- 1 Title: Occipitocervical instrumented fixation utilising patient-specific C2 3D-printed spinal screw
- 2 trajectory guides in complex paediatric skeletal dysplasia.

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1. Abstract:

28 Purpose:

 Instability of the craniocervical junction in paediatric patients with skeletal dysplasia poses a unique set of challenges including anatomical abnormalities, poor bone quality, skeletal immaturity and associated general anaesthetic risks. Instrumented fixation provides optimal stabilisation and fusion rates. The small vertebrae make the placement of C2 pedicle screws technically demanding with low margins of error between the spinal canal and the vertebral artery.

Methods:

We describe a novel clinical strategy utilising 3D-printed spinal screw trajectory guides (3D-SSTG) for individually planned C2 pedicle and laminar screws. The technique is based on a pre-operative CT scan and does not require intraoperative CT imaging. This reduces the radiation burden to the patient and forgoes the associated time and cost. The time for model generation and sterilisation was <24 hours.

Results:

We describe two patients (3 and 6 years old) requiring occipito-cervical instrumented fixation for cervical myelopathy secondary to Morquio syndrome with 3D-SSTGs. In the second case, bilateral laminar screw trajectories were also incorporated into the same guide due to the presence of high-riding vertebral arteries. Registration of the postoperative CT to the pre-operative imaging revealed that screws were optimally placed and accurately followed the predefined trajectory.

Conclusion:

52To our knowledge, we present the first clinical report of 3D printed spinal screw53trajectory guides at the craniocervical junction in paediatric patients with skeletal dysplasia.54The novel combination of multiple trajectories within the same guide provides the55intraoperative flexibility of potential bail-out options. Future studies will better define the56potential of this technology to optimise personalised non-standard screw trajectories.

- 58 2. Introduction:
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Morquio A syndrome (MPS IV) is an autosomal recessive lysosomal storage disorder
 characterised by short stature and diffuse skeletal abnormalities[1]. Patients frequently present in
 the first decade of life with progressive myelopathy secondary to craniocervical instability[2], this
 has led some authors to recommend prophylactic occipito-cervical fusion[3]. However, MPS IV
 patients present significant anaesthetic and surgical challenges due to factors such as short stature,
 respiratory compromise, poor bone quality and skeletal immaturity.

66 Instrumented fixation is the gold standard to achieve effective and durable treatment of 67 atlantoaxial instability in this patient group. A long-term outcome study revealed that instrumented 68 fixation resulted in fusion in up to 95% of patients, but delayed adjacent level instability was seen in 69 up to 35% at a mean of 7 years following the initial procedure[4]. Recognised techniques include 70 occipito-cervical fixation (OC), C1-2 fixation through C1 lateral mass-C2 pars or pedicle screw 71 constructs (Harms-Goel procedure[5, 6]), C2 laminar screw constructs[7], and C1-2 transarticular 72 screw placement (Magerl procedure[8]). In MPS IV patients the combination of young age at the 73 time of surgery, small bone size and intrinsic bone dysplasia increase the risks of neurovascular 74 injury and construct failure forcing surgeons to use semirigid fixation techniques instead[9]. 75 Semirigid techniques comprise sublaminar and interspinous wiring techniques such as Brooks[10], 76 Gallie and Sonntag methods in which interposition bone grafts are held in place with steel wires to 77 promote posterior fusion[11]. Semi-rigid techniques are biomechanically inferior to instrumentation 78 and so wiring techniques are mostly employed as adjunctive measures[12] or salvage techniques 79 when instrumented fixation methods are deemed not possible, have failed or carry too high a risk 80 due to the unfavourable bony anatomy[13]. Furthermore, external orthoses, such as Halo-body 81 jackets are frequently required following semirigid techniques which present additional 82 challenges[14] and are unacceptable to patients and families.

83 Three-dimensional (3D)-printed spinal screw trajectory guides (3D-SSTG) have been described to 84 aid with pedicle screw fixation. Meta-analyses of randomised control trials[15], almost exclusively 85 focusing on thoracic and lumbar pedicle screw placement in adolescents and adults, have shown 86 improved placement accuracy rates[16], reduced intraoperative radiation exposure[17] and 87 decreased operative times with these devices compared to freehand screw placement. For 88 craniocervical fixation, guides are custom-made medical devices that conform to the lamina and 89 spinous process of the C2 vertebra derived from the pre-operative CT scan. A handle allows the 90 surgeon or assistant to maintain contact with the bone whilst the drill bit and manufacturers drill 91 guide are placed within extruded cylinders arising from the guide[18]. This allows the predefined 92 trajectory to be safely drilled to the desired depth.

To date, 3D-SSTG for use at the CVJ has not been described in children with Morquio syndrome.
 Optimised screw placement and reduced radiation exposure associated with intraoperative CT
 would offer significant advantages in the pediatric population with congenital craniovertebral
 anomalies.

97 We present two cases in which a 3D-SSTG has been used to facilitate safe occipito-cervical fusion 98 with bilateral C2 pedicle screw placement in the first case and bilateral C2 laminar screw placement 99 in the second. The second case was particularly novel as the 3D-SSTG incorporated two trajectories 100 within the same guide giving the surgeon the flexibility to decide intraoperatively and potentially 101 combine different trajectories based on lateralised anatomical variations.

103 3. Methods:

Two paediatric patients with Morquio A syndrome undergoing occipito-cervical
 instrumented fixation for cervical myelopathy secondary to craniocervical instability between
 November and December 2020 are the subject of this report.

107 Model generation: 3D-SSTG Design and build. Bony segmentation was performed from the pre-108 operative CT scan of the cervical spine (voxel resolution 0.70×0.70 ×0.70 mm) performed within the 109 preceding 3 months of the surgery utilising the Materialise Mimics Base 18.00 software (Materialise 110 NV, Technologielaan 15, 3001 Leuven, Belgium). A 3D spinal reconstruction (Figure 1) was generated 111 from the DICOM volume and 3.5 mm cylinders were used to simulate the screw trajectories (Figure 112 2). A negative contact surface to that of the spinous process and laminar were generated using the 113 Mimics 3-Matic software (Materialise NV, Technologielaan 15, 3001 Leuven, Belgium) as previously 114 described by Feng et al[19]. The screw trajectories were optimised to maximise distance from the 115 spinal cord and vertebral artery on each side independently. The entry and exit points of the screws 116 on the surface of the 3D reconstruction were then used to create extrusions (radius 3 mm) from the 117 centre point of the trajectory to match the outer diameter of the drill guide with a 0.2 mm tolerance 118 (diameter 6 mm). The extruded drill guide components and a handle were then connected to the 119 negative spino-laminar surface through a Boolean union (Figures 2). The 3D-SSTGs were printed in 120 'Surgical Guide resin' on the FormLabs 3B (Formlabs Inc. Somerville, MA) biomedical printer. The 121 models were then washed in 99% ethanol before UV curing and removal of support structures. 122 Sterilisation was then undertaken following the manufacturers recommended autoclave sterilisation 123 protocol of 3 minutes at 138 °C.

124 Surgical procedure: Patients were operated on using a total intravenous anaesthetic (TIVA) 125 technique to facilitate the use of MEP and SSEP. Baseline potentials were established before 126 positioning. Patients were positioned prone on a paediatric Montreal mattress with heads secured in 127 a Mayfield clamp. Lateral fluoroscopy was used to optimise craniocervical reduction. A midline 128 suboccipital exposure from inion to C3 was performed followed by C1 laminectomy. Instrumented 129 fixation was performed in both cases utilising the 'MOUNTAINEER® Occipito-Cervico-Thoracic Spinal 130 System' (DePuy Spine, Inc. Raynham, MA). A contoured occipital plate was first screwed to the 131 occiput followed by placement of the 3D-SSTG on the posterior aspect of the exposed C2 vertebra. 132 The manufactures drill guide with pre-set depth stop was subsequently placed within the 3D-SSTG 133 and the trajectory was drilled utilising a handheld electric drill. A probe was then placed within the 134 drill hole and all margins were palpated to confirm no cortical breach. The probe was then left in 135 place and the contralateral trajectory was drilled in the same fashion. The drill guide was then 136 removed and the screws were placed along the pre-drilled trajectories. The screw and occipital 137 plates were finally connected by contoured rods bilaterally. The surrounding bone was decorticated and bone graft was placed to aid fusion (Figure 4). Low dose CT scans were performed before 138 139 discharge to ascertain screw placement, bony alignment and extent of decompression (Figure 5). 140 The pre- and post-operative CT scans were registered to common space and the instrumentation 141 were segmented to show their relative position compared to the pre-planned trajectory and guide. 142 Implanted screw trajectories were <0.7 mm of the intended planned trajectory, which is less than 143 the error associated with measurement.

144 Results

145 Patients: Case 1

146 A three-year-old boy with Morquio A syndrome presented with progressive myelopathy

- 147 affecting the upper and lower limbs. The pre-operative CT scan of the cervical spine is shown in
- 148 Figure 1 revealing severe cervical stenosis. and severe instability. The 3D reconstruction of C1-3
- revealed the extent of the anteriolisthesis of C1 whilst the axial and coronal images reveal the
- 150 presence of rotational and coronal plane deformities respectively. The MRI scan (not shown)
- revealed severe compression at the level of C1 with increased T2 signal intensity within the spinal
- 152 cord. The planned trajectories and corresponding 3D printed guide and 3D vertebral model are
 153 shown in Figure 2A-C. The duration of surgery was 2 hours 20 minutes. The boy made an uneventful
- recovery from surgery and was discharged from hospital on postoperative day 4.
- 155 Case 2:

Six-year-old girl with Morquio A syndrome presented with mild quadriparesis, she was
 independently mobile in the home environment but wheelchair dependent outdoors. MRI, shown in
 Figure 3, demonstrated flattening of the spinal cord at C1 with intramedullary signal changes on T2
 weighted imaging. The planned trajectories and corresponding 3D printed guide and 3D vertebral
 model are shown in Figure 2D-F. The duration of the surgery was 1 hour 30 minutes. She made an
 uncomplicated recovery from surgery and was discharged from the hospital on postoperative day 4.

162 The intraoperative use of the drill guides for both cases is shown in Figure 4 and the 163 postoperative CT scans with registration to the pre-operative CT and overlay of the 3D-printed guide 164 shown in Figure 5.

- 165 At 5 months following surgery neither patient developed any infection or wound related 166 complication.
- 167 4. Discussion:

Case series of Morquio disease reveal that the mean age at the time of surgery is around 4 years. In addition to the cervical instability, chest wall deformity, airway obstruction and predisposition to lower respiratory infections add to the complexity of general anaesthesia[1]. Shorter operative times are therefore preferable to minimise the risk of anaesthetic related complications.

172 Biomechanical studies have shown that instrumented fixation is preferable to sublaminar wiring, 173 where possible, and constructs connecting to C2 pedicle screws have similar strengths to C2 laminar 174 screws[20]. Furthermore, C2 laminar screw constructs appear to provide greater stabilisation against 175 rotatory movements[21]. The combination of a short neck, high riding vertebral arteries and short 176 pedicle heights make C2 pedicle screw placement challenging or impossible if the pedicle height is 177 less than the diameter of the screw used (typically 3.5 mm). The biomechanical force of occipital 178 fixation terminating at the C2 screw is significant and carries a risk of screw failure or pedicle 179 fracture especially if the bone quality is poor. To mitigate this, some authors extend the construct to 180 below C2 whilst others have described placing both laminar and pedicle screws at the same time, 181 termed 'C2 hybrid screws' [22]. Occipital fixation is indicated where C1 laminectomy is required, where there is a degree of instability between C1 and the occiput due to ligamentous laxity or when 182 183 the C1 vertebra is inadequate for fixation. This is a common occurrence in children with Morquio A 184 syndrome.

3D-printed drill guides have been described for spinal screw fixation. A recent meta-analysis
 comprising seven randomised control trials and six prospective cohort studies have shown that 3D
 printed guides are superior to free-hand pedicle screw placement in terms of accuracy and shorter
 operative time[15]. Pooled data revealed optimal screw placement was almost 3-fold more likely

with 3D-printed drill guides compared to freehand placement (OR = 2.88 95% CI = 2.39-3.47).
Furthermore, studies have also shown 3D printed guides to be non-inferior to navigation and robotassisted spinal screw placement. Additionally, in contrast to the latter two techniques 3D printed
guides do not require a large capital outlay, forego the need for an intraoperative registration scan,
thus preventing excess radiation exposure and reduce comparative operative time even further.
Studies focusing particularly on spinal deformity have shown an even greater comparative benefit

195 with 3D-printed drill guides over freehand pedicle screw placement[23].

196 Most applications of 3D-SSTGs have largely focused on thoraco-lumbar pedicle screw placement 197 in adults. The major differences being: 1) the size of the pedicles and hence the error tolerance, 2) 198 the extent of bony exposure and by implication the surface area for bone-guide contact and 3) the 199 proximity to critical neurovascular structures. High cervical pedicle screws mandate a very low 200 margin for error. Medial breaches may compromise the spinal cord resulting in severe neurological 201 sequelae, inferio-lateral breaches may result in damage to the V2 segment of the vertebral artery 202 and C3 nerve root, direct lateral breaches may damage the V3 segment of the vertebral artery and 203 result in poor mechanical stability whilst superior breaches may compromise the C2 nerve root. The 204 standard anatomical structures that require exposure for thoracolumbar pedicle screw guides 205 include the pars interarticularis, the facet complex and the transverse process. The surface area for 206 contact varies between different 3D-SSTG designs but the larger thoracic and lumbar vertebrae 207 afford greater bone-guide conformity and hence increased stability with less chance of slippage or inaccurate guide contact during drilling. Greater bony exposure is easier to achieve in the 208 209 thoracolumbar spine but is significantly limited in the high cervical spine. For C2 screw placement 210 contact is principally limited to the lamina. The bifid nature of the spinous process and 211 corresponding overhang created by this in relation to the proximal spinous process makes guide conformity in this area hard to achieve. Furthermore, proximity of the vertebral artery lateral to the 212 213 C2 pars interarticularis makes lateral bony exposure risky.

We present two paediatric cases of Morquio A syndrome with craniocervical instability and spinal cord compression. In both cases, instrumented fixation was a significant challenge due to the extent of skeletal dysplasia and proximity to critical neurovascular structures. 3D-SSTG for C2 screws is a novel alternative application that allows the optimal screw trajectory to be planned preoperatively and applied easily during surgery reducing both the radiation burden from intraoperative fluoroscopy as well as overall operative time.

220 The presented technique can be seamlessly integrated into the surgical workflow requiring 24 hours of notice before surgery. The surgical models required 3 hours of printing time with the 221 222 FormLabs 3B biomedical printer. The subsequent washing, curing and removal of support structures 223 from the model took an additional one hour. The models are then sent for sterilisation overnight in 224 time for surgery the following morning. The 3D-SSTGs were presented to the surgeon with a 225 sterilised model of the vertebra so that the exact fit of the guide to the vertebra intraoperatively 226 could be determined. The main limitation of 3D-SSTGs is the potential for incorrect placement of the 227 guide on the vertebra. To mitigate this, the 3D-SSTGs were labelled with left and right laterality as well as the vertebral level (C2). Also, the conformity of the 3D-SSTG to the vertebra is exact and care 228 229 is needed during the muscle dissection to prevent any excess soft tissue from preventing adequate 230 contact. For this reason, the models are manufactures using a semi-transparent resin and the entire 231 contact surface can be visualised for any incongruity. Additionally, due to the follow-up duration we 232 are unable to report on the fusion rate associated with this technique. Despite this, there is no 233 reason to believe that the use of a 3D-SSTG to aid screw placement would affect the fusion rate 234 compared to other case series peforming occiput-C2 fixations without a 3D-SSTG.

236 5. Conclusion:

237 To our knowledge, this is the first report of the application of 3D-SSTGs at the craniocervical 238 junction in cases of paediatric Morquio A syndrome and the novel introduction of multiple 239 trajectories within the same guide to provide the surgeon with the flexibility to change, or even 240 combine, the screw trajectories during the procedure. The pre-planned nature of the trajectories 241 also opens the potential for automated trajectory algorithms to plan safe trajectories that maximise 242 distance from neural and vascular structures whilst ensuring the threads of the screws are within the 243 greatest density bone based on the Hounsfield units of the CT scan. Morphological analysis from 244 increased numbers of patients would allow the creation of a group atlas and help to identify 245 particular anatomical abnormalities of C2 in this group of skeletal dysplasia. This could open the 246 possibility of non-standard personalised screw trajectories that are biomechanically optimised for 247 that specific patient and pathology. Further work will concentrate on incorporating multiple 248 trajectories within a single guide and on the validation of automated trajectory algorithms, as these 249 can now be placed with confidence using 3D-SSTGs or even robotic assistance. The long-term 250 outcomes regarding fusion rates are also awaited. 251 252 Acknowledgements: We are grateful to the National Brain Appeal for a grant that enabled 253 the purchase of the 3D printer and Mr Juling Ong and Professor Dachling Pang for their advice. 254 On behalf of all authors, the corresponding author states that there is no conflict of interest. 255 Funding sources: None. 256 **References:** 257 1. Williams N, Narducci A, Eastwood DM, et al (2018) An Evidence-based Approach to the 258 259 Management of Children With Morquio A Syndrome Presenting With Craniocervical 260 Pathology. Spine (Phila Pa 1976) 43: 261 2. Solanki GA, Martin KW, Theroux MC, et al (2013) Spinal involvement in 262 mucopolysaccharidosis IVA (Morquio-Brailsford or Morquio A syndrome): Presentation, 263 diagnosis and management. J Inherit Metab Dis 36:339–355. 264 https://doi.org/10.1007/s10545-013-9586-2 265 3. Ransford AO, Crockard HA, Stevens JM, Modaghegh S (1996) Occipito-atlanto-axial fusion in Morquio-Brailsford syndrome. A ten-year experience. J Bone Joint Surg Br 78:307–313 266 267 4. Dede O, Thacker MM, Rogers KJ, et al (2013) Upper Cervical Fusion in Children with Morquio Syndrome: Intermediate to Long-Term Results. JBJS 95: 268 5. 269 Harms J, Melcher RP (2001) Posterior C1-C2 fusion with polyaxial screw and rod fixation. Spine (Phila Pa 1976) 26:2467–2471 270 271 Goel A, Laheri V (1994) Plate and screw fixation for atlanto-axial subluxation. Acta Neurochir 6. 272 129:47-53 7. 273 Ma W, Feng L, Xu R, et al (2010) Clinical application of C2 laminar screw technique. Eur Spine 274 J 19:1312–1317. https://doi.org/10.1007/s00586-010-1447-1

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323 Figure 1: Pre-operative CT scan with 3D reconstruction from Case 1

Figure 1 Legend: (A) Axial, B) Sagittal, C) Coronal and D) 3D reconstruction of the cervical vertebra.

325 The axial and sagittal images (A and B) reveal significant spinal stenosis at the atlanto-axial level with

odontoid hypoplasia and increased atlanto-dental interval. Arrows depict the deformity secondary

- to anterolisthesis of C1.
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329 Figure 2: Trajectory planning

330 Figure 2 Legend: 3D reconstruction of C2 from Case 1 from posterior (A) and lateral (B) views 331 depicting planned C2 pedicle screw trajectories to maximise distance from the spinal cord and high 332 riding vertebral artery. Yellow cylinders represent the 3.5 mm diameter screw trajectories from 333 which the spinal screw trajectory guide (C) is derived. The corresponding C2 vertebral model was 334 also 3D printed for pre-operative safety checks and during intraoperative use. 3D reconstruction of 335 C2-4 from Case 2 from superior (D) and lateral (E) views depicting the planned C2 pedicle (yellow) 336 and laminar (red) screw trajectories to maximise distance from the spinal cord and the high riding 337 vertebral artery. Due to the high riding vertebral artery, there was no potential to place a 3.5 mm 338 diameter screw without breaching into the vertebral foramen or breaching the superior aspect of 339 the pars. The angulation of the C1/2 lateral mass joint was also unfavourable and would likely result 340 in the drill breaching the cortical surface. A laminar screw trajectory was consequently incorporated 341 into the same trajectory guide (C). The trajectories of the laminar screws are angled in the 342 craniocaudal direction so that the screw heads do not clash and so that the polyaxial screws can be 343 connected to the rods easily.

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345 Figure 3: Pre-operative MRI scan with 3D reconstruction from Case 2

Figure 3 Legend: (A) Sagittal T2 MRI and B) 3D reconstruction of the cervical vertebra. The sagittal

image (A) reveals significant spinal stenosis at the C1 level causing spinal cord compression. The 3D
 reconstruction reveals a short pedicle (3 mm in the craniocaudal dimension) due to high riding

- 349 vertebral arteries bilaterally and odontoid hypoplasia.
- 350

351 Figure 4: Intra-operative use of drill guides

352 Figure 4 Legend: Intraoperative images revealing placement of the 3D printed spinal screw trajectory

353 guide placed on the back of the C2 vertebra for Case 1 (A) abd 2 (C). The occipital plate and C1

- 354 laminectomy had already been performed. Final image after insertion of the laminar screws and
- connection to the occipital plate through rods bilaterally (B and D).

356

357 Figure 5: Post-operative CT scans and 3D reconstructions of instrumented constructs:

- Figure 5 Legend: Orthogonal axis through the screw trajectories of the right (A) and left (B) sided C2
- 359 pedicle screws from Case 1 and right (D) and left (E) sided C2 laminar screw from Case 2 with in-
- 360 plane 3D reconstructions of the instrumented constructs (gold). Co-registration of the pre- and post-
- 361 operative CT scans allows the position of the instrumented constructs (gold) to be seen in relation to
- the pre-operatively designed guide for Case 1 (C) and the pre-planned trajectories for Case 2 (F). In
- 363 (F) the C2 bone is semi-transparent to visualise the screw within the bone demonstrating complete
- 364 concordance (sub-millimetric accuracies) of the screw with the preoperative trajectories. The 3D
 365 planning allows the depth of the screw placement to be predefined before surgery and confirmed
- 366 intraoperatively with the life-size sterile model of the vertebra if required. As shown in the
- 367 orthogonal planes the screw depth safely stops before the transverse foramen, therefore,
- 368 preventing potential to the vertebral arteries.

370