

# Design Rules for Polymer Waveguides and Measurement Techniques

**Kai Wang, David R. Selviah, Hadi Baghsiahi and F. Anibal Fernández**

*Optical Devices & Systems, Department of Electronic & Electrical Engineering, UCL (University College London)*

**Ioannis Papakonstantinou**

*Sharp Laboratories of Europe Ltd (formerly at UCL)*

**Guoyu Yu**

*OpTIC Technium (Part of UCL)*

**Chairman: Henning Schröder, Co-Chairman: David R. Selviah**

*International IEEE Symposium on Photonic Packaging*

*Electrical Optical Circuit Board and Optical Backplane*

*Sponsored by Fraunhofer IZM, VDI/VDE, IEEE-CPMT and IEEE-LEOS*

*Messe Munich, co-located with Electronica, Germany, 13<sup>th</sup> November 2008*

# Outline

1. Motivation:
  - Optical versus Electronic interconnect
  - Demonstrator Structure
2. Waveguide fabrication techniques
3. Measurement technique
4. Crosstalk and loss measurement
  - Straight waveguides
  - Crossings
  - Bends
5. Optical system design

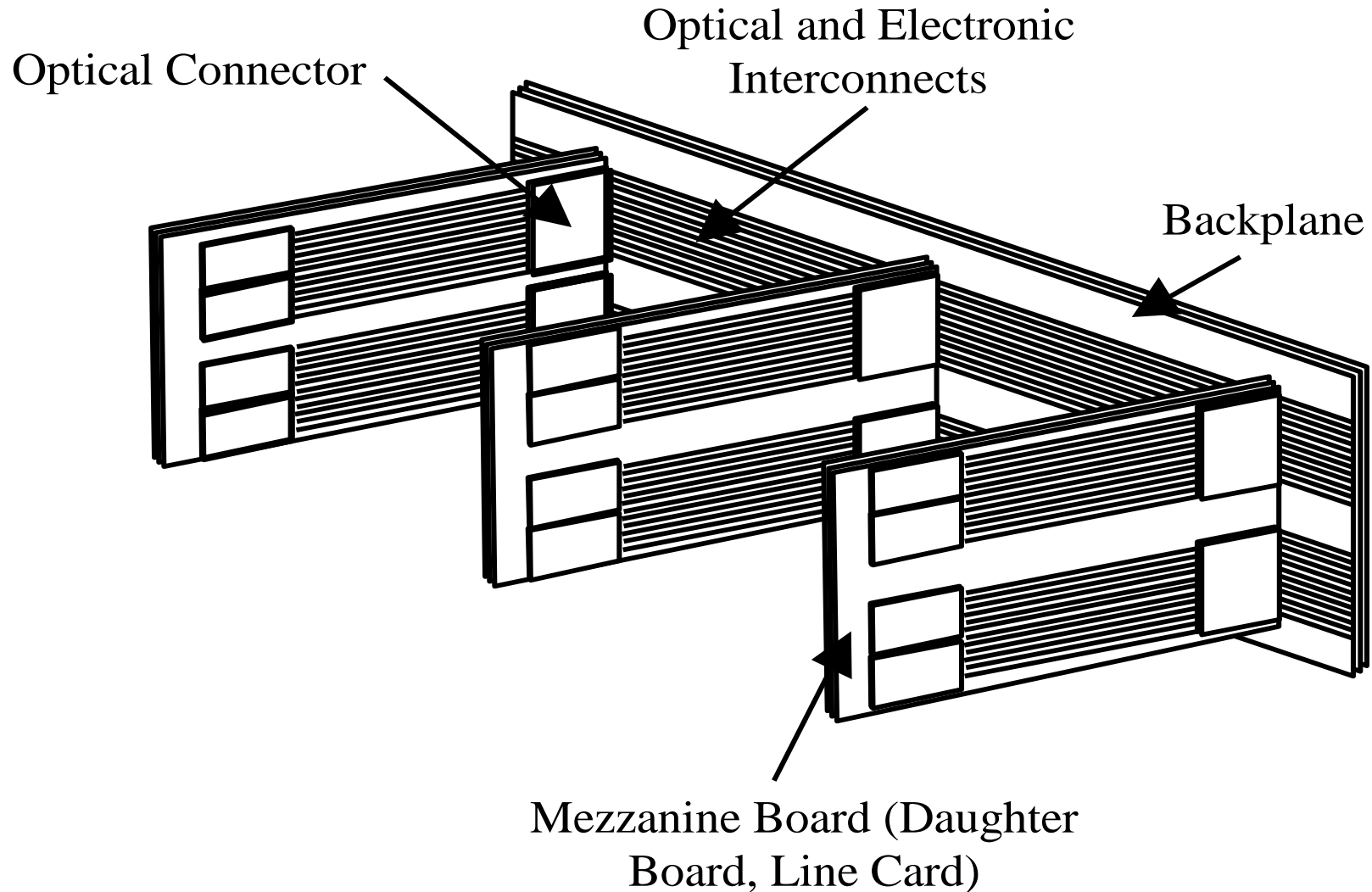
# Outline

1. Motivation:
  - Optical versus Electronic interconnect
  - Demonstrator Structure
2. Waveguide fabrication techniques
3. Measurement technique
4. Crosstalk and loss measurement
  - Straight waveguides
  - Crossings
  - Bends
5. Optical system design

# Optical versus Electronic Interconnect

- Copper tracks become inefficient as data rates rise above 10 Gb/s
  - Latency delay
  - Skin effects in the conductors
  - Cross-talk
  - Electromagnetic Interference (EMI)
  - Reflection
  - Signal loss and manufacturing cost increases.
- Optical interconnect has potential benefits
  - Less delay due to no RC components.
  - Low propagation loss 0.03 - 0.06 dB/cm at 850 nm wavelength in waveguide  $< 50 \times 50 \mu\text{m}$  in cross-section.
  - Do not require impedance matching.
  - Wide bandwidth
  - Wavelength division multiplexing is achievable.

# Demonstrator Schematic



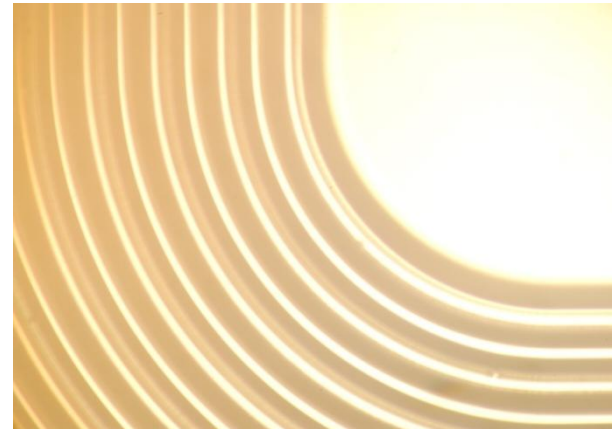
# Outline

1. Motivation:
  - Optical versus Electronic interconnect
  - Demonstrator Structure
2. Waveguide fabrication techniques
3. Measurement technique
4. Crosstalk and loss measurement
  - Straight waveguides
  - Crossings
  - Bends
5. Optical system design

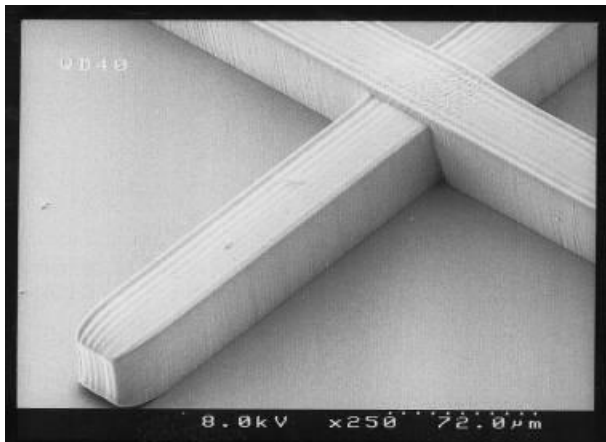
# Fabrication Techniques and Waveguides Samples



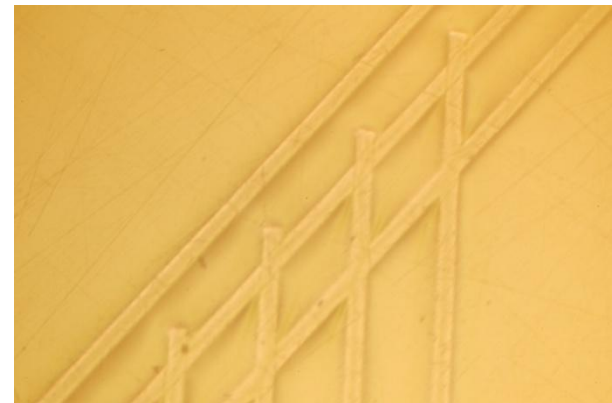
Straight waveguides – Optical InterLinks



90° Crossings – Dow Corning

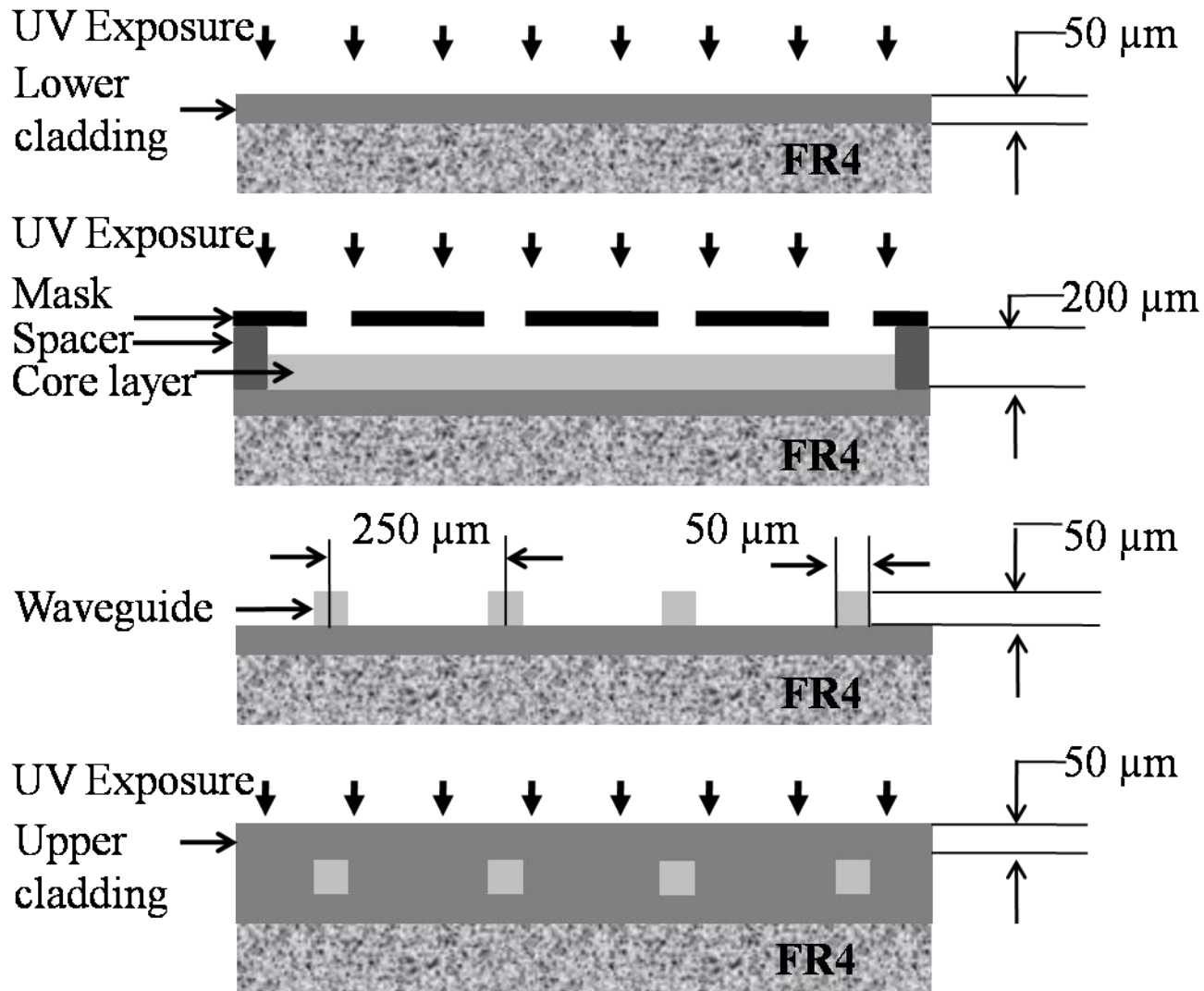


90° Crossings – Heriot Watt University



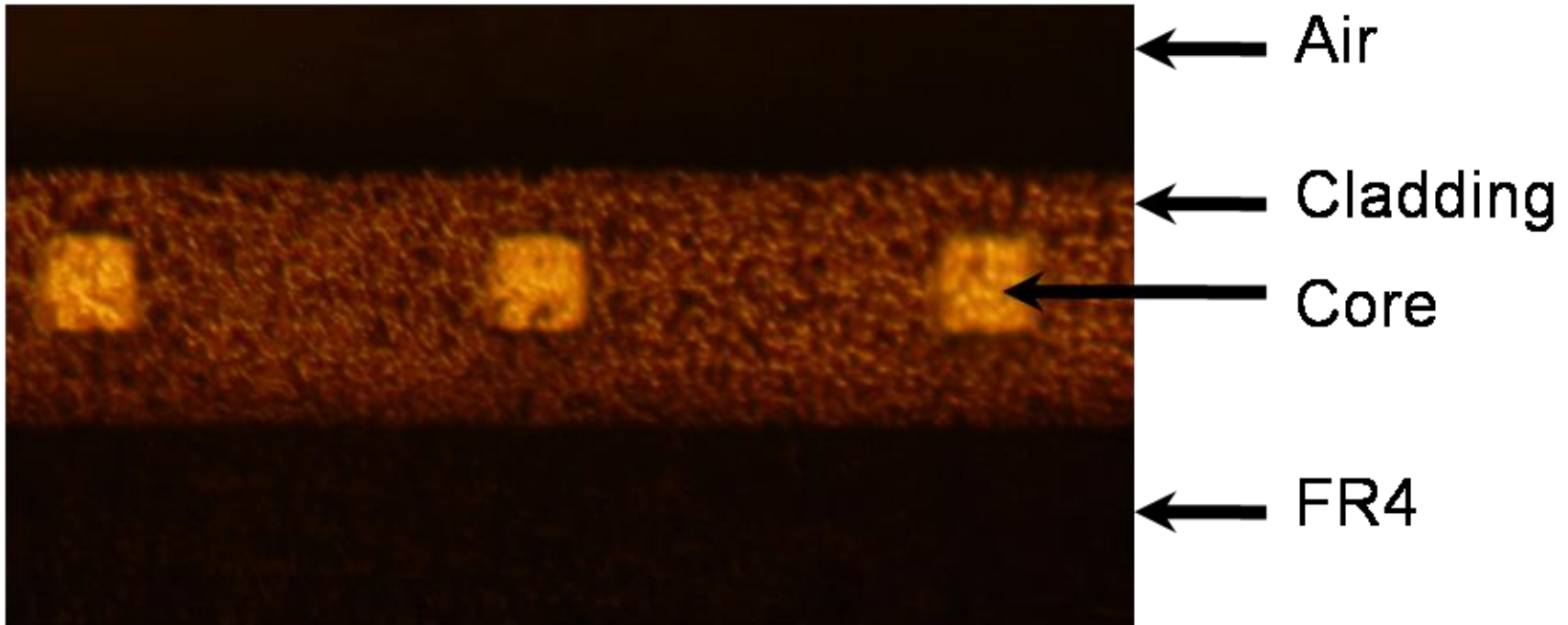
50° Crossings – Exxelis

# Photolithographic Fabrication of Waveguides





# End Facets of Waveguides

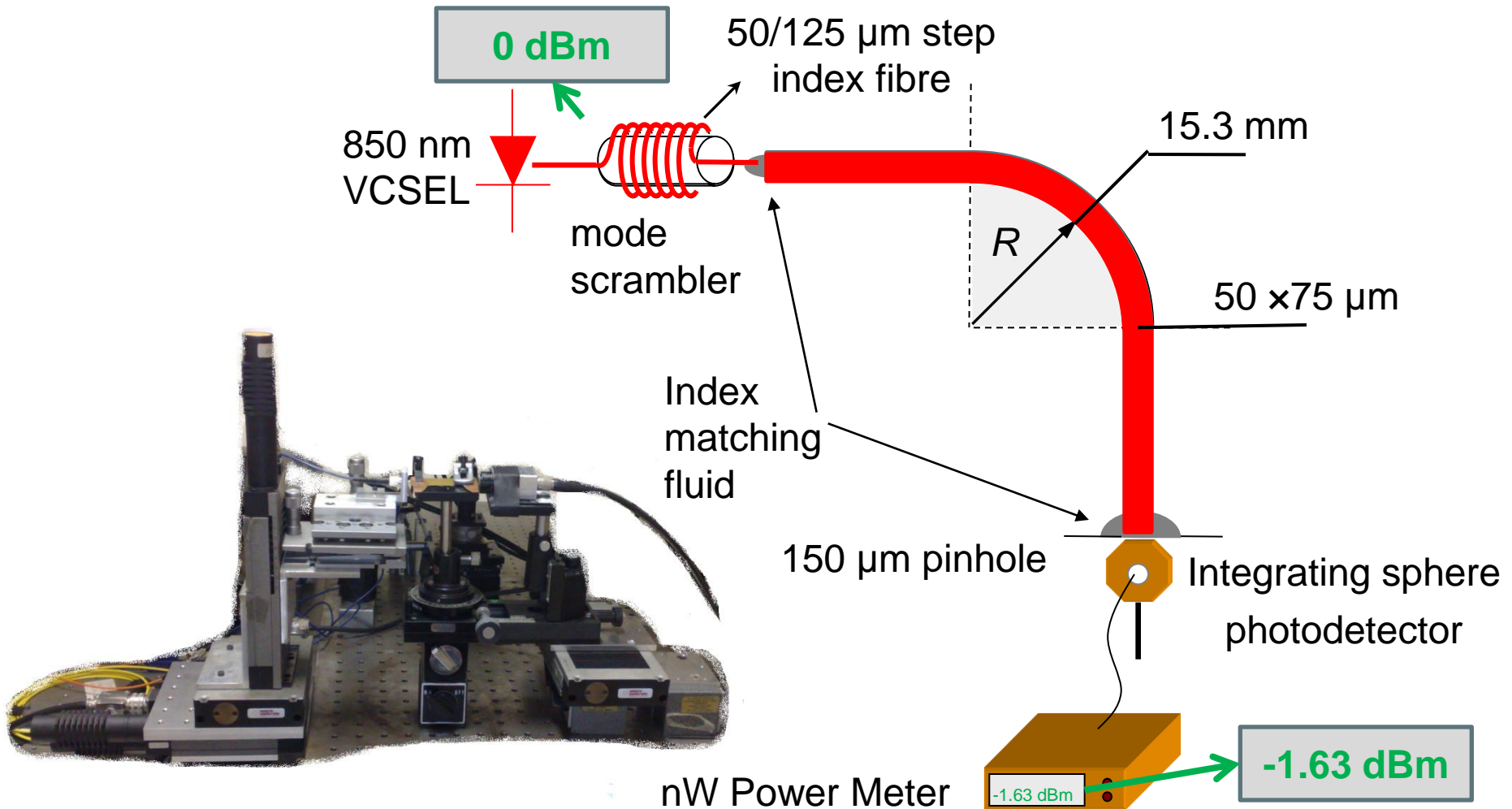


Through Nomarski Microscope with both front and back illumination

# Outline

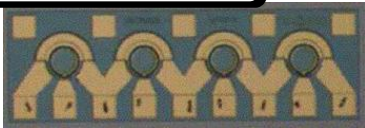
1. Motivation:
  - Optical versus Electronic interconnect
  - Demonstrator Structure
2. Waveguide fabrication techniques
3. **Measurement technique**
4. Crosstalk and loss measurement
  - Straight waveguides
  - Crossings
  - Bends
5. Optical system design

# Optical Loss Measurement



# VCSEL Array for Crosstalk Measurement

PIN Array



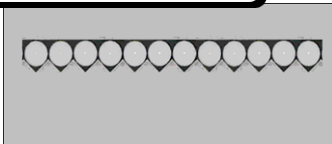
Source: Microsemi Corporation

VCSEL Array

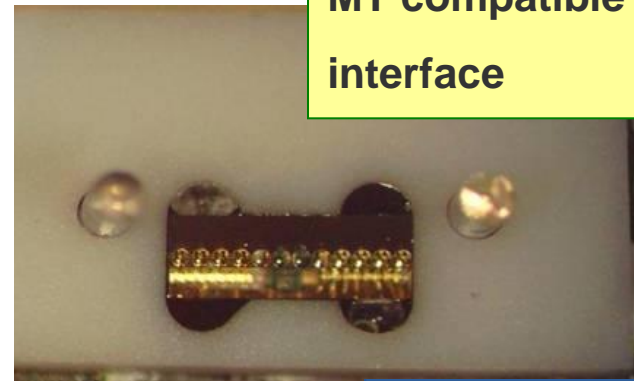
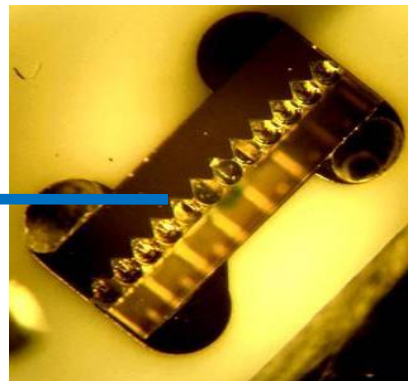
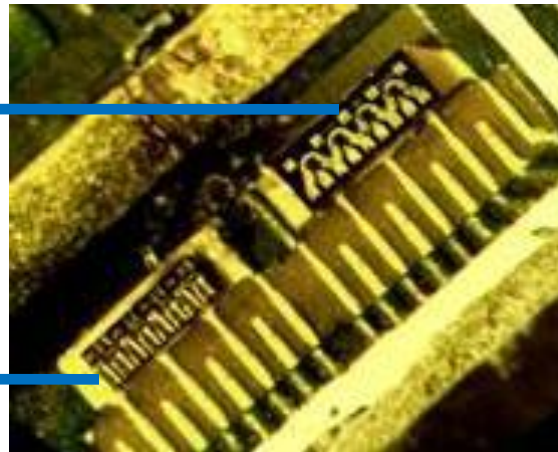


Source: ULM Photonics GmbH

GRIN Lens Array



Source: GRINTech GmbH



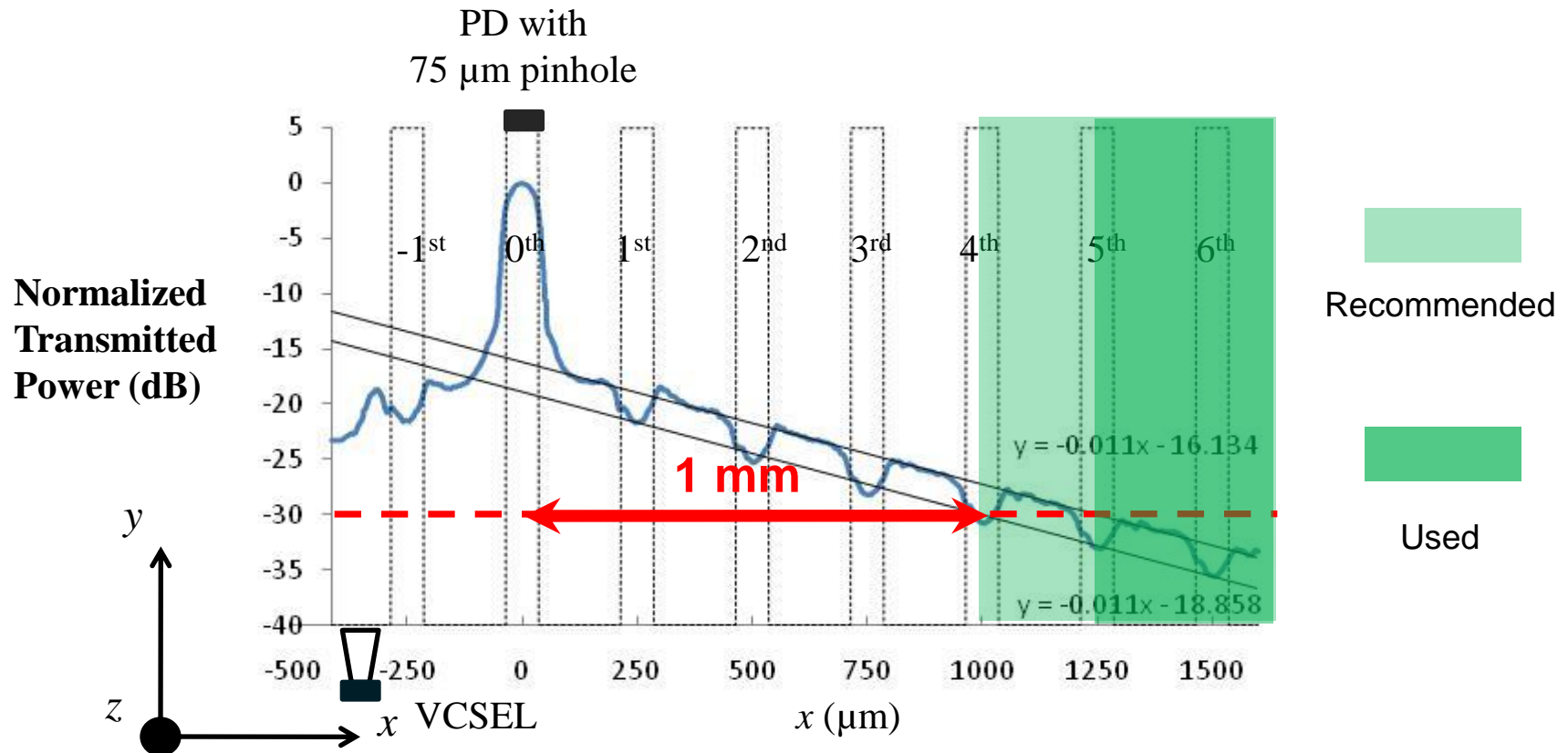
MT compatible interface



# Outline

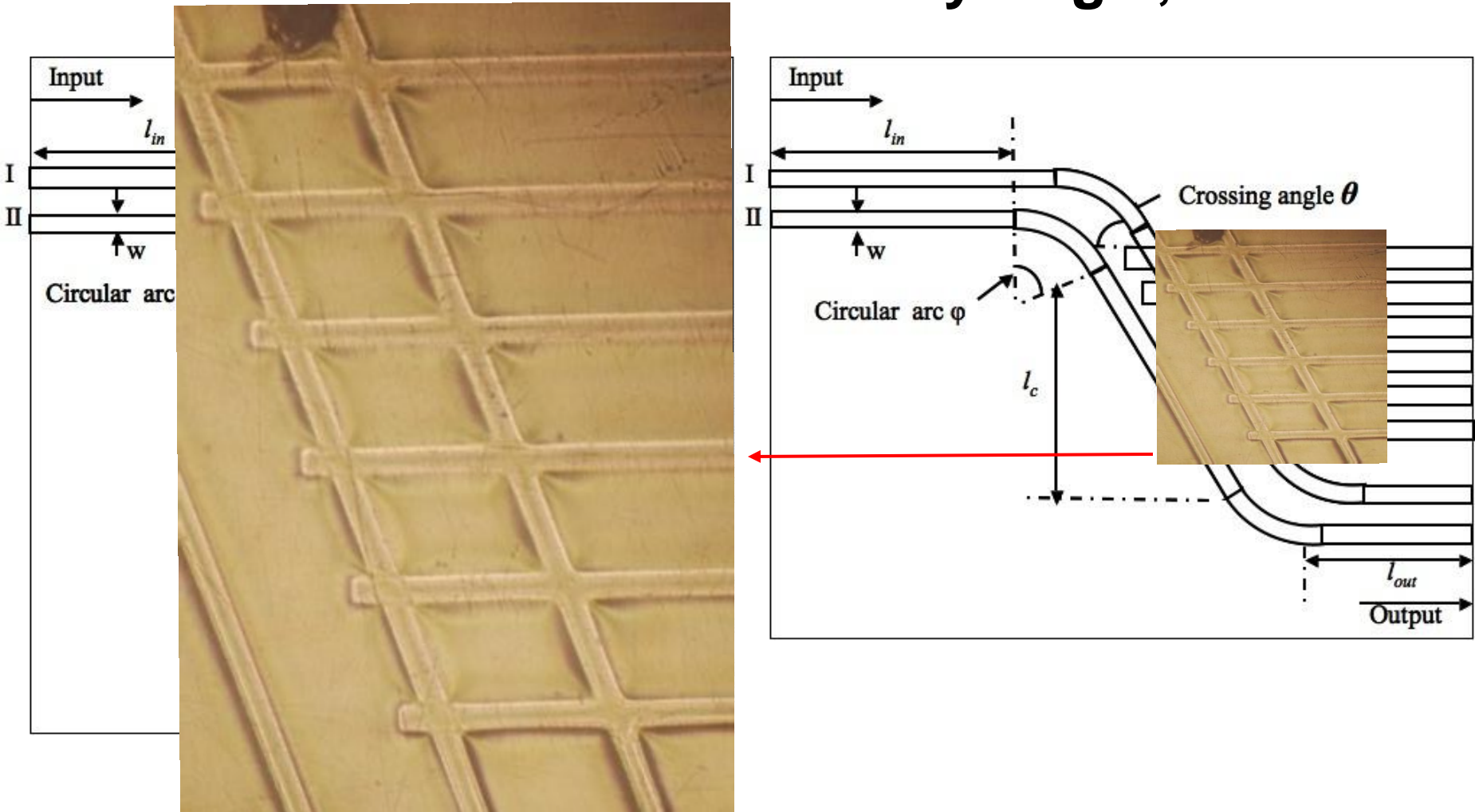
1. Motivation:
  - Optical versus Electronic interconnect
  - Demonstrator Structure
2. Waveguide fabrication techniques
3. Measurement technique
4. Crosstalk and loss measurement
  - Straight waveguides
  - Crossings
  - Bends
5. Optical system design

# Design Rules for Inter-waveguide Cross Talk

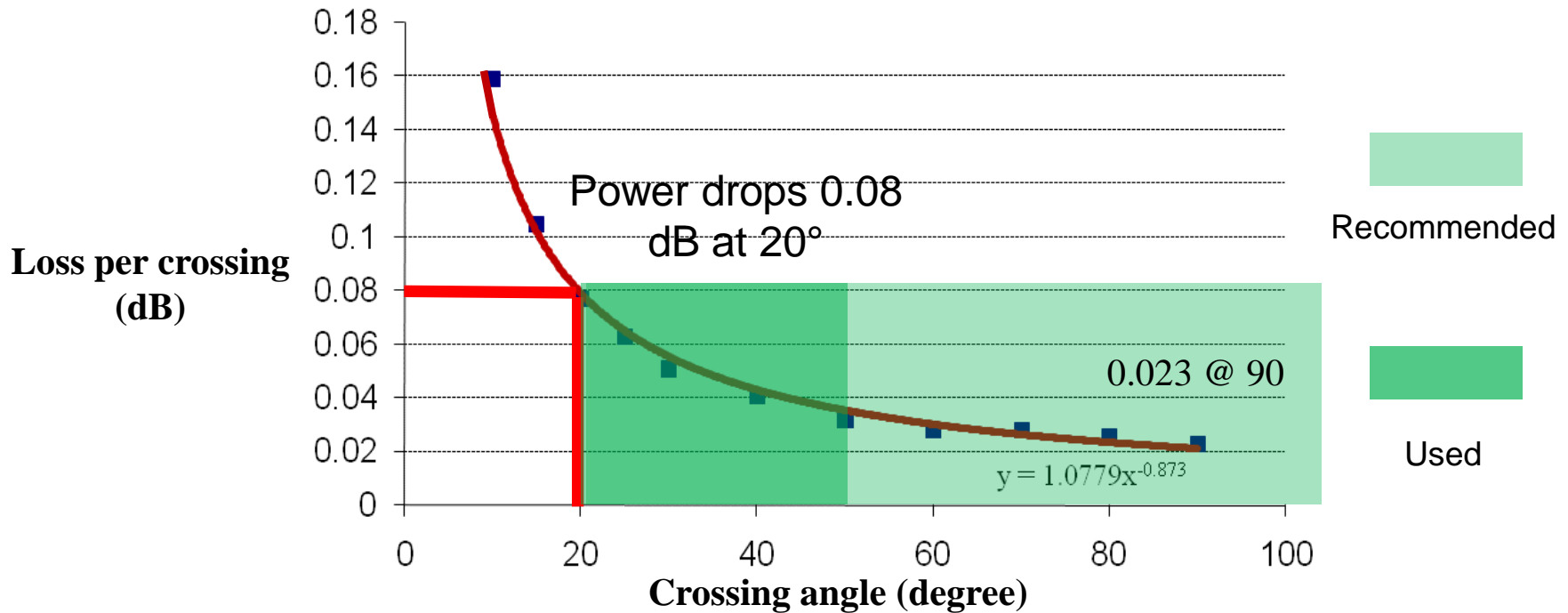


- 70  $\mu\text{m}$   $\times$  70  $\mu\text{m}$  waveguide cross sections and 10 cm long
- In the cladding power drops linearly at a rate of 0.011 dB/ $\mu\text{m}$
- Crosstalk reduced to -30 dB for waveguides 1 mm apart

# Schematic Diagram Of Waveguide Crossings at $90^\circ$ and at an Arbitrary Angle, $\theta$



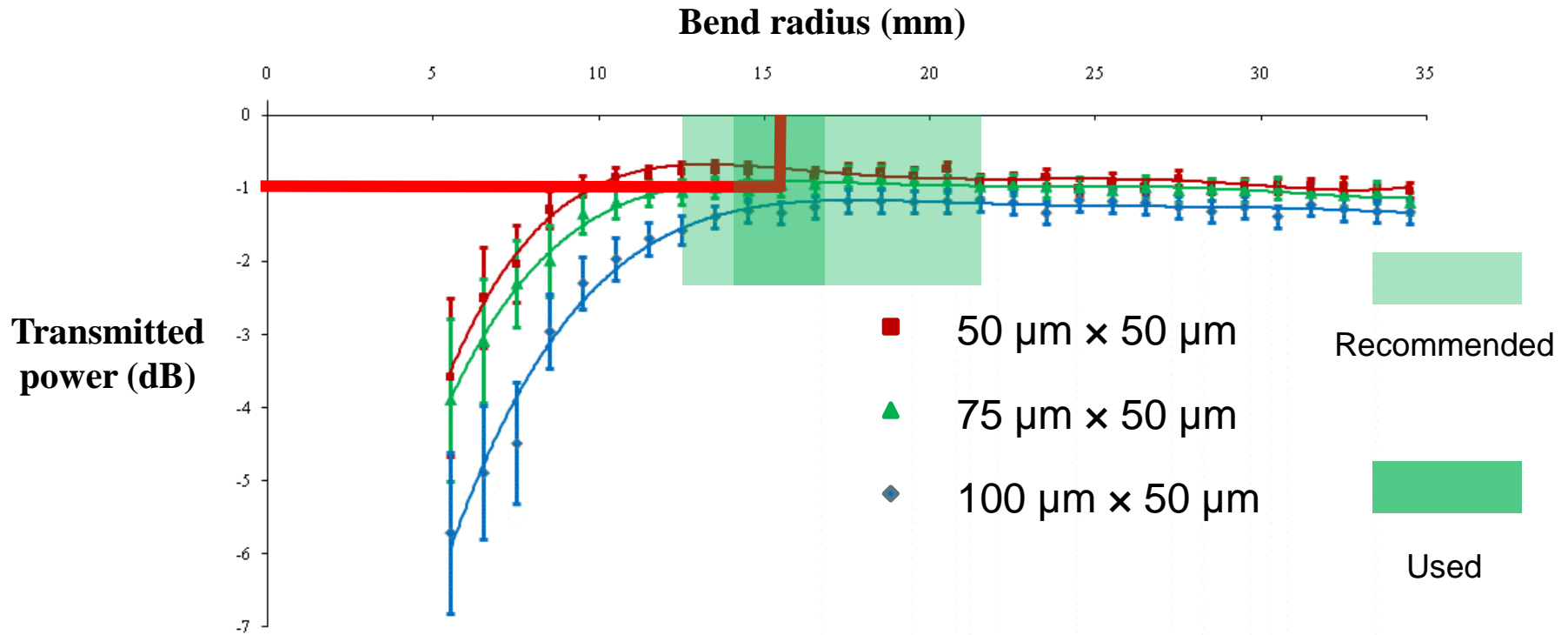
# Design Rules for Arbitrary Angle Crossings



- Loss of 0.023 dB per 90° crossing consistent with other reports
- The output power dropped by 0.5% at each 90° crossing
- The loss per crossing ( $L_c$ ) depends on crossing angle ( $\theta$ ),  $L_c = 1.0779 \cdot \theta^{-0.8727}$ .



# Loss of Waveguide Bends



Width ( $\mu\text{m}$ )	Optimum Radius (mm)	Maximum Power (dB)
50	13.5	-0.74
75	15.3	-0.91
100	17.7	-1.18

# Outline

1. Motivation:
  - Optical versus Electronic interconnect
  - Demonstrator Structure
2. Waveguide fabrication techniques
3. Measurement technique
4. Crosstalk and loss measurement
  - Straight waveguides
  - Crossings
  - Bends
5. Optical system design

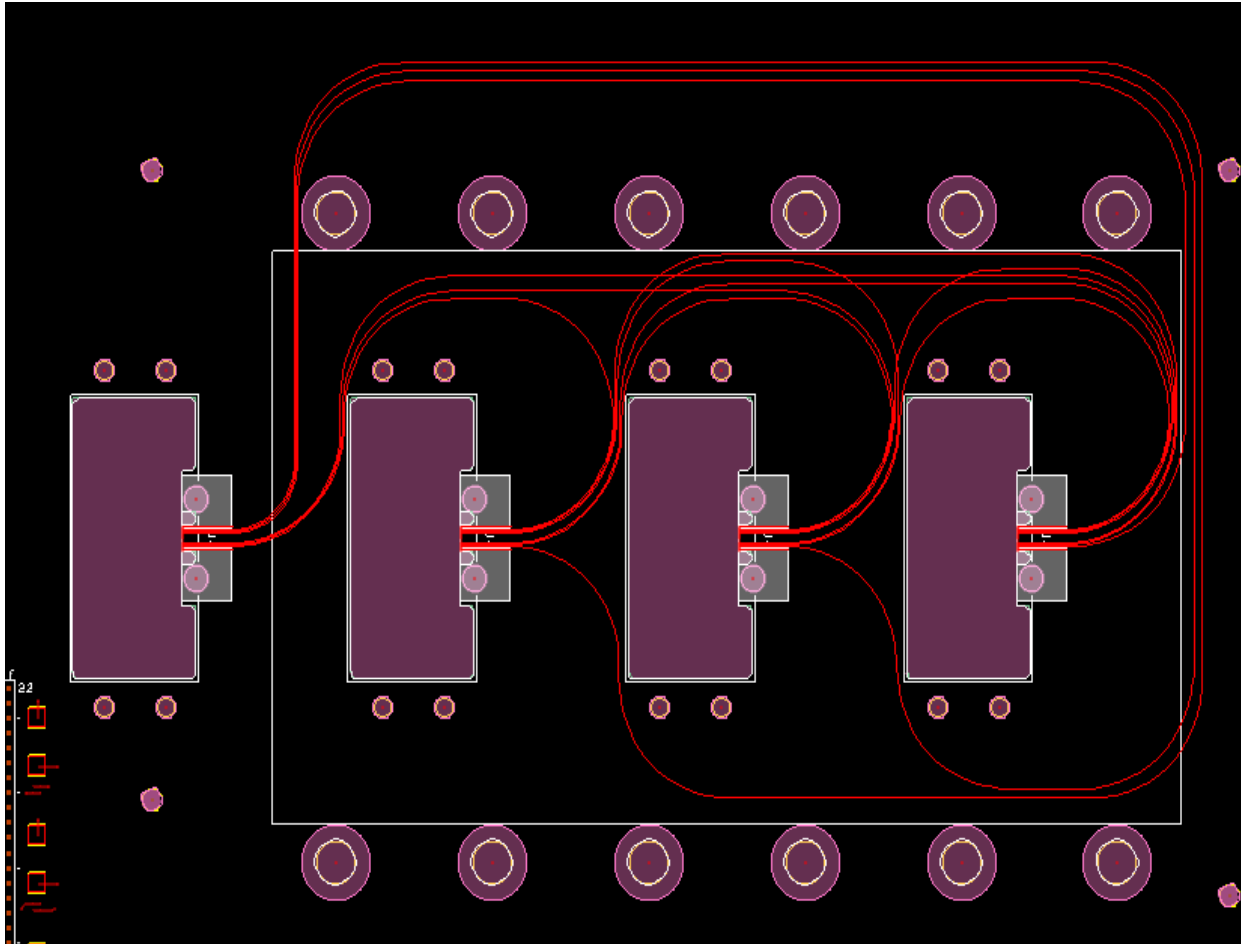
# Power Budget

<b>Input power (dBm/mW)</b>	-2.07 / 0.62					
<b>Coupling loss (dB)</b>	4.4 at both input and output ends					
<b>Propagation loss (dB/cm)</b>	0.08					
	<b>Bend 90°</b>					
<b>Radii (mm)</b>	15.000	15.250	15.500	15.725	16.000	16.250
<b>Loss per bend (dB)</b>	0.94	0.91	0.94	0.94	0.95	0.95
	<b>Crossings</b>					
<b>Crossing angles (°)</b>	22.27	29.45	36.23	42.10	47.36	
<b>Loss per crossing (dB)</b>	0.078	0.056	0.047	0.041	0.037	
<b>Min. detectable DC power (dBm/mW)</b>	-15 / 0.03					
<b>Min. DC power no BER at 2<sup>31</sup> (dBm/mW)</b>	-12 / 0.06					

# Calculated Waveguides Output

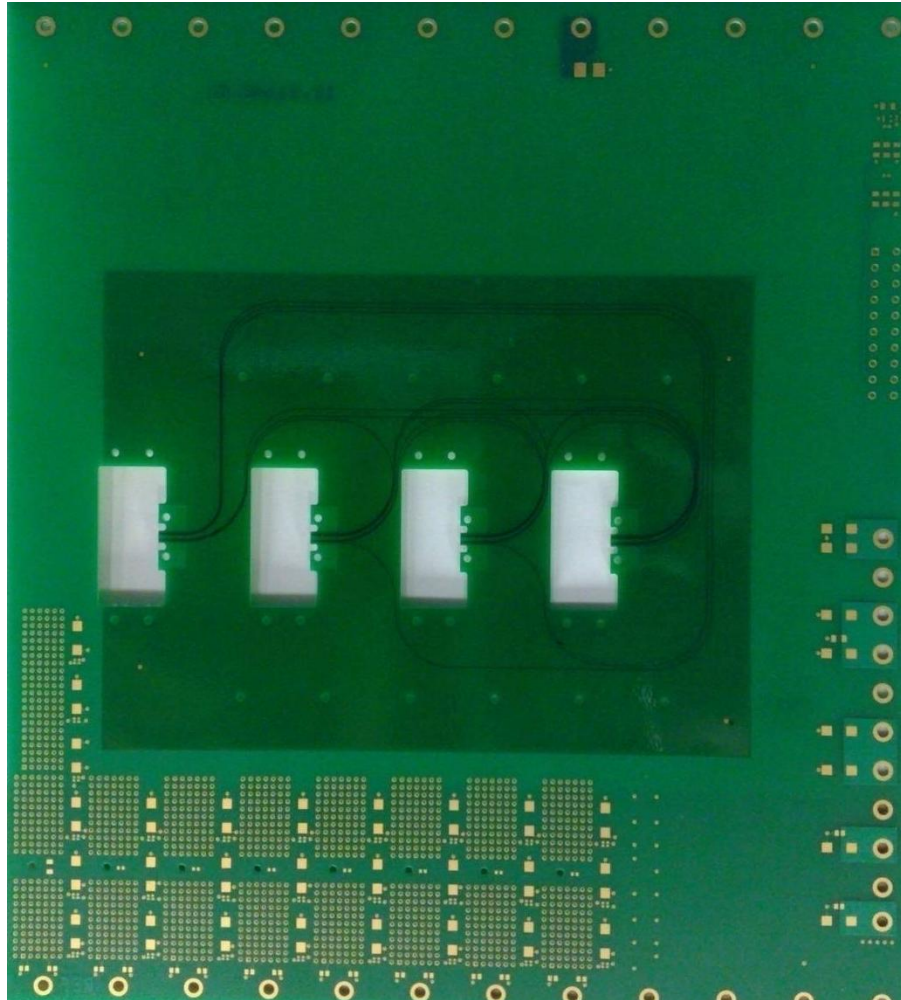
No. Crossings	No. Bends	Straight (cm)	Calculated output without index matching (dBm)	Calculated output with index matching (dBm)
1	0	4	2.17	9.71
2	0	4	2.17	9.71
3	0	4	2.14	9.72
4	3	4	2.24	10.00
5	5	4	2.04	10.09
6	3	4	5.95	10.22
7	3	4	5.78	10.25
8	2	4	6.80	10.24
9	4	4	9.67	10.66
10	0	4	12.99	10.89
11	0	6	16.30	13.10
12	0	6	20.19	13.48

# System Demonstrator



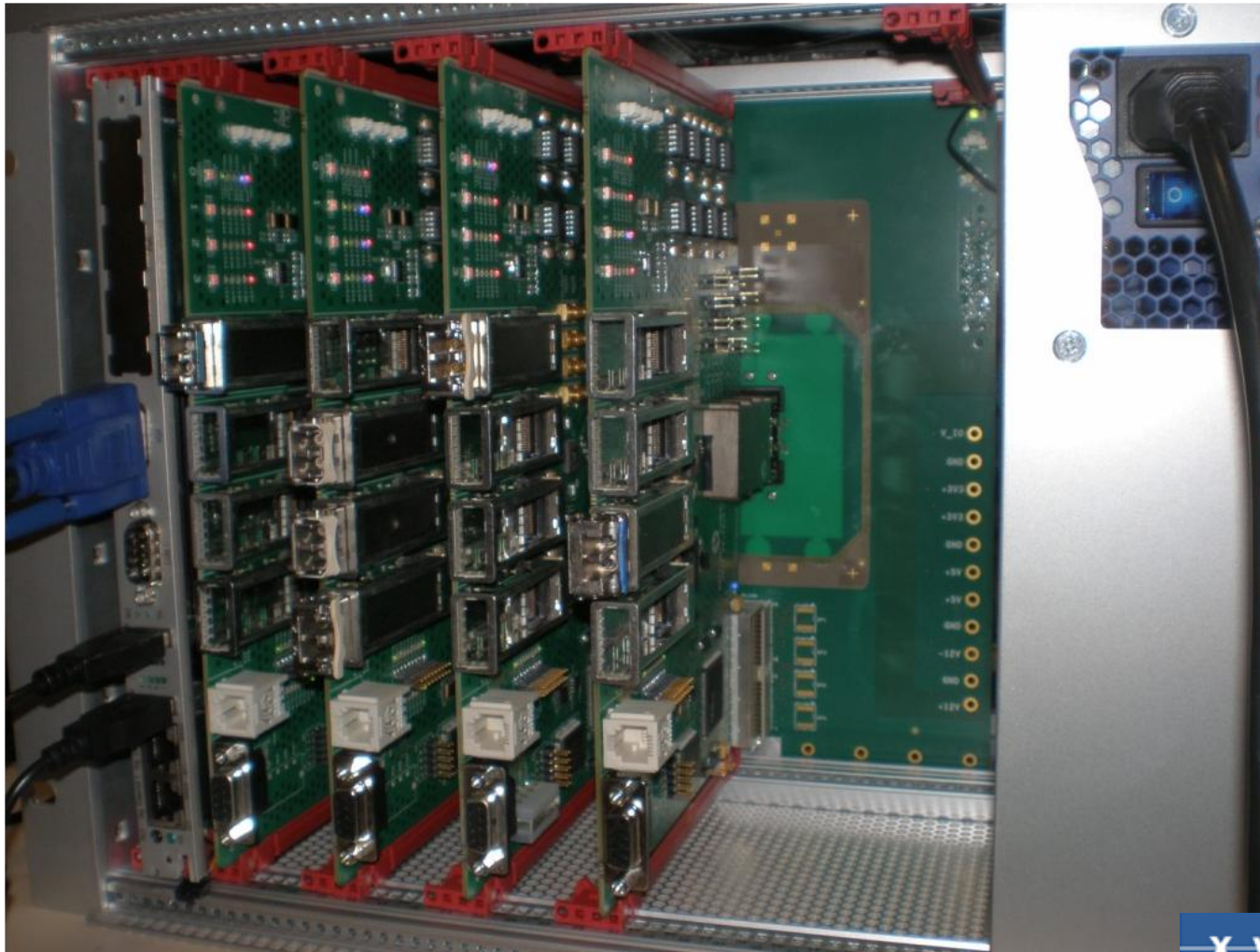
Fully connected waveguide laid out using design rules

# Demonstrator Dummy Board

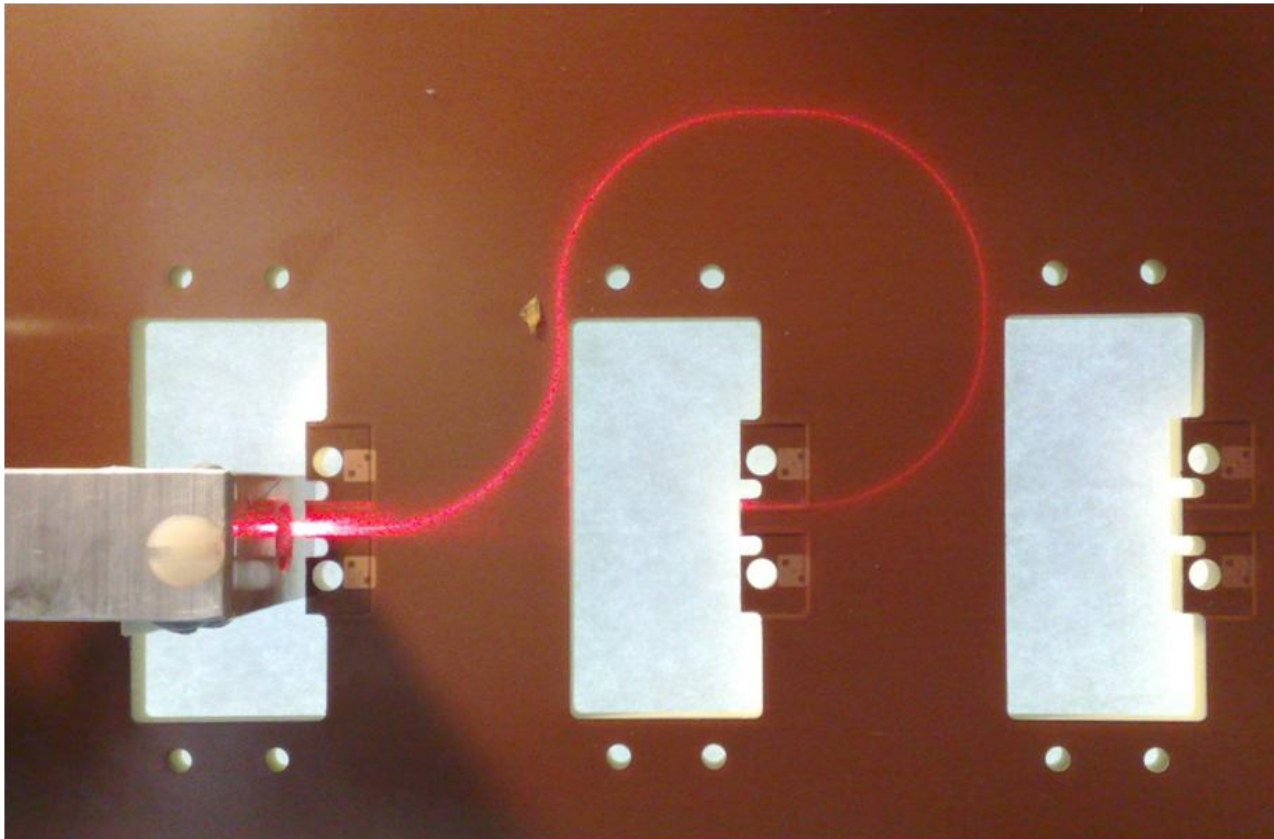


Waveguides were printed out using solder resist for visualization

# Demonstrator with Optical Interconnects

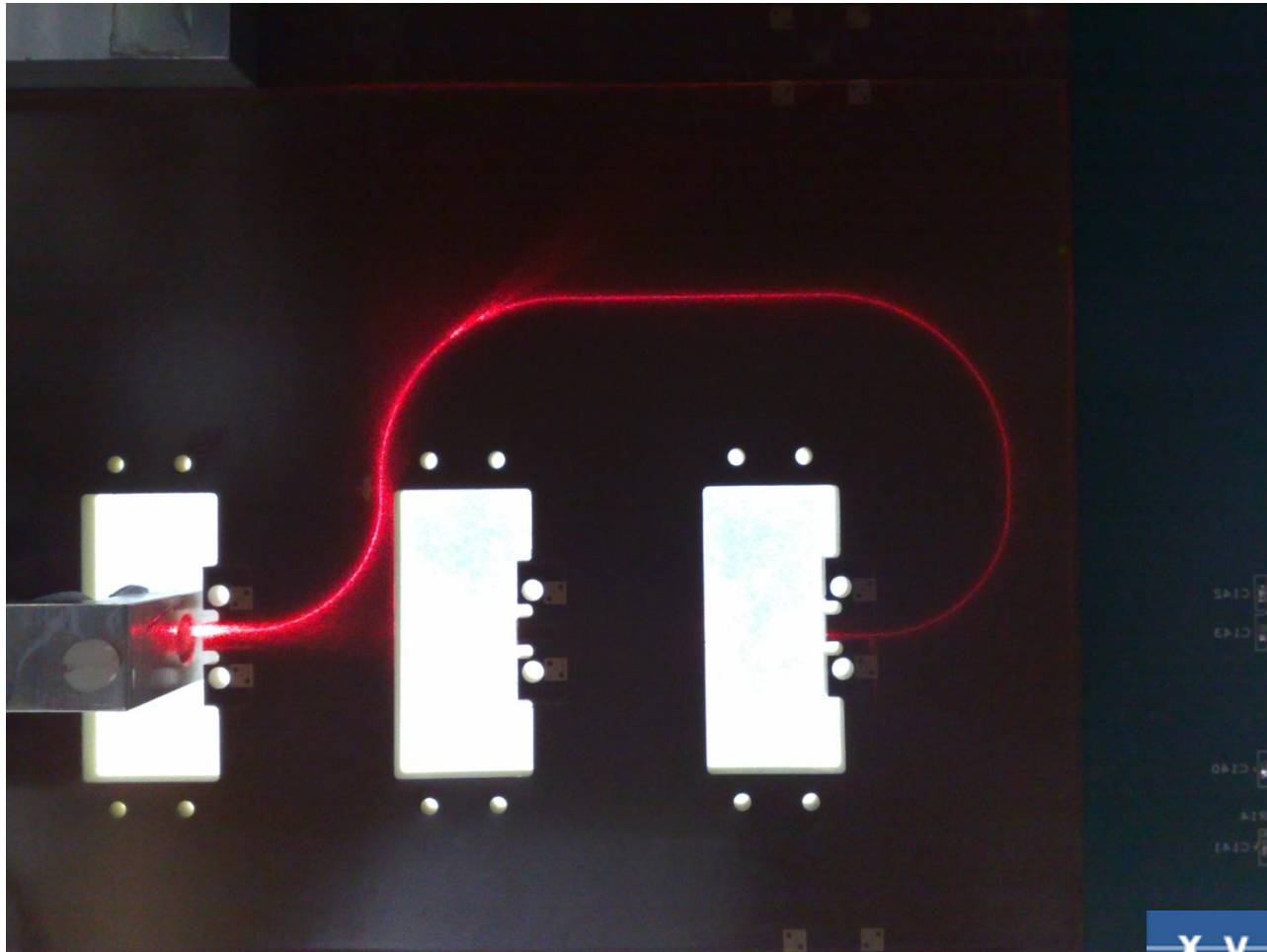


# The Shortest Waveguide Illuminated by Red Laser



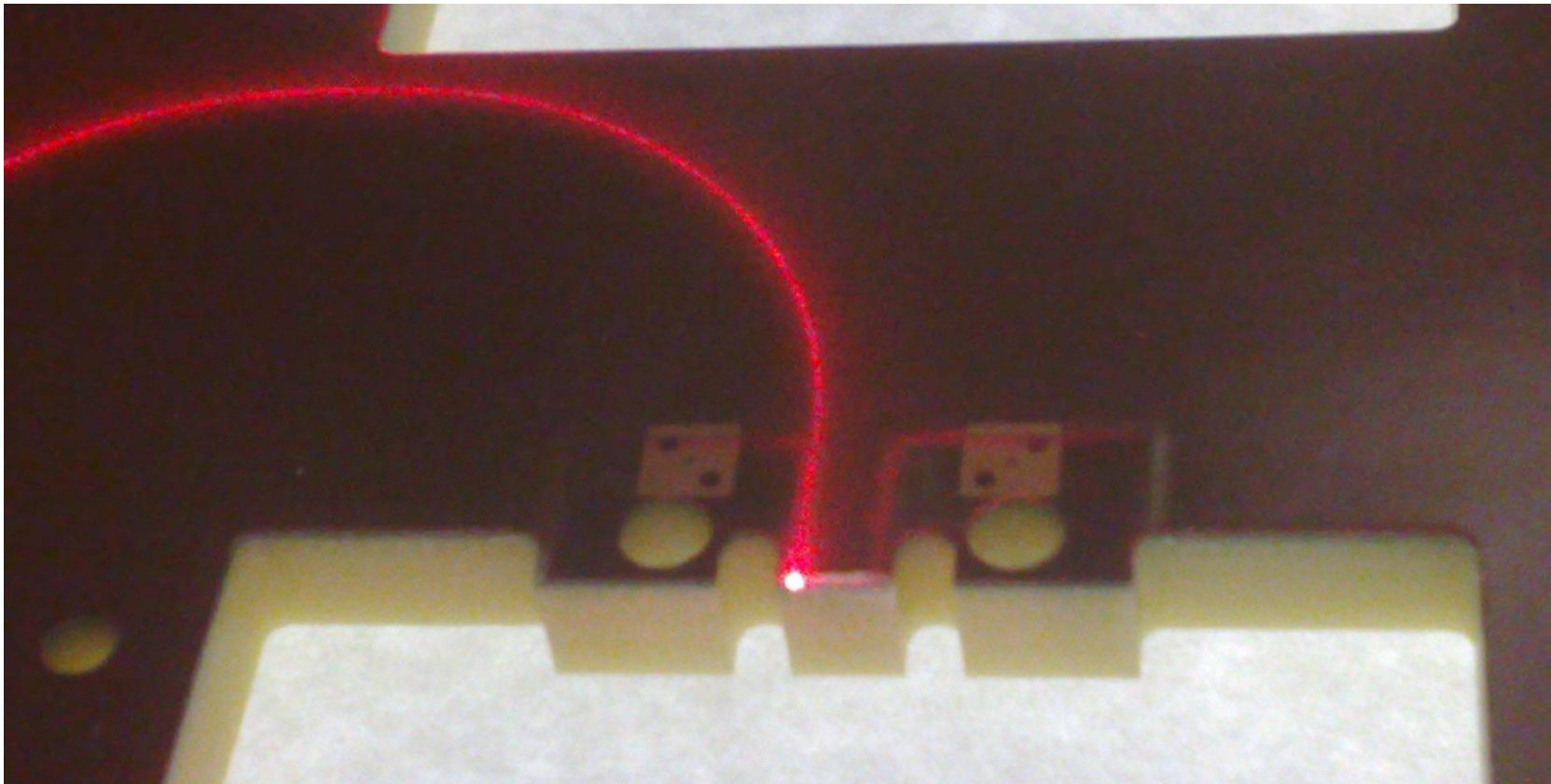


# Waveguide with 2 Crossings Connecting 1<sup>st</sup> to 3<sup>rd</sup> Linecard Interconnect



x y r a t e x

# Output Facet of the Waveguide Interconnection



## Conclusions

- Characterised photolithographically manufactured acrylate polymer multimode waveguide
- Design rules derived from the experiments

## Acknowledgment

The authors thank

- EPSRC via IeMRC for funding
- Xyratex Technology Ltd
  - Dave Milward, for managing the project,
  - Ken Hopkins, and Richard Pitwon, for helpful discussions.
- Exxelis Ltd
  - Navin Suyal and Habib Rehman, for waveguide fabrication.
- Cadence
  - Gary Hinde, for technical support.
- Stevenage Circuits Ltd
  - Jonathan Calver, Jeremy Rygate and Dougal Stewart for fabricating waveguide dummy board.
- David R. Selviah for being technical lead

**The End**

**Thanks for Your Attention**

**Any Questions?**