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## Valence band modification of $Cr_2O_3$ by Ni-doping: Creating a high figure of merit p-type TCO

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## I. SUPPORTING INFORMATION

## A. TEM



FIG. 1. ADF STEM image of Ni doped  $Cr_2O_3$  lamella along [100] direction. Pt deposited on the surface of  $Cr_2O_3$  during lamellae preparation can be seen at the bottom of the image.



FIG. 2. ADF STEM image of Mg doped  $Cr_2O_3$  lamella along [210] direction. Pt deposited on the surface of  $Cr_2O_3$  during lamellae preparation can be seen at the bottom of the image.



FIG. 3. (a) Structure of Cr<sub>2</sub>O<sub>3</sub> along [210] direction. (b) ADF STEM images of Mg doped Cr<sub>2</sub>O<sub>3</sub> lamella.



FIG. 4. (a) HRTEM image of Ni doped  $Cr_2O_3$  lamella along [100] direction with corresponding (b) its Fast Fourier Transform. The spots marked red are forbidden reflections.



FIG. 5. (a) HRTEM image of Mg doped  $Cr_2O_3$  lamella along [210] direction with corresponding (b) FFT. The spots marked red are forbidden reflections.

## B. XPS

The Ni 3p and Cr 3s region was peak fitted with the peak positions determined as indicated in Table I

The Ni content was determined using XPS according to:

Ni content = Effective Ni 3p peak area / (Effective Ni 3p peak area + Effective Cr 3s peak area)

where the effective Cr 3s and Ni 3p peak areas are those which include the satellite features and are divided by the relative sensitivity factor (RSF) for the particular orbital (0.596 for Cr 3s and 2.22 for Ni 3p). The Cr 3s and Ni 3p peaks were chosen as they have very similar binding energies and so very similar kinetic energies and inelastic mean free paths. As a result, they both correspond to the same effective probing depth. The inelastic mean free paths were estimated to be 3 nm using the Tanuma, Powell and Penn TPP-2M formula [1] as implemented in the NIST software [2,3]

TABLE I. The XPS peak positions determined by curve fitting.

XPS line	Binding Energy (eV)
Ni 3p <sub>3/2</sub>	66.7
Ni 3p <sub>3/2</sub>	68.4
Ni 3p sat	70.7
Cr 3s	74.3
${\rm Cr}$ 3s sat	78.4

- 1, S. Tanuma, C. J. Powell, and D. R. Penn, Surf. Interface Anal. 21, 165 (1994)
- 2, C. J. Powell and A. Jablonski, NIST Electron Inelastic-Mean-Free-Path Database Version 1.2, National Institute of Standards and Technology, Gaithersburg, MD (2010).

3, https://www.nist.gov/srd/nist-standard-reference-database-71

TABLE II. The analysis of the peak areas to determine the Ni content in the films.

Sample nominal	total Cr 3s	Cr 3s area	total Ni 3p	Ni 3p area	XPS
Ni content	area	/RSF	area	/RSF	Ni content
12%	1520	2550	742	334	11.6%
10%	478	802	190	86	9.7%



FIG. 6. Valence band maximum of one film doped with Mg (6%) and two doped with respectively 5% and 7% Ni. The binding energy scales were all referenced by aligning the signal from the aliphatic carbon 1s peak to 285 eV