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Extrudable G-quadruplex hydrogels were prepared at physiological pH. Gels with suitable mechanical properties were explored as 3D-bioink. The 3D printing process is driven by injectability, highly thixotropic and self-healable nature of the gel. High cell viability and homogeneous cell distribution within the gel make it a promising material as 3D bio-ink.

Molecular self-assembly is exploited as one of the effective strategies to make hydrogels. Hydrogels have been used in various applications including cell culture, drug delivery, separation of biomolecules, tissue engineering and 3D printing. 3D printing is a rapidly growing technology having various applications including cell culture, drug delivery, separation of biomolecules, tissue engineering and 3D printing. 3D printing is a rapidly growing technology having various applications including cell culture, drug delivery, separation of biomolecules, tissue engineering and 3D printing. However their use as bioink is limited due to lack of printability and biocompatibility. Self-healing physical polymeric hydrogels possess low mechanical strength and stability. Chemically crosslinked polymers often create trapped airbubbles, slow crosslinking post-printing, and inhomogeneity in printed structures. Only handful of bioink are available based on natural polymers, which suffer from their clinical use due to compositional variabilities. Synthetic polymeric hydrogels are also limited in number and thus their use is also limited for targeted applications. Low molecular weight (LMW) dynamic self-healing extrudable hydrogels can be used as bioink due to their i) biodegradable nature, ii) reversibility, iii) better homogeneity, and iv) tunable properties. However, to date, use of self-healing LMW based hydrogels as 3D bioink is infancy. Current work explores the use of suitable LMW based self-healing hydrogels as bioink.

Boronic acids are well known to form dynamic covalent cyclic boronate esters with cis-1,2-diols. Dynamic covalent character of the molecules generates unique self-healing and injectable properties within the hydrogels. Guanosine contains cis-1,2-diol which can form dynamic boronate esters and also guanosine analogs are known to form G4-quartet. G4 hydrogels are stabilized by metal ions, especially with K⁺ ion. Columnar stacking of G4-quartet by π-π stacking interaction gives higher aggregate G-quadruplex structure. There are several drawbacks of G4 hydrogels such as i) the materials have tendency to precipitate out from the gel state, ii) poor solubility of guanosine and iii) the requirement of large amount of metal ions. Davis et al have reported G4 hydrogels by potassium borate and guanosine and studied the role of anion, cation and aromatic dyes on their stability. They have also demonstrated self-destructive nature of 5'-iodoguanosine hydrogel and controlled release of acyclovir drug from the gel. Recently, Shi et al have applied imine based G4 hydrogel for efficient drug release. Sadler et al reported photoactivable G4 hydrogel for anticancer drug delivery.

These recent reports on G4 borate hydrogels show potential applications in several biological aspects. Several poly-boronic acids with multifunctional diols or poly-diols with diols with multifunctional boronic acids based hydrogels have also been reported in the literature.
Herein, three hydrogels were made up with phenyl boronic acid (PBA), 4-nitrophenyl boronic acid (4-NPBA) and 4-methoxyphenyl boronic acid (4-MPBA) with guanosine (G). Hydrogels were prepared by heating (80 °C) of the suspension of poorly soluble guanosine in aqueous KOH solution with PBA, 4-NPBA and 4-GMPBA. The molar ratio (concentration) of G, boronic acids and KOH were 1:1:0.5 (50 mM, 50 mM and 25 mM) (Fig. 1). Gels from G with PBA (GPBA) and 4-NPBA (4-GNPBA) were strong and promising for 3D printing applications. However, G and 4-MPBA (4-GMPBA) formed a weak gel. Final pHs of the gels were observed as 7.6. Gel was not formed in acidic conditions (pH < 7) due to unstable nature of boronate esters during gelation. Formation of boronate esters during gelation was confirmed by $^{11}$B NMR (Fig. S3). After formation of boronate ester, peak shifts to the higher field in $^{11}$B NMR. In GPBA gel, peak attributed by respective boronate ester was observed at 10.93 ppm with free PBA (29.95 ppm). Peaks at 8.14 ppm and 8.34 ppm are observed for boronate esters of 4-GNPBA and 4-GMPBA respectively. In 4-GNPBA, 4-NPBA is almost completely converted into boronate ester. Negative resonance (–R) effect of strong electron withdrawing p-NO$_2$ group in 4-NPBA makes the boron centre more electrophilic i.e. more reactive towards nucleophiles (diols). Contrary to 4-GNPBA, the conversion of 4-GMPBA is lowest among three hydrogels due to the presence of electron donating p-OMe group of 4-MPBA. Temperature dependent $^{11}$B NMR experiment was performed with GPBA (Fig. S4). Thermal effect on ester formation is observed. With increase in temperature from 25 °C to 50 °C, intensity of ester peak is increased. $^{11}$B NMR spectra at different pHs show that the equilibrium is highly dependent on pH (Fig. S5, Table S1). At higher pH, boronate ester formation is favourable and free boronic acid peak shifts towards upfield due to the presence of anionic tetrahedral borates as major species. Ester was not formed at acidic pH.$^{16,18}$

![Fig. 1](image-url) (a) Schematic representation of G4-quadruplex self-assembly process and 3D printing, cell culture applications. (b) TEM image of 4-GNPBA hydrogel. (c) Optical images of hydrogels: GPBA (vial 1), 4-GNPBA (vial 2) and 4-GMPBA (vial 3).

Fig. 1 TEM images of a) GPBA, b) 4-GNPBA and c) 4-GMPBA hydrogels showing nano-fibrillar morphology. d) Magnified TEM image of 4-GNPBA

Circular Dichroism (CD) is an effective tool to determine the supramolecular secondary structure of the self-assembled molecules. In CD spectrum of GPBA hydrogel, two positive peaks at 290 nm and 240 nm with a negative peak at 260 nm are observed (Fig. 3). The opposite CD signatures at 290 nm and 260 nm are characteristic peaks for head to head stacked G4-quartets and opposite sign bands at 240 nm and 260 nm are attributed for head to tail stacked G4-quartets.$^{13a}$ Overall CD signature suggests that GPBA hydrogel exhibits with mixture of head to head and head to tail G4-quartets. An additional sharp peak is appeared at 231 nm, which is attributed due to aromatic ring of PBA. 4-GNPBA shows two positive peaks at 250 nm and 284 nm (Fig. 3), that is attributed by stacking of several G4-quartets.$^{13b}$ Two positive peaks at 290 nm and 240 nm along with a negative peak at 257 nm are observed in 4-GMPBA which is similar with GPBA (Fig. 3). Also an additional peak appears at 221 nm for aromatic ring of 4-MPBA.

Powder X-ray diffraction (PXRD) studies of all the three gels show 29 value associated with d = 3.3 Å, which is attributed by the π-π stacking distance between G4-quartets (Fig. S6).
Additional peaks at \( d = 3.58 \) Å in case of GPBA and \( d = 3.82 \) Å in case of 4-GNPBA are attributed by the \( \pi-\pi \) stacking interaction between aromatic phenyl rings of the respective boronate esters (Fig. S6a, S6b). Such additional interaction is not observed in in 4-GMPBA (Fig. S6c). These results suggest that experiment process which reveals strong and stable nature of the gel. Rheological data are in well agreement with the TEM images, where the fibril densities decrease from GPBA to 4-GNPBA to 4-GMPBA hydrogels. Cyclic dynamic strain sweep experiment was performed to investigate thixotropic and self-healing properties of GPBA (Fig. 4). In this experiment, alternative 0.1% (lower) and 100% (higher) strain (at a constant angular frequency 10 rad s\(^{-1}\)) were applied on the gel over a period of 900 seconds and successive 4 cycles. At higher strain (100%), viscoelastic property of the gel was lost (sol state, \( G'' > G' \)). However, in every successive step, it was self-healed quickly after coming back to lower strain (0.1%) with almost full recovery of initial viscoelastic nature. After mechanical study, three pieces of GPBA gel were connected with each other for visual observation of self-healing property (Fig. 5a). After 30 minutes, the connection joint of gel pieces were well healed to give one integral piece without any external stimuli. Both rheological and visual observation of self-healing test suggests that GPBA gel is highly thixotropic and self-healable. Self-healing property of the hydrogel is anticipated to facilitate 3D printing process as printing layers can merge and heal together based on the dynamic nature of the gel. GPBA Hydrogels due to its unique thixotropic and self-healing behaviour found to maintain complex shape post 3D printing. GPBA was used as ink to print a 3D block with 20 mm by 20 mm by 20 mm (Fig. 5c, 5d, Fig. S8) and other geometrical patterns were drawn by 3D printing inkjet. (c) & (d) 3D printed block with GPBA. (Scale: 10 mm), (e)-(g) Different 3D geometrical patterns drawn by GPBA (scale = 10 mm).

To evaluate the biocompatibility of GPBA gel, cell viability test was performed using adult human dermal fibroblast (HDFs) cells for 24 h cell culture. Fluorescence microscopic images of live/dead cell assay show 98% HDFs cells were viable in GPBA (Fig. 6a, Fig. S9), which was similar to nonprinted 3D hydrogel (control). Z-stack of fluorescence microscopic image of cells after encapsulation inside the GPBA gel displays stable homogeneous distribution of cells within the gel (Fig. 6b). Cell culture study shows that cells are viable after 3D printing process and can survive mechanical stress and pressure exerted on cells wall during printing process.
In conclusion, we have demonstrated synthesis of guanosine-arylboration esters mediated dynamic G-quadruplex hydrogels in presence of K⁺ ions. G-quadruplex assembly of guanosine purine moiety generates essential nanofibrillar networks for the encapsulation of water molecules to produce hydrogels. Dynamic nature of boronic acid-boronaate ester equilibrium produces essential injectable, self-healing and thixotropic property for 3D printing. The gel is non-toxic and the printing process does not damage cell viability. This gel is ready to use and doesn’t require additional crosslinking steps post-printing. Guanosine and PBA are relatively low-cost and readily available materials. Research on novel bio-ink for 3D printing is vital for progress of this technology for medical applications. This work thus paves way for use of low molecular weight biocompatible hydrogels for 3D bio-printing.

Conflicts of Interest
There are no conflicts to declare.

Notes and References