20 |
| 60 ng/mL (n = 5) | 14.52 | 4.45 |
| 3.0 µg/mL (n = 5) | -7.61 | -5.91 |
| 4.0 µg/mL (n = 5) | -6.98 | -2.93 |
| 8.0 µg/mL (1:1) (n = 5) | -13.51 | -12.76 |
| Interassay accuracy (RSE %) | | |
| 20.0 ng/mL (n = 5) | 1.27 | 6.50 |
| 60 ng/mL (n = 5) | 9.23 | 9.91 |
| 3.0 µg/mL (n = 5) | 2.89 | 2.59 |
| 4.0 µg/mL (n = 5) | 13.50 | 10.94 |
| 8.0 µg/mL (1:1) (n = 5) | 1.55 | -1.31 |

412 Coefficient of variation (CV) = [(Standard deviation/mean) x 100]; r = linear correlation
 413 coefficient; % Relative Standard Error (RSE) = [(C_{obs}-C_{nominal})/C_{nominal}] x 100.
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419 **Table 3** Study of the stability method of analysis of unbound oxcarbazepine (OXC) and
 420 the MHD enantiomers in plasma.
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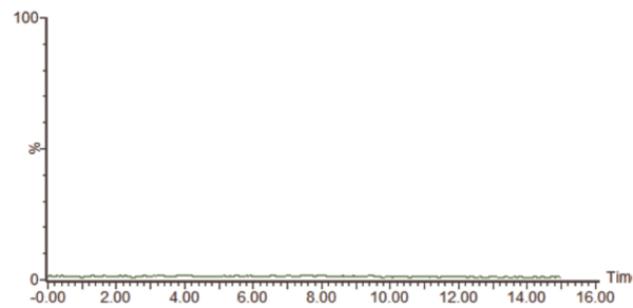
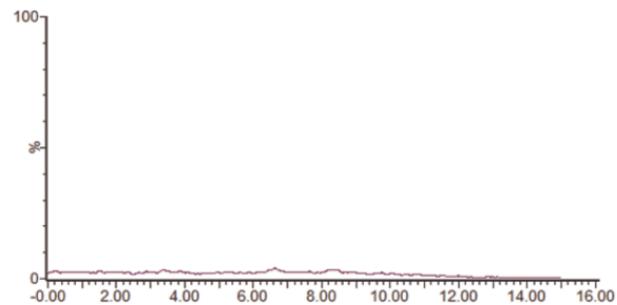
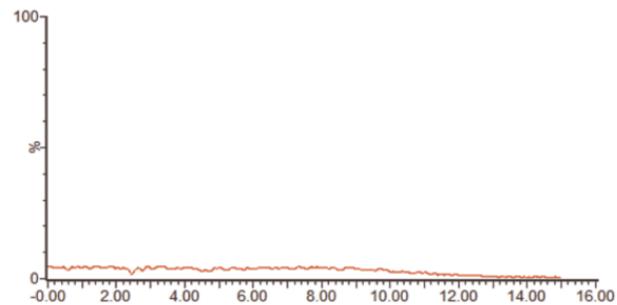
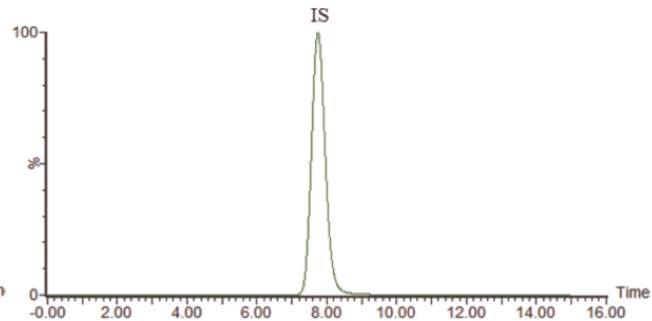
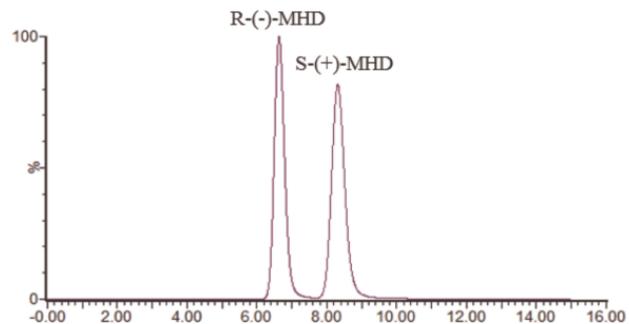
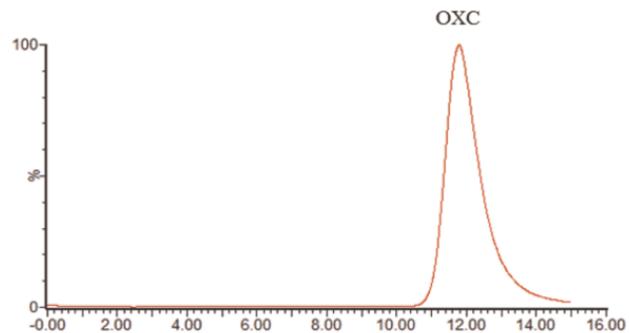
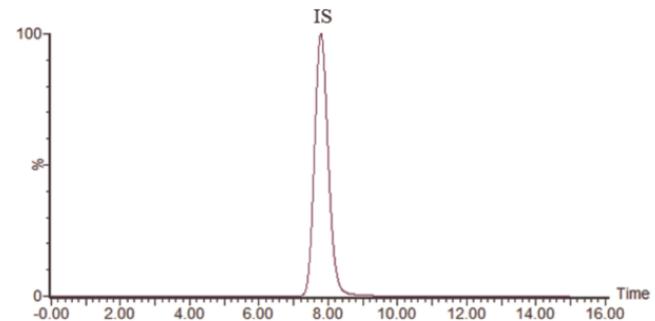
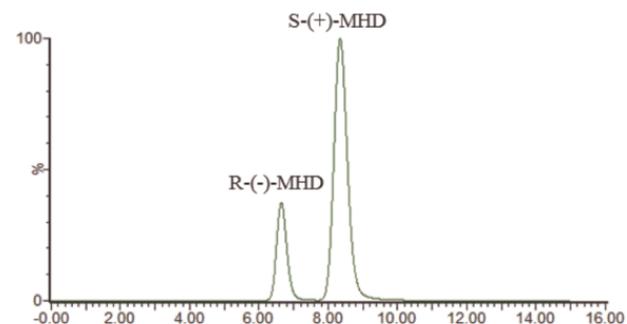
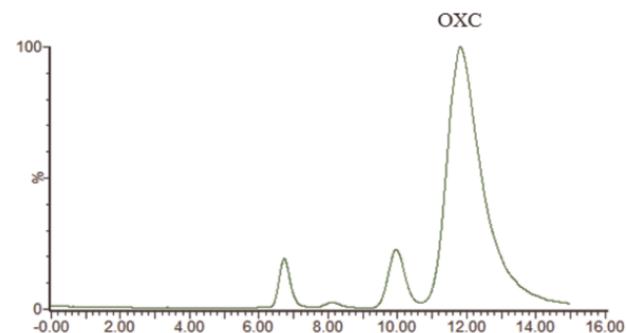
| Concentration ($\mu\text{g/mL}$) | Short term (4 h) | | Freezing/thawing (3 cycles) | | Post-processing (24 h) | | Long term (6 months) | |
|---------------------------------------|---------------------|---------------------|--------------------------------|---------------------|---------------------------|---------------------|-------------------------|---------------------|
| | Precision (CV %) | Accuracy (RSE %) | Precision (CV %) | Accuracy (RSE %) | Precision (CV %) | Accuracy (RSE %) | Precision (CV %) | Accuracy (RSE %) |
| OXC | | | | | | | | |
| 12.0 ng/mL | 11.53 | -11.40 | 2.70 | -14.60 | 5.26 | -12.40 | 2.81 | 4.78 |
| 0.96 $\mu\text{g/mL}$ | 8.22 | -13.21 | 8.30 | -9.45 | 10.06 | -12.97 | -14.40 | -10.78 |
| R-(-)-MHD | | | | | | | | |
| 60.0 ng/mL | 1.90 | -2.70 | 5.23 | 2.57 | 2.65 | 14.50 | 8.77 | 5.87 |
| 4.0 $\mu\text{g/mL}$ | 13.37 | 9.10 | 5.85 | 11.52 | 9.50 | 14.07 | 6.16 | 14.04 |
| S-(+)-MHD | | | | | | | | |
| 60.0 ng/mL | 1.95 | -0.90 | 4.57 | 3.47 | 2.79 | 13.83 | 8.43 | 6.20 |
| 4.0 $\mu\text{g/mL}$ | 6.16 | 10.13 | 5.71 | 13.40 | 8.50 | 12.53 | 4.14 | 14.80 |

422 Coefficient of variation (CV) = [(Standard deviation/mean) x 100]; % Relative Standard
 423 Error (RSE) = [(C_{obs}-C_{nominal})/C_{nominal}] x 100.
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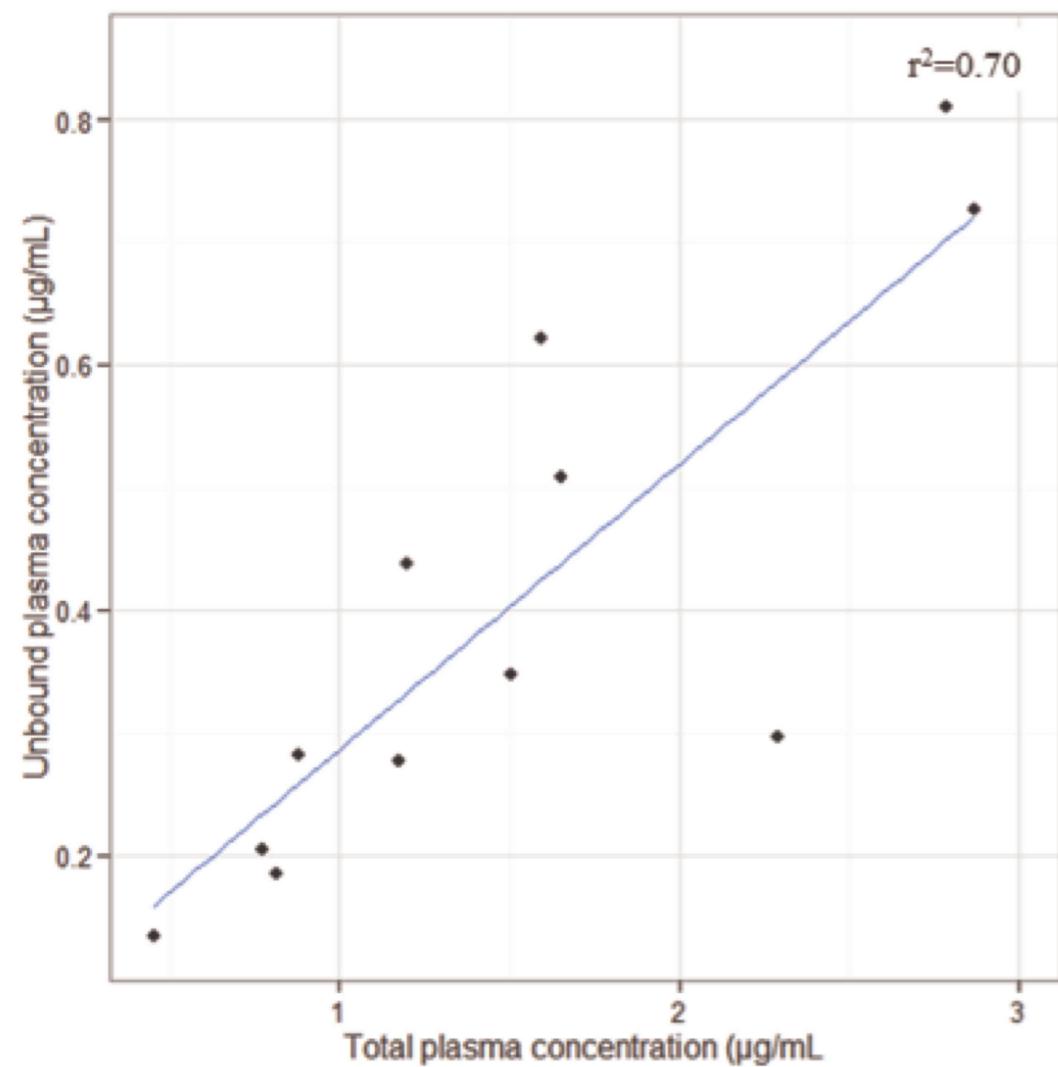
452 **Table 4** Free fraction of oxcarbazepine (OXC) and the MHD enantiomers in healthy
 453 volunteers treated with 300 mg/12 h oxcarbazepine orally analysed at the time to reach
 454 the maximum plasma concentration (t_{\max}).

| Subject | t_{\max} | OXC | R-(-)-MHD | S-(+)-MHD |
|-----------------|------------------------------|-------------|------------------|------------------|
| 1 | 0.5 | 0.18 | 0.39 | 0.37 |
| 2 | 1.0 | 0.23 | 0.43 | 0.38 |
| 3 | 0.5 | 0.39 | 0.54 | 0.43 |
| 4 | 1.0 | 0.32 | 0.42 | 0.40 |
| 5 | 0.75 | 0.37 | 0.44 | 0.38 |
| 6 | 1.0 | 0.25 | 0.62 | 0.37 |
| 7 | 1.5 | 0.23 | 0.38 | 0.35 |
| 8 | 2.0 | 0.26 | 0.19 | 0.39 |
| 9 | 0.5 | 0.23 | 0.45 | 0.35 |
| 10 | 2.5 | 0.30 | 0.42 | 0.36 |
| 11 | 1.0 | 0.13 | 0.37 | 0.32 |
| 12 | 2.0 | 0.31 | 0.42 | 0.39 |
| Mean | 1.19 | 0.27 | 0.42 | 0.37* |
| (95% CI) | (0.76-1.61) | (0.22-0.31) | (0.36-0.49) | (0.36-0.39) |

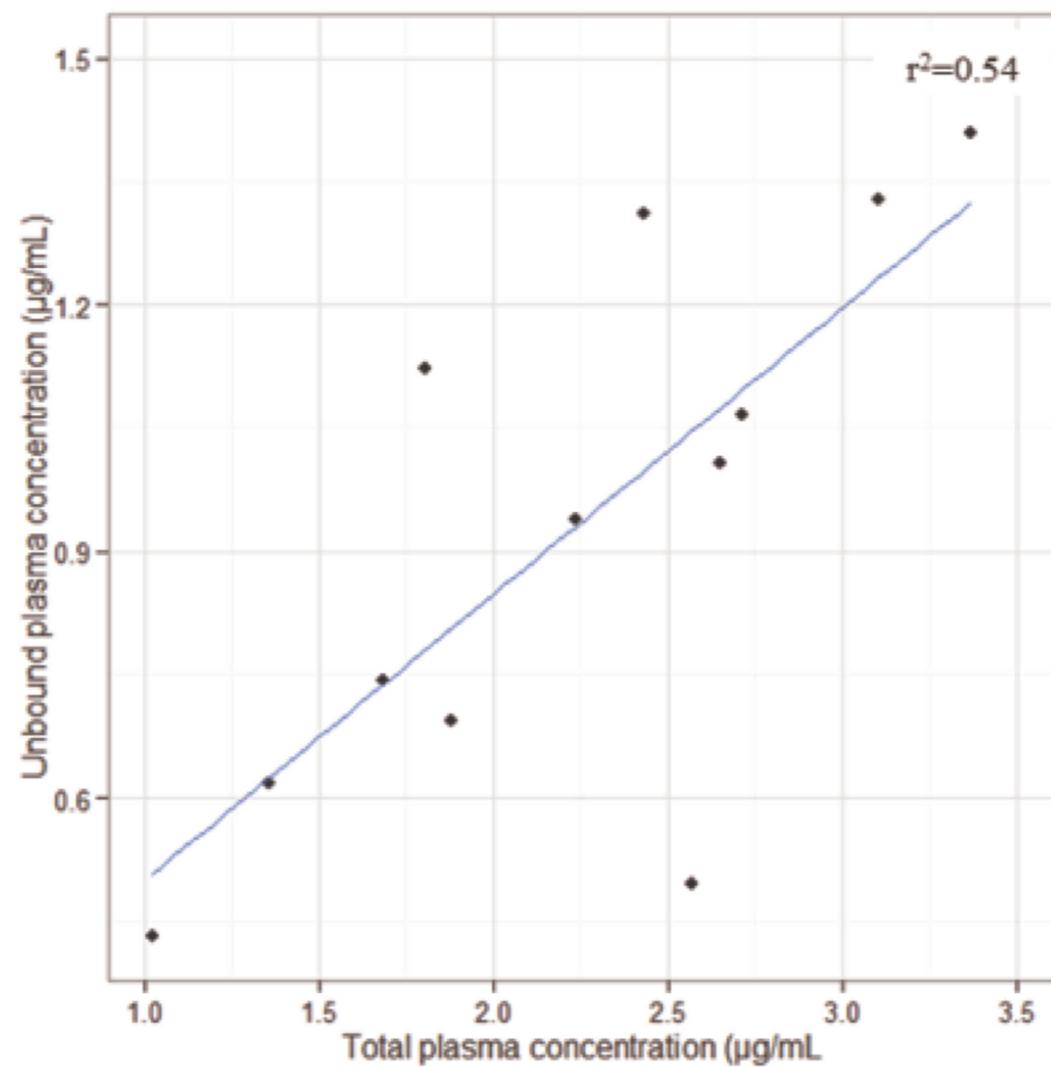
455 *Paired Student's t-test, $p < 0.05$ (R-(-)-MHD vs S-(+)-MHD); t_{\max} : time to reach
 456 maximum plasma concentration; 95% CI = 95% confidence interval.

A**B****C**

OXC



R-(-)-MHD



S-(+)-MHD

